1 2 3 4 2,6-Bis(1-alkyl-1H-1,2,3-triazol-4-yl)- pyridines: 5 selective lipophilic chelating ligands for minor actinides 6 Names of the authors: Annalisa Ossola¹*, Elena Macerata¹, Eros Mossini¹, Marco Giola¹, 7 Maria Chiara Gullo², Arturo Arduini², Alessandro Casnati^{2*}, Mario Mariani¹ 8 9 Title: 2,6-Bis(1-alkyl-1*H*-1,2,3-triazol-4-yl)- pyridines: selective lipophilic chelating 10 ligands for minor actinides 11 Affiliation(s) and address(es) of the author(s): ¹ Department of Energy, Politecnico di Milano, Piazza L. da Vinci 32, I-20133 Milano, 12 13 Italy; Tel: +39.02.23996395; ² Department of Chemistry, Life Sciences and Environmental Sustainability, Università 14 15 di Parma, Parco Area delle Scienze 17/a, 43124 Parma, Italy; Fax: +39.0521.905472; Tel: 16 +39.0521.905458 E-mail address of the corresponding author: annalisa.ossola@polimi.it, casnati@unipr.it 17 18

2,6-Bis(1-alkyl-1*H***-1,2,3-triazol-4-yl)- pyridines:**

selective lipophilic chelating ligands for minor actinides

Annalisa Ossola^{1*}, Elena Macerata¹, Eros Mossini¹, Marco Giola¹, Maria Chiara Gullo²,

Arturo Arduini², Alessandro Casnati^{2*}, Mario Mariani¹

¹ Department of Energy, Politecnico di Milano, Piazza L. da Vinci 32, I-20133 Milano,

Italy; Tel: +39.02.23996395;

²Department of Chemistry, Life Sciences and Environmental Sustainability, Università di Parma, Parco Area delle Scienze 17/a, 43124 Parma, Italy; Fax: +39.0521.905472; Tel:+39.0521.905458

Abstract

Starting from the promising Minor Actinides (MA) affinity showed by the water-soluble ligands (PyTri-polyols) with the 2,6-bis[1H-1,2,3-triazol-4-yl]-pyridine chelating unit, different attempts were made to functionalize the same N₃-donor set with alkyl chains in the 1- position of triazole nuclei to obtain novel lipophilic extractants endowed with comparable MA selectivity. Solubility in organic diluents was found to be the main limitation to the development of efficient lipophilic ligands, thus resulting in less efficient extractants with respect to their hydrophilic analogues and sometimes impairing the selectivity evaluation. Interestingly, the ethyl hexyl derivative (PTEH) showed adequate extraction capability and a MA selectivity comparable to that of the hydrophilic PyTri family.

Keywords

- 41 Partitioning, selective MA extraction, nitrogen ligand, PyTri ligand, click chemistry,
- 42 radioactive waste treatment

Introduction

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44 Energy production by means of nuclear power plants could likely play a central role in 45 satisfying the ever-increasing power demand due to the population growth and the 46 development of the emerging countries, as well as in reducing greenhouse gas (GHG) 47 emissions [1-4]. In this perspective, innovative nuclear fuel cycles should be developed in 48 order to reduce the long-term radiotoxicity and heat generation of Spent Nuclear Fuel 49 (SNF), improve resources exploitation, simplify technical requirements of geological 50 repository and enhance its long-term safety [5]. Nowadays great efforts are constantly 51 dedicated to the development of compact and efficient hydrometallurgical MA 52 partitioning processes based on CHON compliant (completely incinerable compounds 53 containing only C, H, O, N atoms) hydrophilic or lipophilic ligands [6]. Several Joint 54 Research projects have been funded by European Commission in order to accomplish this 55 task [7, 8]. In particular, the r-SANEX (regular-Selective ActiNide EXtraction), 1c-56 SANEX (Icycle-SANEX) and i-SANEX (innovative-SANEX) processes have been 57 developed to separate trivalent MA from the high active raffinate downstream of 58 DIAMEX (DIAMide EXtraction) or PUREX (Plutonium URanium Extraction)-like 59 processes using lipophilic heterocyclic aromatic N-donor BTP (bis-triazinyl-pyridine), 60 BTBP (bis-triazinyl-bipyridine) and BTPhen (bis-triazinyl-1,10-phenanthroline) ligands 61 and their hydrophilic sulfonated versions, respectively [9-12]. Among the hydrophilic 62 complexants considered up to now for implementation in i-SANEX process, the PyTri 63 (2,6-bis(1H-1,2,3-triazol-4-yl)-pyridine) ligands resulted to be highly selective for actinides (SF_{Eu/An} \approx 60-150) and endowed with an extremely high radiolytical and 64 65 chemical stability [13, 14]. It is worth noting that PyTri-Diol is the first CHON compliant complexant suitable for industrial implementation, since it proved to be able to achieve 66 67 the An/Ln separation in centrifugal contactor device [15]. Furthermore, its affinity for all 68 actinides in all the oxidation states has still to be completely investigated to assess its 69 scope and limitations in the GANEX (Group ActiNide EXtraction) process. On the other

hand, to date, CyMe₄-BTBP is the reference lipophilic ligand of the *r*-SANEX and *1c*-SANEX processes. However, even if it has shown good separation efficiency and satisfactory radiochemical stability in biphasic conditions, its low solubility, loading capability and slow kinetics hinder its application in industrial-like equipment [16, 17].

