# Coupled multi-physics simulation of chloride diffusion in saturated and unsaturated concrete

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# Abstract

Chloride-induced corrosion of steel reinforcement is one of the major long-term deterioration mechanisms for reinforced concrete infrastructures. Chloride transport through cement-based materials is a complex chemo-physical process involving ionic diffusion in concentrated solution, pore structure, chemistry, membrane permeability of the matrix, cracking, and the variation of the internal and external environmental conditions. Although in the literature there are plenty of both simplistic phenomenological models and sophisticated models, in this study, a new model is developed taking aim at capturing the fundamental physics and, at the same time, having a formulation as simple as possible that it can be effectively calibrated and validated using available limited experimental data. The model couples the ionic diffusion process with the concrete micro-structure evolution due to continued hydration accounting for hygro-thermal variations and their effects on both the diffusion and hydration processes. The formulation is implemented in a semi-discrete conduit transport network that mimics the internal heterogeneity of the cementitious material by connecting the matrix space between coarse aggregate pieces. This allows the model to replicate naturally the meso-scale tortuosity effect which is an important feature towards representing realistically the heterogeneity-induced variations of chloride concentration within the concrete. The limited model parameters are carefully calibrated and the formulation is validated by simulating multiple experiments ranging from diffusion through pastes to large concrete cylinders. The results of numerical simulations show the ability of the model to describe spatial and temporal evolution of the chloride concentration within the samples under varying chloride concentrations and temperature boundary conditions within both saturated and unsaturated concrete.

*Keywords:* Chloride transport, Concrete pore structure, Aging and deterioration, Multi-physics modeling

# 1 1. INTRODUCTION

Chloride penetration in concrete is one of the major causes of long-term corrosion of steel reinforcement in reinforced concrete structures and, particularly in infrastructure exposed to chlo-3 ride rich environments, such as marine structures and roadways subjected to deicing salts [1]. In 4 many studies, to predict service life of reinforced concrete structures, such as bridges, the pene-5 tration depth of chloride is utilized as measurement of long-term corrosion time-to-failure [2, 3]. 6 The evaluation of chloride diffusion in concrete is also important in order to develop new durable concrete and to assess the durability of structures especially under extremely aggressive environ-8 ments; for instance, this is the key activity of the project ReSHEALience (www.uhdc.eu) [4]. 9 In past years, chloride transport in concrete has drawn much attention and many methods 10 for determining chloride diffusivity in both saturated and non-saturated conditions have been 11 developed [5, 6]. The early attempts to simulate chloride penetration into concrete were focused 12 on describing the ion diffusion in concentrated solution, such as Chatterji that firstly proposed the 13 fundamental equations of diffusion by coupling Fick's laws, Nernst and Nernst-Planck equations 14 together [7, 8, 9]. Bažant [10] applied Maxwell's equations of electrostatics to consider the 15 balance of electric charge. Then Zhang and Gjørv [11] introduced the effects of ionic species 16 activity by expressing the driving diffusion force based on chemical potentials but not on the 17 species concentration. Samson and Marchand [12] showed that the total membrane potential is 18 two times larger when considering the chemical activity by analyzing the numerical solution of 19 Extended Nernst-Planck Model and, therefore, its effect needs to be also considered as a diffusion 20 driving force. 21

