

Functionally graded carbon fiber-reinforced ceramics for extreme environments: characterization and numerical assessment

Laura Silvestroni^{1*}, Diletta Sciti², Diego Pavan², Antonio Mattia Grande²

¹CNR-ISTEC, Institute of Science and Technology for Ceramics, Via Granarolo 64, I-48018 Faenza, Italy

²Politecnico di Milano, Dept. of Aerospace Science and Technology, Via La Masa, 34, 20156 Milano, Italy

Presenter Contact Details: laura.silvestroni@istec.cnr.it, +39-546699723

Abstract

ZrB₂ is an ultra-high temperature ceramic (UHTC) possessing a melting point exceeding 3000°C and a combination of exceptional engineering and physical properties.[1,2] As such, ZrB₂ ceramics are potential candidates for space and hypersonic components. The main drawbacks that restrict the employment of ZrB₂ ceramics for a wider spectrum of applications are related to the low damage tolerance, poor oxidation resistance and relatively high density. However, the introduction of discontinuous C fibers can increase both ZrB₂ robustness and notably decrease the total weight.[3] Moreover, the addition of secondary phases, such as MoSi₂, can further improve the high-temperature strength and, most importantly, the oxidation performance of the boride matrix owing to an in-situ development of a complex multilayer oxide structure.[4] However, detrimental chemical reactions between Mo-compounds and C fibers occur during sintering at high temperature thus leading to degradation of the fibers and loss of their toughening function. Therefore, an accurate choice of the sintering additive is paramount to preserve the fiber structural function.

Here we present a functionally graded (FG) composite made up of a ZrB₂-MoSi₂ outer scale, to provide oxidation and ablation resistance, and a progressively C fiber-rich body, to guarantee failure tolerance and lighten the whole structure. To define the best FG architecture and exploit residual stress toughening upon layering,[5] thermo-elastic simulation by finite element modeling is adopted.

Biography:

- [1] B.R. Golla, A. Mukhopadhyay, B. Basu, S.K. Thimmappa, Review on ultra-high temperature boride ceramics, Prog. Mater. Sci. 111 (2020) 100651.
- [2] W.G. Fahrenholtz, G.E. Hilmas, I.G. Talmy, J.A. Zaykoski, Refractory Diborides of Zirconium and Hafnium, J. Am. Ceram. Soc. 90 (2007) 1347–1364.
- [3] L. Silvestroni, C. Melandri, V. Venkatachalam, J. Binner, D. Sciti, Merging toughness and oxidation resistance in a light ZrB₂ composite, Mater. Des. 183 (2019).
- [4] L. Silvestroni, K. Stricker, D. Sciti, H.J. Kleebe, Understanding the oxidation behavior of a ZrB₂-MoSi₂ composite at ultra-high temperatures, Acta Mater. 151 (2018) 216–228.
- [5] A.J. Blattner, R. Lakshminarayanan, D.K. Shetty, Toughening of layered ceramic composites with residual surface compression: effects of layer thickness, Eng. Fract. Mech. 68 (2001) 1–7.