Taking into account all the remarkable results collected for the hydrophilic PyTri ligands, a lipophilic counterpart, 2,6-bis(1-(p-tolyl)-1H-1,2,3-triazol-4-yl)pyridine (BTTP), was proposed [18]. Although rather efficient in complexation of trivalent metal ions in homogeneous acetonitrile solution, this novel ligand showed so low extraction efficiencies for both Am(III) and Eu(III) to impair not only the determination of selectivity but also their potential use in the separation processes. It was proposed that the discrepancy between the high stability constants of BTTP in acetonitrile and its extraction behavior in biphasic octanol/water systems was due to the strong solvation of metal ions by water molecules [18].

On the basis of our experience with the hydrophilic derivatives of PyTri ligands, we focused our attention on trying to turn the 2,6-bis(1,2,3-triazolyl)pyridine chelating unit into an efficient lipophilic ligand able to selectively extract MA into an organic solvent from acidic aqueous phases. This represents an attempt to overcome the above described issues of the reference CyMe₄-BTBP ligand and could clearly simplify the MA/Ln separation process. To this purpose, herein, we report the synthesis and extracting behavior of five novel derivatives (see Fig. 1) having the N₃ chelating core of PyTri and functionalized on the 1-position of triazolyl moieties, and Py nucleus in one case, with different alkyl groups.

PTEH

PTDO

$$C_{12}$$
 C_{12}
 $C_$

Fig. 1 Molecular structures of PTEH, PTDO, PTO, PTC and CMPT

Experimental

95 Reagents and materials

- 96 Melting points were measured on an Electrothermal apparatus in capillaries sealed under 97 nitrogen atmosphere. Bruker AV300 and AV400 spectrometers were employed to record ¹H and ¹³C NMR spectra. Coupling constants (J) are given in Hz. As internal standards 98 partially deuterated solvents were used. Waters single quadrupole instrument SQ 99 100 Detector was employed to record ESI-MS spectra. Merck 60 F254 silica gel was used for 101 TLC analysis, while flash column chromatography was performed by using 230-400 102 mesh Merck 60 silica gel. The commercially available reagents and chemicals used in 103 this study were analytical reagent grade and used without additional purification. 104 Kerosene (reagent grade, low odor, aliphatic fraction > 95%) and 1-octanol (purity ≥ 105 99%), both from SIGMA-ALDRICH company, together with dichloromethane (purity > 106 99%) from Alfa Aesar, were used as diluents. The organic solutions were prepared by 107 dissolving weighed amounts of extractants in the different diluents. Nitric acid solutions were obtained by diluting concentrated nitric acid (from FLUKA, ≥ 65% w/w) with 108 distilled water. The stock solution of ²⁴¹Am was supplied by Eurostandard CZ (Czech 109 Republic), the radiotracers ¹⁵²Eu and ²⁴⁴Cm were supplied by CERCA-LEA (France). 110
- 111 Synthesis
- 2,6-Diethynylpyridine (1) [19] and methyl 2,6-diethynylisonicotinate (2) [20, 21] were
- 113 synthetized according to literature procedures starting from 2,6-dibromopyridine or
- 114 citrazinic acid, respectively.
- 2-ethylhexyl 4-methylbenzenesulfonate. Prepared according to literature procedure
- 116 [22]. Pyridine (6 ml, 76 mmol) was added to a solution of 2-ethyl-hexan-1-ol (5 g, 38
- 117 mmol) in 25 ml of dry dichloromethane (DCM) under inert conditions. The reaction
- mixture was cooled to 0 °C and a solution of p-toluene sulfonylchloride (7.00 g in 25 ml
- DCM) was added drop-wise. The reaction mixture was stirred for 48 hours at room
- temperature then quenched with water and the aqueous layer extracted with DCM (3 x 20
- ml). The organic phases were washed with HCl 1 M then dried over anhydrous Na₂SO₄