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These early studies performed thorough analysis on the influence of the concentrated solution 22 chemistry on the diffusion of ionic species. Based on that, later studies moved forward to explore 23 the effect of the complex concrete micro-structure and its evolution since chloride transport in 24 concrete pore solution differs from that in concentrated solution and pore structure and chemical 25 reactions have significant influence on the diffusion process. Tang [13, 14] studied the concentra-26 tion dependence of diffusion and migration of chloride ions in pore solution by considering the 27 effect of surrounding ions and membrane potential. Masi et al. [15] simulated the diffusion pro-28 cess by means of the percolation concepts. System porosity and the adsorption parameter were 29 included in the model. Starting from Fick's law, Xi and Bažant [16] deduced a general expres-30 sion for chloride diffusion including a series of factors, such as adsorption isotherm, temperature 31 influence, aggregate effects and concentration dependence. Johannesson et al. [17] modelled 32 the multi-species ionic diffusion in concrete with account to interaction between ions in the pore 33 solution and the cement hydrates. Nguyen and Amiri investigated the electrical double layer 34 (EDL) effects on chloride transport and found that the EDL is strong in concrete containing slag, 35 while relatively weak in regular concrete [18, 19]. Li et al. [20] proposed a multi-phase model 36 for predicting the effective coefficient of chlorides in concrete and discussed the effect of ag-37 gregates, showing that the size and shape of aggregate have small influence on the diffusion of 38 chloride. Marchand et al. proposed a phenomenological model considering the change of poros-39 ity over time [21]. This model was later improved by considering the effect of temperature on 40 ionic transport in cementitious materials through energy balance [22, 20]. 41

In recent years, a few advanced models have been proposed, aiming at capturing the features 42 of chloride transport in complex and variable exposure conditions. Based on the experimental 43 results, Isteita and Xi studied the coupling effect between chloride penetration and temperature 44 gradient and proposed a coupling parameter to consider the effect of temperature variation on 45 chloride penetration [23]. Similarly, a fitting parameter coupling moisture transport and chloride 46 penetration is presented in [24]. Ožbolt et al proposed a 3D chemo-hyrgo-thermo mechanical 47 model for continuum that is able to simulate physical processes before [25, 26] and after [27] 48 depassivation of steel reinforcement. Song et al proposed the concept of "contact duration" to 49

consider the time dependence of chloride binding capacity [28]. Conciatori et al. performed sensitivity analysis to quantify the influence of parameter variation [29]. The results showed that chloride ingress is very sensitive to many parameters including porosity, temperature, ionic diffusion coefficient, water permeability etc., and exhibits high variability at the early period of the ingress. This indicates that modelling chloride penetration with too many parameters is very challenging in calibration and might results in unsuccessful fitting.

As it can be seen from this short review, phenomenological models are not accurate enough 56 and are limited to the range of data to which they were fitted and thus are not effectively pre-57 dictive. Simple theoretical models consider a subset of the main governing processes that affect 58 chloride penetration and thus, can not be generalized over a wide range of exposure conditions. 59 Other sophisticated models consider a large number of parameters which are hard to calibrate 60 uniquely using limited experimental data. In this paper, a new model is developed with the aim 61 to strike a sensitive balance between capturing the fundamental physics, but at the same time, 62 having a formulation as simple as possible without compromising its versatility and generality 63 to achieve effective calibration and successful validation. Moreover, the proposed formulation 64 is based on a discrete approach that considers many significant features presented in the next 65 section, such as accounting for the heterogeneity induced by coarse aggregate through the use of 66 a discrete lattice system that represents the flow within the meso-scale structure. 67

# 68 2. Significance of the proposed research

This model is formulated by considering five major chemo-physical phenomena governing 69 chloride ion diffusion in cementitious materials, namely, 1) effects of chemical activity and mem-70 brane potential on ion transport in concentrated solutions in porous media, 2) effects of pore 71 structure evolution (pore volume and tortuosity) on diffusivity, 3) effects of surrounding ions 72 that make the diffusivity concentration-dependent, 4) the thermal effects on diffusivity, chloride 73 binding capacity, and micro-structure change as reflected by cementitious material hydration re-74 actions, and 5) effects of advection due to moisture transport in unsaturated conditions. During 75 the development of this model, the authors decided not to explicitly model the phenomena that 76

