## Table for

## An empirical investigation on Big data in Supply chain management: Case from the Smart Connected Products

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Table 2 Synthesis on the impact on the supply chain planning processes

	Impact on planning		
	Inputs	Process	Performance
ISCP	From estimation to real time data.	Change in the overall SC planning logic	(higher) Service level, customization, stock availability
DemP	<ul> <li>From estimation to real time data. Integrate direct information from final consumers.</li> </ul>	• -	(higher) Efficiency in demand forecasting and inventory management
PrcP	<ul> <li>More stable (internal) demand forecast</li> </ul>	<ul> <li>Larger and more stable purchasing orders</li> </ul>	<ul> <li>(higher) accuracy and stability in the planning process</li> </ul>
PrdP	<ul> <li>Information on the product- in-use during the whole life cycle.</li> </ul>	Higher efficiency in the process (e.g., larger lots, less scraps and lower stock out costs)	Lowering the stock level without compromising the service level
	<ul> <li>More stable (internal) demand forecast</li> </ul>		
DisP	<ul> <li>From estimation to real time data.</li> </ul>	• -	<ul> <li>Stock level reduction, rich service experience (inclusion of the apps)</li> </ul>