- and the solvents evaporated *under vacuum* to get the final product as a colorless oil.
- Yield: 91%. ¹H NMR (300 MHz, CDCl₃): δ 7.81 (2H, d, J = 8.2 Hz, HAr), 7.36 (2H, d, J
- 124 = 8.2 Hz, HAr), 3.98-3.89 (2H, m, CH_2Ts), 2.47 (3H, s, $Ar-CH_3$), 1.55 (1H, hept, J=6.1
- 125 Hz, CHCH₂Ts), 1.38-1.11 (8H, m, CH₂), 0.88-0.78 (6H, m, CH₃).
- 126 **Synthesis of 3-azidomethyl-heptane**. 2-ethylhexyl 4-methylbenzenesulfonate (15.0 g,
- 52.7 mmol) were dissolved in 70 ml of dry dimethylformamide (DMF) with NaN₃ (6.8 g,
- 128 104.6 mmol) under inert conditions. The reaction was stirred for 48 h then quenched with
- water. The aqueous layer was extracted with DCM (3 x 25 ml), the collected organic
- phases were washed with water (3 x 50 ml) and then dried over anhydrous Na₂SO₄. The
- solvents were evaporated under reduced pressure to get the product as a colorless oil.
- Yield: 78%. ¹H NMR (400 MHz, CDCl₃): δ 3.25 (2H, d, J = 5.8 Hz, C H_2 N₃), 1.51 (1H,
- hept, J = 6.1 Hz, CHCH₂N₃), 1.42-1.25 (8H, m, CH₂), 0.93-0.89 (6H, m, CH₃). ESI-MS
- $(+): 184.1 [M+H]^+.$
- 135 **Synthesis of 1-azidooctane.** Prepared according to literature procedure [23] from 1-
- bromooctane in 64 % yield. ¹H NMR (400 MHz, CDCl₃): δ 3.26 (2H, t, J = 7.0 Hz,
- 137 CH_2N_3), 1.61 (2H, quint, J = 7.0 Hz, $CH_2CH_2N_3$), 1.34-1.30 (10H, m, CH_2), 0.90 (3H, t, J
- 138 = $6.6 \text{ Hz}, \text{C}H_3$).
- 139 **Synthesis of 1-azidododecane**. Prepared according to literature procedure [23]. Yield:
- 140 75%. ¹H NMR (400 MHz, CDCl₃): δ 3.07 (2H, t, J = 6.8 Hz, CH₂N₃,), 1.4 (2H, m,
- 141 $CH_2CH_2N_3$, 1.18-1.08 (18H, m, CH_2), 0.69 (3H, bs, CH_3).
- 142 **Synthesis of 8-azidooctanoic acid.** Prepared according to literature procedure [24].
- Yield: 52%. ¹H NMR (400 MHz, CDCl₃): δ 3.26 (2H, t, J = 7.0 Hz, CH_2N_3 ,), 2.36 (2H, t,
- 144 $J = 7.4 \text{ Hz}, \text{C}H_2\text{COOH}, 1.66-1.57 \text{ (4H, m, C}H_2), 1.40-1.32 \text{ (6H, m, C}H_2).}$
- General procedure for the synthesis of PTEH, PTO, PTDO, CMPT and PTC
- 1.00 g of 2,6 diethynylpyridine (1) or methyl 2,6-diethynylisonicotinate (2) was dissolved
- in 35 ml of dry DMF under inert conditions. For the synthesis of **PTC**, H₂O was used as
- solvent. Then, CuSO₄·5H₂O (0.02 eq.), Na ascorbate (0.2 eq.) and the appropriate alkyl