are hard to measure experimentally, controversial or have very limited experimental data that 77 represent it. Instead, for such phenomena, simplifying assumptions broadly supported in liter-78 ature were adopted. This approach is the key in striking the balance between simplicity and 79 representation of chemo-physical phenomena in this model. For example, the model does not 80 represent explicitly the diffusion of all ionic species present in the pore solution. Instead, it rep-81 resents their effects on chloride diffusion following simplified counter ion effects formulations 82 with very limited parameters. Theoretically, one could model the diffusion of all existing species 83 in the solution and impose electric charge balance. Yet practically, this means that experimental 84 data relevant to rapid chloride penetration tests will not be sufficient to calibrate the various dif-85 fusing species and the concentrations of these species have to be explicitly monitored to correctly 86 identify their diffusion parameters. If such comprehensive experimental data is not available, 87 model parameters relevant to all other diffusing species will be assumed and correspondingly, 88 their effects on the chloride diffusion modeling will be high. In this case, while there should 89 be some additional benefits from modeling the various diffusion processes, the biased parameter 90 identification would reduce the model robustness and increase its sensitivity. Additionally, the 91 model neglects the time dependence of the chloride binding process because evaluating its rate 92 requires modeling of phenomena at the level of material gel microstructure which is much finer 93 than the scale at which the model is formulated, and it is also much finer than the scale at which 94 the chloride concentrations are determined in the experiments used for calibration and validation. 95 Therefore, chloride binding to the matrix is considered including the effects of temperature on 96 the binding capacity, but the local variation of the binding capacity over time is ignored. 97

As a result, model free parameters are limited yet, the modeled chemo-physical processes are comprehensive enough to represent a wide range of experimental results. In addition, the model is readily extendable to multi-ionic diffusion with full charge balance if comprehensive experimental data are made available as it is implemented within a fully coupled multi-physics framework that accounts for moisture and heat diffusion along with the typical cementitious material chemical reactions.

Geometrically speaking, one of the main advantages of the proposed model is that it is imple-

mented in a discrete lattice system that represents flow through the concrete internal structure. 105 Again, when experimental data is made available in which, the chloride concentration in the 106 cementitious matrix is separated from that of the aggregate within it, this model can better rep-107 resent the variations of concentration due to the heterogeneity of the concrete internal structure 108 considering the cement matrix as shortcut for flow as compared to aggregate locations. Never-109 theless, given the fact that this model advances the flow in between the matrix zones inside the 110 concrete structure, it naturally captures the meso-scale tortuosity. This is a very important aspect 111 when dealing with the formation of micro-cell corrosion, i.e. position of anodic and cathodic 112 sites. Chloride ions ingress in a tortuous way that avoids aggregate as it is hard to penetrate, 113 leading to a non-uniform distribution of chloride concentration at any depth. Given the fact that 114 the formation of micro-cell corrosion depends on local concentration rather than average con-115 centration, as predicted by most existing models, it is of great importance to characterize the 116 meso-scale tortuosity when modeling the chloride-induced corrosion in concrete. This feature 117 is beyond the reach of any macroscopic continuum model since it inherently homogenizes the 118 concrete internal structure. Furthermore, this discrete nature makes the model readily extendable 119 to meso-structural cracking effects necessary to model the two-way coupling between cracking 120 on diffusivity and cracking evolution under corrosion progression. This two-way coupling has 121 been already employed in modeling concrete spalling at elevated temperatures [30] and moisture 122 diffusion behavior of self-healing concrete [31]. 123

Certainly, the benefits of the meso-scale discrete discretization approach must be paid with an 124 additional computational cost. However, the proposed approach does not add a very significant 125 computational cost when compared to its continuum counterparts. The reason for this is twofold: 126 (1) continuum meshes for diffusion problems must have very fine discretization meshes at the 127 boundaries to capture the high gradients with an acceptable accuracy; (2) continuum meshes 128 would discretize all the space around and within the aggregates with nearly the same density. For 129 these reasons, the discrete approaches are more effective compared to continuum approaches, yet 130 of course they are more computationally demanding. Based on the authors experience in using 131 both the discrete (1D conduit) scheme and the FE continuum (3D tetrahedral elements) scheme 132

in many previous research applications concerning aging, creep, shrinkage and Alkali Silica
Reaction (ASR) problems [32, 33, 34, 35, 36], they noticed that the discrete mesh requires no
more than 50% of computational time compared to continuum mesh with similar refinement.
This difference has not been quantitatively evaluated but the authors have consistently observed
it in their work.