- azide (2.5 eq.) were added to the mixture. The resulting solution was stirred for 24/72
- 150 hours at room temperature and then quenched with water. This mixture was extracted
- with DCM (3 x 15ml). The organic phases were then collected, dried over anhydrous
- Na₂SO₄ and finally the solvents were evaporated under reduced pressure.
- 2,6-bis(1-(2-ethylhexyl)-1H-1,2,3-triazol-4-yl)pyridine (PTEH): reaction time 72h;
- eluent for flash chromatography: hexane/ethyl acetate 8:2; yield: 65 %. ¹H NMR (400
- 155 MHz, CDCl₃): δ 8.16 (2H, s, Triaz-*H*), 8.12 (2H, d, J = 7.8 Hz, Py $H_{3.5}$), 7.89 (1H, t, J =
- 156 7.8 Hz, Py H_4), 4.34 (4H, d, J = 6.9 Hz, CH_2N), 1.97 (2H, quint, J = 6.2 Hz, $CHCH_2N$),
- 157 1.41-1.32 (16H, m, CH_2), 0.98-0.92 (12H, t, J = 7.4 Hz, CH_3). ¹³C NMR (100 MHz,
- 158 CDCl₃): δ 150.1, 148.2, 137.7, 122.3, 119.3, 53.8, 40.5, 30.4, 28.5, 23.7, 22.9, 14.0,
- 159 14.05. ESI-MS (+): 438.7 [M+H]⁺, 460.6 [M+Na]⁺, 897.9 [2M+Na]⁺. mp: 60.3-60.6 °C
- 2,6-bis(1-dodecyl-1H-1,2,3-triazol-4-yl)pyridine (PTDO): reaction time 48h; yield: 50
- 161 %. ¹H NMR (400 MHz, CDCl₃): δ 8.15 (2H, bs, PyH_{3.5}), 8.09 (2H, bs, PyH_{3.5}), 7.86 (1H,
- bs, PyH₄), 4.42 (4H, bs, CH₂N), 1.97 (4H, bs, CH₂CH₂N), 1.37-1.27 (36H, bs, CH₂), 1.97
- 163 (6H, bs, CH₃). ¹³C NMR (100 MHz, CDCl₃): δ 150.2, 148.3, 137.6, 121.8, 119.3, 50.6,
- 164 31.9. 30.4. 29.6. 29.4. 29.3. 29.0. 26.5. 22.7. 14.1. ESI-MS (+): 572.7 [M+Na]⁺. 1122.1
- 165 [2M+Na]⁺. mp: 125.0-125.3 °C
- 2,6-bis(1-octyl-1H-1,2,3-triazol-4-yl)pyridine (PTO): reaction time 48h; yield: 55 %.
- ¹H NMR (400 MHz, CDCl₃): δ 8.18 (2H, s, Triaz-*H*), 8.12 (2H, d, J = 7.7 Hz, Py $H_{3.5}$),
- 7.88 (1H, t, J = 7.7 Hz, Py H_4), 4.45 (4H, t, J = 7.2 Hz, CH_2N), 1.99 (4H, quint, J = 6.9
- 169 Hz, CH_2CH_2N), 1.38-1.29 (10H, m, CH_2), 0.89 (6H, t, J = 6.8 Hz, CH_2CH_3). ¹³C NMR
- 170 (100 MHz, CDCl₃): δ 150.1, 148.3, 137.7, 121.9, 119.2, 50.5, 31.7, 30.3, 29.02, 28.94,
- 26.5, 22.6, 14.0. ESI-MS (+): 460.2 [M+Na]⁺, 897.5 [2M+Na]⁺. mp: 117.0-117.6 °C
- methyl 2,6-bis(1-octyl-1H-1,2,3-triazol-4-yl)isonicotinate (CMPT): reaction time 72h;
- 173 yield: 90 %. ¹H NMR (300 MHz, CDCl₃): δ 8.63 (2H, bs, Triaz-*H*), 8.24 (2H, bs, Py*H*_{3.5}),
- 4.44 (4H, bs, CH₂N), 4.00 (3H, bs, OCH₃), 1.98 (4H, bs, NCH₂CH₂), 1.35-1.66 (10H, bs,
- 175 CH₂), 0.89-0.85 (6H, t, J = 6.1 Hz, CH₂CH₃).

- 176 **8,8'-(4,4'-(pyridine-2,6-diyl)bis(1H-1,2,3-triazole-4,1-diyl))dioctanoic** acid (PTC):
- 177 reaction time 24h; yield: 40 %. ¹H NMR (400 MHz, CD₃OD): δ 8.61 (2H, s, Triaz-*H*),
- 178 7.94 (3H, m, Py $H_{3,4,5}$), 4.49 (4H, t, J = 7.0 Hz, C H_2 N), 2.25 (4H, t, J = 7.3 Hz, C H_2 CO),
- 179 1.99 (4H, quint, J = 6.9 Hz, $CH_2CH_2N_3$), 1.60 (4H, quint, J = 7.0 Hz, CH_2CH_2COOH),
- 180 1.38-1.27 (12H, m, CH₂). ¹³C NMR (100 MHz, CDCl₃): 176.3, 163.5, 137.7, 137.6,
- 181 127.3, 123.3, 78.9, 33.5, 29.7, 28.8, 28.7, 28.6, 28.3, 25.9, 24.7, 24.5. ESI-MS: 498.60
- $[M+H]^+$, 520.70 $[M+Na]^+$, 536.61 $[M+K]^+$.
- 183 Experimental conditions

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Solubility of extractants was evaluated by dissolving a weighed amount of compound in the chosen diluent at 22 ± 1 °C and by stepwise addition of a weighed amount of diluent until the solutions became clear. Sonication and heating were exploited to facilitate ligand dissolution only if necessary. Only the organic phases containing 1-octanol were pre-equilibrated with an equal volume of nitric acid of suitable concentration, before performing the liquid-liquid extraction tests, in order to ensure that the aqueous phase acidity did not change during the tests. The concentration of HNO₃ in the aqueous phase was checked by titration with NaOH before and after the extraction experiments. Besides that, all the extraction tests were carried out following a standard protocol. The organic phases were contacted in closed single-use Eppendorf microtubes with an equal volume of the aqueous phases containing the cations to be extracted and vigorously shaken at room temperature (22 \pm 1 °C) with a mixer for 1 hour, which proved to be sufficient to achieve the chemical equilibrium. An aliquot of 200 µL of each phase was sampled after centrifugation. The activity concentrations of ²⁴¹Am and ¹⁵²Eu in each phase were measured by γ -spectrometry (2" × 2" NaI(Tl), Silena SNIP N MCA) exploiting the γ -lines at 59.5 keV and 121.8 keV, respectively. Following sample preparation by diluent evaporation to dryness on steel planchet, the activity concentrations of ²⁴¹Am and ²⁴⁴Cm were checked by α-spectrometry (ORTEC Octête PLUS) by exploiting the α-lines at about 5.4 MeV and 5.8 MeV, respectively. The result of ²⁴⁴Cm was normalized on the activity concentration of 241 Am obtained from γ and α spectrometries. Each test was performed in duplicate. Extraction tests were performed only with the organic phases in which no precipitate or third phase formation were observed. Extraction data were

considered reliable only if no third phase was observed during the tests and the mass balance was $100 \pm 5\%$. Distribution ratios, D_M , were then calculated as the ratio between the activity concentration of the radiotracers (or the concentration of the stable elements) in the organic phase and that in the aqueous phase. The error related to distribution ratios between 0.01 and 100 is around $\pm 5\%$, while it extends to $\pm 20\%$ for smaller and larger values. The selectivity is expressed by the Separation Factor, $SF_{MA/Ln}$, which is the ratio of D_{MA} over D_{Ln} . In order to assess the extracting properties of the ligands, solvent extraction tests were performed with aqueous phases at different HNO₃ concentrations spiked with a total activity of about 8000 Bq of ^{241}Am , ^{152}Eu and, in some cases, ^{244}Cm .

Results and discussion

216 Synthesis

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- 217 The syntheses of the lipophilic ligands used in this work (Scheme 1) were accomplished 218 by directly clicking the appropriate alkyl azide derivative **3-6** onto the 2,6-dialkynyl-219 pyridine **1-2**. The reactions proceeded smoothly at room temperature in a mixture of 220 DMF/H₂O (only water in the case of the azide **6**). After 24-72 hours, the ligands were 221 extracted in the organic phase and purified by column chromatography, resulting in 222 yields of 40-90%. The structure of all the final ligands were properly confirmed by NMR
- and MS spectroscopy.

Scheme 1 Synthesis of the lipophilic PyTri derivatives used in this work

Solubility

The ligands under study are characterized by a common pyridine bis-triazolyl chelating unit adorned with chains at 1-position of the triazole unit having different length, polarity and structures. **PTDO** contains two n-dodecyl chains, **PTO** and **PTEH** have two octyl chains but while these units are linear for the former, they are branched for the latter one (2-ethyl-hexyl). In **PTC** the triazole units are functionalized with an ω-caprylic acid moiety. **CMPT** has a similar structure to **PTO** but in the former ligand the pyridine unit was functionalized with a *carboxymethyl* unit in 4 position. All these modifications should not significantly affect the efficiency and selectivity of binding and extraction of these ligands, with the exception of **CMPT** for which the addition of the ester group could change its basicity and thus its extraction properties. On the other hand, they might play a role in determining their solubility in diluents. In the preliminary stage of this study, a comparison of the solubility of the ligands in different diluents was attempted. Kerosene was chosen as main diluent, due to its widespread use in industrial separation processes. It was used alone or in addition with 1-octanol, because this alcohol prevents

the formation of problematic third phases and has already been used in other separation processes with good performances [25]. Data reported in Table 1 clearly indicate that **PTEH** resulted to be the most soluble ligand, even if in pure kerosene the formation of third phase was observed during liquid-liquid extraction tests. **PTDO** is soluble in kerosene at a concentration of 0.01 M and at lower values in 1-octanol and kerosene/1-octanol mixtures. In the case of **PTDO**, the use of dichloromethane and a mixture of dichloromethane/1-octanol 50/50% v/v enabled to increase the ligand solubility, while no significant effects were obtained for **PTEH**.

Table 1 Solubility limits for ligands **PTEH, PTDO, PTO** and **CMPT** in different diluents ($T = 22 \pm 1$ °C)

	Concentr	Concentration, [M]		
Diluent	РТЕН	PTDO	PTO	CMPT
Kerosene (K)	0.2*	0.01	≤ 0.01	0.025
Kerosene/1-octanol 95/5% v/v	0.2	≤ 0.009	n.p.	n.p.
Kerosene/1-octanol 90/10% v/v	0.2	\leq 0.0085	n.p.	n.p.
Kerosene/1-octanol 80/20% v/v	0.2	\leq 0.0075	n.p.	n.p.
Kerosene/1-octanol 70/30% v/v	0.2	≤ 0.0066	n.p.	n.p.
Kerosene/1-octanol 50/50% v/v	0.2	≤ 0.01	n.p.	n.p.
1-octanol (O)	0.2	≤ 0.0075	0.05	0.1*
Dichloromethane (DCM)	0.2	0.1	n.p.	0.01
Dichloromethane/1-octanol 50/50% v/v	0.2	0.05	n.p.	n.p.