Finally, in this model, aging as well as heat and moisture transport processes are introduced 138 by using a comprehensive hygro-thermo-chemical model with which the new chloride diffusion 139 model is fully coupled. As a result, the effects of the changes in water to cement ratio (w/c), 140 change in porosity over time, presence of thermal gradients or temperature variations, and diffu-141 sion in unsaturated concrete are naturally captured without introducing additional fitting param-142 eters. While it is true that aging and hygro-thermal variations may not be of significant effect on 143 chloride diffusion in some field applications where structures are old enough and hygro-thermal 144 conditions are nearly constant, the importance of considering these features stems from the need 145 to use accelerated experimental data in which all or part of these aging and hygro-thermal ef-146 fects are very significant. Without their proper considerations, model predictions of real-world 147 situations that are based on accelerated lab testing can be considerably inaccurate. 148

#### 149 **3. Multi-physics formulation**

Many factors influence the ionic transport in cementitious materials. However, since it is mainly taking place within the liquid water in the pore structure, the physics of ionic transport can start from considering the diffusion of ions in concentrated solutions (liquid pore solution) and then account for the effects of the pore structure. These main effects can be summarized as

- (1) Geometrical effect, i.e. pore size distribution and its connectivity.
- (2) Chemical reactions effect, since the pore walls are chemically active, part of the moving
   ions tend to bind with the pore walls.
- (3) Electric potential effect, since the pore walls are not neutral but in general negatively
   charged, a membrane potential is generated and affects the diffusion of ionic species.

It is also important to consider that the internal pore structure of a cementitious material ages 159 and changes in time. As a result of the chemical reactions, including hydration, polymerization 160 and gel densification [37], the pore structure densifies, and, in turn, results in time-dependent 161 decreasing porosity and increasing tortuosity. In addition, if the ionic solution is not in ther-162 modynamic equilibrium (i.e. there is moisture gradient within the pores), then advection of the 163 dissolved ions has to be also considered. Moreover, all the processes mentioned above are af-164 fected by thermal conditions, i.e. as temperature increases, ionic mobility, moisture diffusivity, 165 chemical reactions rates and binding capacities usually increase too. 166

To predict accurately the transport of an ionic species in a cementitious material one has to consider all the above mentioned phenomena. However, as discussed earlier in Sec. 2, the approach used here in developing the proposed formulation accounts for the most relevant electrochemo-physical phenomena encountered during chloride penetration using the minimum amount of free parameters that can be calibrated from standard tests at the macro-scale.

In the following sections, the formulation of a chloride diffusion model will be detailed. Since the model depends on temperature and moisture variations, as well as, on material aging, these phenomena are here modeled using the Hygro-thermo-chemical (HTC) model by Di Luzio and Cusatis [38, 39] which will be briefly reviewed and the coupling between the chloride diffusion model and the HTC model will be also presented.

### 177 3.1. Formulation of chloride diffusion

The macroscopic equation for the transport of ionic species can be based on the extended Nernst–Planck equation with an advection term [40, 41, 42, 43]. The mass balance equation (continuity equation) of chloride ions can be written as

$$\frac{\partial}{\partial t} \left( \frac{w_{cap}}{\rho_w} C + w_s C_b \right) = -\boldsymbol{\nabla} \cdot J_c + \frac{w_{cap}}{\rho_w} \dot{r}$$
(1)

where *C* is the concentration of the ionic species in the pore solution (mol/m<sup>3</sup>),  $w_{cap}$  is the mass of capillary water content (kg/m<sup>3</sup>),  $\rho_w$  is the water density (kg/m<sup>3</sup>),  $w_{cap}/\rho_w$  is the volumetric water content (m<sup>3</sup>/m<sup>3</sup>),  $w_s$  is the volumetric solid content (m<sup>3</sup>/m<sup>3</sup>),  $C_b$  is the concentration of