^{*} third phase formation during liquid-liquid extraction test, n.p.: not performed

Contrarily, the solubility for **PTO** and **CMPT** ligands are quite low and also the use of dichloromethane, pure or mixed with 1-octanol, did not help neither to improve solubility, nor to avoid third phase formation during the extraction test. In detail, regarding **PTO** ligand, the maximum solubility was found to be 0.05 M in pure 1-octanol. Lower values were found for **CMPT** ligand with a maximum of 0.025 M in pure kerosene, suggesting that the addition of a carboxylate group gives some aid to the solubility properties only when 1-octanol is used. Regarding **PTC** ligand, several attempts were made in order to find the best testing conditions (see Table SI 1) but the solubility resulted very low in any cases. Summarizing, it is possible to infer that the introduction of branched alkyl side chains (*cf.* **PTEH** *vs.* **PTO**) results to be extremely

effective to significantly increase the ligand solubility compared to the introduction of longer but linear alkyl chain (*cf.* **PTDO** *vs.* **PTO**). Moreover, the results are encouraging since the considered ligands exhibit higher solubility limit values with respect to those reported in literature for the lipophilic BTTP, that exhibits a solubility limit of 0.001 M in pure 1-octanol, even after the addition of 0.5 M 2-bromodecanoic acid [18].

Extracting properties

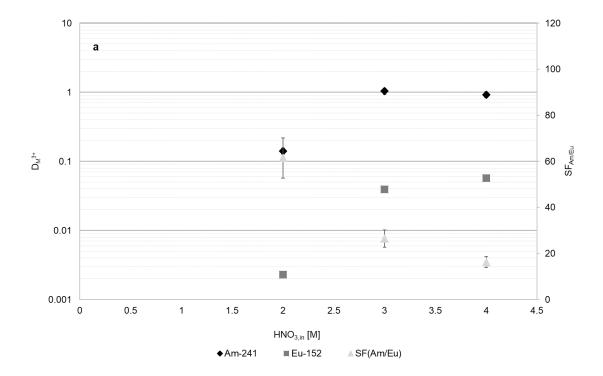
Several liquid-liquid extraction tests were performed in order to gain indications concerning the extracting properties of the novel ligands. Solubility constraints strongly limit a detailed evaluation of the extracting performances and in particular the possibility to compare all the ligands in the same diluent. It is in fact well known how even small changes in the diluent may strongly influence the extracting properties of an organic ligand [26, 27]. However, some interesting considerations can be drawn from the reported data.

PTDO ligand showed very low extraction efficiency for both Am(III) and Eu(III) ($D_M < 0.001$) in the mixtures of kerosene and 1-octanol (see Table SI 2), similarly to what already reported for BTTP in 1-octanol. Interestingly, when dissolved in dichloromethane and in a mixture dichloromethane/1-octanol (Table 2), a higher ligand concentration could be used and a significant increase in the sole Am(III) extraction was observed, if compared to the kerosene/1-octanol mixtures. In particular, in dichloromethane and at the highest nitric acid concentrations (3-4 M), distribution ratios for both Am(III) and Eu(III) could be calculated and, even if they are still below the unit, indicate that the ligand exhibited a rather interesting selectivity ($SF_{Am/Eu} = 41-56$).

Table 2 Distribution ratios and separation factors for **PTDO** ligand as a function of the diluent mixture composition and of the ligand concentration in the organic phase. Aqueous phase: trivalent 241 Am and 152 Eu in HNO₃ solutions.

[L], M	Diluent	[HNO ₃] _{in} , M	$\mathbf{D}_{\mathbf{Am}}$	$\mathbf{D}_{\mathbf{E}\mathbf{u}}$	SF _{Am/Eu}
0.075 DCM		1	0.0014 ± 0.0001	<< 0.001	>>1
	DCM	2.25	0.018 ± 0.002	<< 0.001	>>18
	DCM	3	0.074 ± 0.007	0.0013 ± 0.0001	56 ± 7.9
		4	0.059 ± 0.006	0.001 ± 0.0001	41 ± 5.9
0.05	DCM/O 50/50% v/v	1	0.003 ± 0.0003	<< 0.001	>>3
		3	0.027 ± 0.003	<< 0.001	>>27

288 Ligands PTO and CMPT were tested in 1-octanol, where they showed the highest 289 solubility. However, the extraction efficiencies for both Am(III) and Eu(III) are very low 290 and no selectivity for Am over Eu could be found (see Table SI 3-4). Interestingly, 291 **CMPT** in dichloromethane (Table SI 4) disclosed a selectivity close to that already 292 observed for **PTDO** in the same diluent (Table 2). Furthermore, such selectivity is 293 comparable to that displayed by the hydrophilic PyTri-hexaol derivative reported in the 294 literature [13]. Due to its very limited solubility, the behavior of ligand PTC was 295 investigated only in few extracting conditions resulting in a very low extraction 296 efficiency, as reported in Table SI 5. 297 Contrary to the results collected with sparingly soluble PTDO, PTO, PTC and CMPT 298 ligands, **PTEH** gave remarkably interesting results by exhibiting high separation 299 efficiency in almost all the mixtures tested, as shown in Fig. 2-4 (see Table SI 6-9 for 300 numerical results). In dichloromethane the distribution ratios of Am(III) are close to 1 at 301 $[HNO_3] \ge 3$ M, D_{Eu} lower than 0.1 and the separation factor around 16-25 (Fig. 2a). The 302 efficiency further increases in the other diluents. In 1-octanol, the D-values for Am(III) 303 are above 1 for nitric acid concentration ranging from 1 to 4 M with a separation factor ranging from 90 to 70 (Fig. 2b) and D_{Eu} values well below the unit. 304