the species bound in the solid content (mol/m<sup>3</sup>),  $J_c$  is the ionic flux (mol/m<sup>2</sup>/s) in cementitious 184 materials,  $\dot{r}$  stands for chemical reaction rate and  $\frac{w_{cap}}{\rho_w}\dot{r}$  is a source/sink term accounting for the 185 creation/consumption of the ions in solution as a result of chemical reactions (mol/m<sup>3</sup>/s). It 186 should be noted here that chloride ions are assumed to move only within the capillary pores 187 occupied by capillary water  $w_{cap}$  in this formulation. As it will be explained later, the HTC 188 model differentiates between capillary and physically bound (adsorbed) water which together 189 form the non-evaporable water. This assumption is very reasonable since the physically bound 190 water is adsorbed in the the C-S-H gel structure and is nearly immobile. As will be shown in 191 the simulation results, this assumption will be validated by modeling diffusion in unsaturated 192 conditions with calibrated model parameters using saturated conditions only. 193

There are two different types of chemical reactions: the reactions occurring solely in the 194 aqueous phase (i.e. formation or dissociation of acids) and the reactions that involve more than 195 one phase, such as surface or classical reactions. The adsorption of ions, i.e. the capture of 196 ions by the surface of the solid as a result of electrostatic forces, is a surface reaction, whereas 197 dissolution or precipitation reactions belong to the classical category of chemical reactions. In 198 Eq. 1, the second term in the LHS corresponds to the surface or classical chemical reactions, on 199 the contrary the last term in the RHS considers reactions occurring solely in the aqueous phase. 200 However, since the hydrated cement paste has a highly reactive nature, we can assume that the 201 surface or classical reactions are much more significant than reactions occurring solely in the 202 aqueous phase. Expanding Eq. 1 and neglecting the chemical reactions in the aqueous phase 203  $(\dot{r} = 0)$  one gets 204

$$\frac{C}{\rho_w}\frac{\partial w_{cap}}{\partial t} + \frac{w_{cap}}{\rho_w}\frac{\partial C}{\partial t} + w_s\frac{\partial C_b}{\partial t} + C_b\frac{\partial w_s}{\partial t} = -\nabla \cdot J_c$$
(2)

<sup>205</sup> where only dissolution/precipitation reactions are taken into account.

The so-called chloride binding isotherm provides the relationship between the free and the bound chloride concentration at a given temperature. In the literature four types of adsorption isotherm (linear, Langmuir, Freundlich and BET binding isotherm) have been proposed [44] and among them the Freundlich isotherm appears to fit the experimental results very well [16, 44, 45, <sup>210</sup> 46]. Therefore, the Freundlich isotherm is adopted in this study and has the following expression

$$\log(C_b') = A_0 \log(C) + B_0 \tag{3}$$

where  $C'_b$  is the mass of bound chlorides per gram of solid gel (mg/g),  $A_0$  and  $B_0$  are two material parameters.

Because the relationship between  $C'_b$  and  $C_b$  can be expressed as  $C'_b = 1000M_{Cl}C_b/\rho_s$ , where  $M_{Cl}$  is the molar mass of chloride,  $\rho_s$  is the density of solid content(kg/m<sup>3</sup>), the Freundlich isotherm in Eq. 3 can be rewritten as

$$C_b = \frac{C^{A_0} 10^{B_0} \rho_{\rm s}}{1000 M_{\rm Cl}} \tag{4}$$

The binding process is also influenced by the temperature through different mechanisms. 216 There are two main types of binding processes: (1) the physical binding that is caused by the 217 adsorption of chloride ions on the C-S-H surface; (2) the chemical binding that leads to the 218 formation of Friedel's salt [44]. Temperature variation affects these two binding processes dif-219 ferently. As temperature increases, the physical binding process slows down because of higher 220 thermal energy of ions. On the contrary, higher temperature accelerates the chemical binding 221 process [47], although the increased temperature increases the solubility of Friedel's salt [48]. 222 For temperature variations between 0 ~ 50° and for low chloride concentration ( $\leq 1$ mol/L), 223 a significant increase of bound chloride is observed in experimental data as temperature rises 224 [49, 50, 51]. Other experiments report that there is no noticeable increase of the Friedel's salt 225 solubility [52] and the concentration of bound chloride shows slight differences as temperature 226 varies [48, 51, 53]. Consequently, in this study, to describe the effects of temperature on chloride 227 binding, only the effect of chemical binding is considered using an exponential temperature-228 dependent coefficient 229

$$C_b = \frac{C^{A_0} 10^{B_0} \rho_s}{1000 M_{\text{Cl}}} \exp\left[\frac{U_b}{R} \left(\frac{1}{T_0} - \frac{1}{T}\right)\right]$$
(5)

where  $U_b$  is a coefficient that characterized the temperature effect on the adsorption process,  $A_0$ 

and  $B_0$  are both determined at the reference temperature  $T_0$ . The temporal derivative of the bound chloride from Eq. 5 can be expressed as

$$\frac{\partial C_b}{\partial t} = \frac{\partial C_b}{\partial C} \frac{\partial C}{\partial t} + \frac{\partial C_b}{\partial T} \frac{\partial T}{\partial t} = \frac{A_0 C_b}{C} \frac{\partial C}{\partial t} + \frac{U_b C_b}{RT^2} \frac{\partial T}{\partial t}$$
(6)

The sorption isotherm law is needed to determine the capillary water content,  $w_{cap}$ , as a function 233 of the relative humidity and aging. In the HTC model  $w_{cap}$  is formulated using an improved 234 version of the original expression proposed by Norling Mjornell [54]. Based on this sorption 235 isotherm formulation, the capillary water in concrete can be expressed as a function of relative 236 humidity, h, and hydration degree  $\alpha_c$ . The volumetric solid content,  $w_s$ , can be calculated as 237  $(c\alpha_c + w_n)/\rho_s$ , where c is the mass of cement content (kg/m<sup>3</sup>),  $\alpha_c$  is the hydration degree,  $w_n$  is 238 the non-evaporable water content (kg/m<sup>3</sup>). The temporal derivative of  $w_{cap}$  and  $w_s$  an be written 239 240 as

$$\frac{\partial w_{cap}}{\partial t} = \frac{\partial w_{cap}}{\partial h} \frac{\partial h}{\partial t} + \frac{\partial w_{cap}}{\partial \alpha_c} \dot{\alpha}_c \quad \text{and} \quad \frac{\partial w_s}{\partial t} = (c\dot{\alpha}_c + \dot{w}_n)/\rho_s \tag{7}$$

Substituting Eqs. 6-7 into Eq. 2, the LHS of Eq. 2 can be expressed as

$$\frac{C}{\rho_{w}}\frac{\partial w_{cap}}{\partial t} + \frac{w_{cap}}{\rho_{w}}\frac{\partial C}{\partial t} + w_{s}\frac{\partial C_{b}}{\partial t} + C_{b}\frac{\partial w_{s}}{\partial t} = \left(\frac{w_{cap}}{\rho_{w}} + \frac{w_{s}A_{0}C_{b}}{C}\right)\frac{\partial C}{\partial t} + (c\dot{\alpha_{c}} + \dot{w_{n}})\frac{C_{b}}{\rho_{s}} + \frac{C\dot{\alpha_{c}}}{\rho_{w}}\left(\frac{\partial w_{cap}}{\partial \alpha_{c}}\right) + \frac{w_{s}U_{b}C_{b}}{RT^{2}}\frac{\partial T}{\partial t} + \frac{C}{\rho_{w}}\frac{\partial w_{cap}}{\partial h}\frac{\partial h}{\partial t}$$

$$(8)$$

For fully saturated conditions with h = 1, the last term in Eq. 8 is equal to zero. The various quantities,  $w_{cap}$ ,  $w_n$ ,  $\alpha_c$ , and h can be obtained by coupling Eq. 2 with the HTC model [38, 39] (see Section 4).