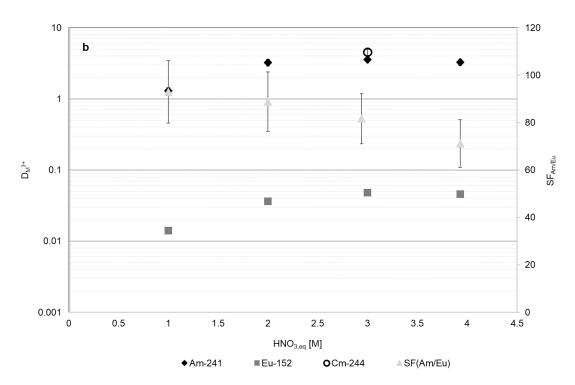


Fig. 2 Distribution ratios (whose error bars are within the marker size) and separation factors as a function of the nitric acid concentration of the aqueous phase at equilibrium. Organic phase: 0.2 M of **PTEH** ligand in dichloromethane (a) and in 1-octanol (b). Aqueous phase: HNO₃ solutions spiked with trivalent 241 Am and 152 Eu, in one test also 244 Cm

As shown in Fig. 3, when contacted with a spiked 3 M HNO₃ aqueous phase, the ligand exhibits good extracting performances in all the kerosene/1-octanol mixtures considered, in particular in the range of 1-octanol percentage from 10 % to 30 %. In such conditions the separation factor even reaches values around 80-82.

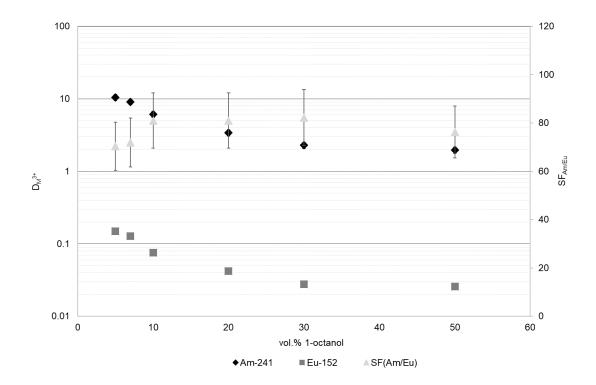
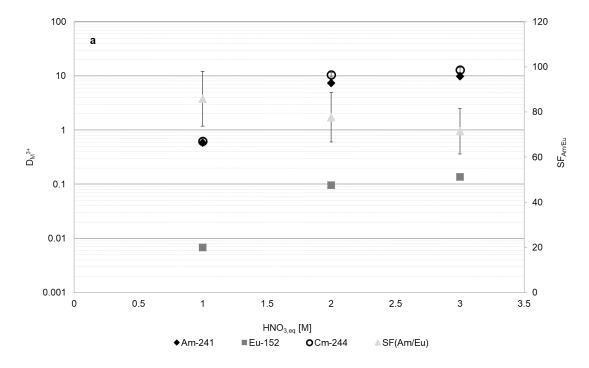


Fig. 3 Distribution ratios (whose error bars are within the marker size) and separation factors as a function of the diluent mixture composition (% of 1-octanol in the 1-octanol/kerosene v/v mixture). Organic phase: 0.2 M of **PTEH** ligand. Aqueous phase: 3 M HNO₃ solutions spiked with trivalent ²⁴¹Am and ¹⁵²Eu

Furthermore, Fig. 4 reports the distribution ratios and the separation factors for the PTEH ligand in three kerosene mixtures containing 5, 10 and 20 % of 1-octanol (v/v) as a function of the nitric acid concentration of the aqueous phase.



100 120 b 100 10 80 1 SF_{Am/Eu} $\overset{_{\scriptscriptstyle{\pm}}}{\mathsf{D}}$ 0.1 40 0.01 20 0.001 0.5 1 1.5 2 2.5 3 3.5 $\mathsf{HNO}_{3,\mathsf{eq}}\left[\mathsf{M}\right]$ **■** Eu-152 ▲ SF(Am/Eu) ♦Am-241

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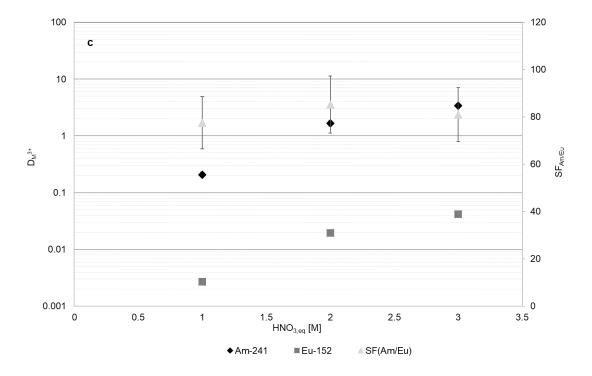