In the RHS of Eq. 2, we need now to specify the term,  $J_c$ , which represents the flux of chloride ions in the cementitious material. In the transport of charged ions through a porous media like concrete, its pore structure, characterized by porosity, pores shape and spatial distribution, connectivity, tortuosity, as well as, the interfacial transition zone (ITZ), plays an important role [55]. For partially saturated conditions, moisture movement occurs, leading to the motion of water from higher saturated pores toward less saturated pores. This means that ionic species can also be transported along with the fluid by advection. Therefore, the flux of ionic species in concrete pore solution can be expressed as

$$J_c = f_{\phi}J_s + vC \qquad \text{with} \qquad J_s = f_{\gamma}f_{\psi}f_sf_TJ_0 \tag{9}$$

where  $J_s$  is the flux of ionic species in concentrated solution of a porous material,  $f_{\phi}$  is the 253 function that considers the effect of pore structure and v is the fluid mass velocity. For fully 254 saturated conditions, moisture inside concrete is in static equilibrium and thus no moisture mass 255 transport occurs (i.e. v = 0). The flux of ionic species in concentrated solution is very different 256 from the flux in dilute solution due to the interactions of surrounding ions and the existence of 257 an electro-chemical potential. The flux in dilute solution can be expressed with the first Fick's 258 law as  $J_0 = -D_0 \nabla C$ , in which  $D_0$  is the diffusivity coefficient in dilute solution. The flux 259 of concentrated solution,  $J_s$ , can be related to  $J_0$  through a set of coefficients:  $f_{\gamma}$ ,  $f_{\psi}$ ,  $f_s$  and 260  $f_T$ , which account for the different chemo-physical phenomena encountered in the diffusion 261 process of a concentrated solution with respect to a dilute solution. These phenomena, and the 262 corresponding coefficients that represent them, are explained hereafter. 263

# 264 3.2. Effect of pore solution chemistry

Since the pore solution of a cement paste is very rich in ions with an initially very high alkaline concentration [56], the transport of ionic species is driven by the gradient of electrochemical potential [57], which can be written as

$$u = u_0 + RT \ln(\gamma C) + zF\psi \tag{10}$$

where *u* is the electro-chemical potential of a species (J/mol),  $u_0$  is the chemical potential in the standard state,  $\gamma$  is the activity coefficient (-), *z* is the valency of the ion, *F* is the Faraday constant (96485.33 C/mol), *R* is the ideal gas constant (8.3143 J/mol/K), *T* is the temperature of the material (K), and  $\psi$  is the electrical potential (V). In pore solution, the electrical potential  $\psi$  consists of two components. The first represents the formed counter-electrical potential  $\psi_0$ between the moving chloride ions and the surrounding moving cations. The second is called a membrane-electrical potential  $\psi_m$  and is caused by membrane effects of cement paste. Both electrical potentials produce an opposite force and are combined together to form the overall electro-chemical potential.

The counter-electrical potential,  $\psi_0$ , is the result of the difference in drift velocities between cations and anions [13] and can be expressed as

$$\psi_0 = -\frac{RT}{F}(\tau_{+0} - \tau_{-0})\ln(\gamma C) = -\frac{RT}{F}K_{\tau 0}\ln(\gamma C)$$
(11)

where  $\tau_{+0}$  and  $\tau_{-0}$  are the transference number of cations and anions, and the symbol  $K_{\tau 0}$  denotes the difference in transference number or drift velocity in the pure solution. For a specific electrolytic solution, it can be regarded as constant, e.g. for sodium chloride solution,  $K_{\tau 0} = -0.207$  [14].