Fig. 4 Distribution ratios (whose error bars are within the marker size) and separation factors as a function of the nitric acid concentration of the aqueous phase at equilibrium. Organic phase: 0.2 M of **PTEH** ligand in kerosene/1-octanol 95/5% v/v (a), kerosene/1-octanol 90/10% v/v (b) and kerosene/1-octanol 80/20% v/v (c). Aqueous phase: HNO₃ solutions spiked with trivalent ²⁴¹Am, in some cases ²⁴⁴Cm, and ¹⁵²Eu

Regarding the results in kerosene/1-octanol 95/5% v/v mixture (see Fig. 4*a*), D_{Am} and D_{Eu} slightly increase with increasing the nitric acid concentration of the aqueous phase, while the separation factor slightly decreases from 85 to 70. A similar increase of the D-values was highlighted in the case of kerosene/1-octanol 90/10 and 80/20% v/v mixtures (see Fig.4*b* and 4*c*), while the separation factors oscillate around 80. In particular, concerning D_{Eu} , it remains well below 1 in all the conditions investigated. On the other hand, D_{Am} is under the unit at 1 M nitric acid concentration of the aqueous phase for all the mixtures considered and increases up to 9.8, 5.5 and 3.4, at 3 M nitric acid concentration of the aqueous phase for the mixture with 5, 10 and 20 % of 1-octanol, respectively. Considering the significant advantages deriving from the separation of Cm(III) from Am(III) in the fuel fabrication step, due to the high decay heat produced by Cm and its neutron emission [28], some attempts were performed with an aqueous phase spiked with 244 Cm, besides 241 Am and 152 Eu. As the corresponding hydrophilic derivatives [13], **PTEH** ligand is not able to separate Am(III) from Cm(III), as clearly

344 shown in Fig. 2b, Fig. 4a, Table SI 7 and Table SI 9. However, an additional process, 345 able to perform Am/Cm separation, could be foreseen downstream from a PTEH-based 346 r-SANEX or 1c-SANEX process. Considering the trend against HNO₃ reported in Fig. 347 4b, cations release is foreseeable when the **PTEH** loaded solution is contacted with 348 diluted nitric acid (such as 0.1 M HNO₃). This diluted aqueous phase or directly the PTEH organic phase, both loaded with ²⁴¹Am and ²⁴⁴Cm, could be used as feed in the 349 350 processes for Am/Cm separation recently developed. In particular, the aqueous solution 351 coming from the back-extraction of the loaded PTEH organic phase could be used as 352 aqueous feed in the LUCA (Lanthaniden Und Curium Americum Trennung) process [29]. 353 Otherwise, the loaded **PTEH** organic phase could be directly treated in the EXAm 354 (EXtraction of Americium) process [30]. 355 Taking into consideration the information reported in Fig. 3 and Fig. 4, the mixture 356 containing 10 % of 1-octanol should be chosen as reference working diluent. It would 357 allow to limit the 1-octanol concentration in the organic mixture and to obtain 358 satisfactory performance in terms of MA selectivity and extraction efficiency.

Conclusions

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360 Five novel N₃-donor ligands were studied for the selective actinide extraction in SANEX-361 like processes. They are compliant with the CHON principle. They were tested for the 362 selective MA extraction from a simplified synthetic aqueous feed containing trivalent 363 Am, Cm and Eu. Unfortunately, in the four cases of PTDO, PTO, PTC and CMPT, 364 solubility was found to be the main constrain, similarly to that already reported in 365 literature by Kiefer et al. for BTTP ligand. The low ligand concentration used for these 366 four ligands, causes a rather low efficiency of extraction for both Am(III) and Eu(III), 367 that makes the selectivity evaluation quite unreliable, even if in few conditions a 368 promising MA/Ln selectivity was deduced.

On the other hand, **PTEH** was found to be by far more soluble and efficient in extractions with a selectivity that resembles that found in the case of the promising hydrophilic PyTri compounds. It is worth noting that the Am(III) over Eu(III) selectivity

372	observed for PTEH in kerosene/1-octanol mixtures is close to and in some cases even
373	higher than 80. These results also demonstrated that branched alkyl chains are much more
374	efficient in enhancing ligand solubility into the organic diluents compared to linear alkyl
375	chains.
376	Thanks to these promising extracting properties, the novel PTEH ligand is worth to be
377	further investigated in order to gain more information about its extraction properties, such
378	as extraction kinetics and speciation, and its radiochemical stability for the possible
379	industrial application of PTEH in a SANEX process. The results herein collected will
380	also be of help to modify the structure of this lipophilic class of compounds in order to
381	develop other possible Am/Eu selective ligands.
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387	Supplementary Information
388	The ¹ H and ¹³ C NMR spectra of the synthetized ligands, as well as the extraction data, are
389	reported in the Supplementary Information.
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