The membrane-electrical potential,  $\psi_m$ , is induced by moving within the C-S-H gel porous structure which has a negatively charged surface that behaves as an electro-negative membrane: accelerating cations and decelerating anions. As a result, there is a selective permeability which increases the difference in mobility between cations and anions. The  $\psi_m$  can be expressed as [13, 58]

$$\psi_{\rm m} = -\frac{RT}{F} K_{\tau \rm m} \ln(\gamma C) \tag{12}$$

where  $K_{\tau m}$  denotes the difference in mobility caused by the membrane-electrical potential. The resulting electrical potential in pore solution,  $\psi = \psi_0 + \psi_m$ , can be substituted in Eq. 10 which gives the total electro-chemical potential as:

$$u = u_0 + RT f_{\psi} \ln(\gamma C)$$
 with  $f_{\psi} = 1 - zK_{\tau 0} - zK_{\tau m}$  (13)

<sup>291</sup> Then, the gradient of the total electro-chemical potential is calculated as:

$$\nabla u = \frac{RT}{C} f_{\psi} \left( 1 + \frac{\partial \ln(\gamma)}{\partial \ln(C)} \right) \nabla C + R f_{\psi} \ln(\gamma C) \nabla T = \frac{RT}{C} f_{\psi} f_{\gamma} \left( 1 + \frac{C}{T f_{\gamma}} \ln(\gamma C) \frac{\partial T}{\partial C} \right) \nabla C$$
(14)
with  $f_{\gamma} = 1 + \frac{\partial \ln(\gamma)}{\partial \ln(C)}$ 

The second term in the RHS of Eq. 14 represents the coupling effect between temperature and chloride concentration on the electro-chemical potential gradient. In this study, the room temperature is 296 K, C is between  $0 \sim 1 \text{ mol/L}$ ,  $\gamma$  is between  $0.6 \sim 1$ ,  $f_{\gamma}$  is between  $0.95 \sim$ 1.21 [14]. Since the maximum temperature difference considered in this research is 25 K and assuming that  $\partial T/\partial C \approx \Delta T/\Delta C = 25 \text{ K L} / \text{ mol}$ , which means that the absolute value of the coupling term is less than 0.053 which is negligible as compared to 1. Therefore,  $\nabla u$  can be simplified as:

$$\boldsymbol{\nabla}\boldsymbol{u} = \frac{RT}{C} f_{\psi} f_{\gamma} \boldsymbol{\nabla} C \tag{15}$$

The presented gradient of the electro-chemical potential in Eq. 15 is now related to the con-299 centration gradient using  $f_{\psi}$  which represents the effect of the overall electrical potential (see 300 Eq. 13), and  $f_{\gamma}$  which represents the effect of ionic activity, that is equal to 1 for an ideal (very 301 dilute) solution. The activity coefficient accounts for the interactions of the different types of 302 ions, such as ion-solvent interaction (electrophoretic effect) and ion-ion interaction (relaxation 303 effect), that take place in a real solution [59]. As reported in literature [12], the chemical activity 304 has a significant effect on the chemical potential and various formulations have been proposed 305 to model it. In this work the Extended Debye-Hückel equation [60, 61] is used to describe the 306 relationship between activity coefficient and concentration and it reads as 307

$$\frac{\partial \ln(\gamma)}{\partial \ln(C)} = -2.302 I \left[ \frac{A_{\gamma} |z_{+}z_{-}|}{2 \sqrt{I} \left(1 + B_{\gamma} a' \sqrt{I}\right)^{2}} - B^{*} \right]$$
(16)

where  $A_{\gamma}$ ,  $B_{\gamma}$  are parameters related to temperature. However, experimental results show that the dependence of activity coefficient on temperature is very weak [62, 63]. Therefore,  $A_{\gamma}$ ,  $B_{\gamma}$  are assumed to be constant in this research and the values at 25°C reported in [61] are adopted hereafter, i.e.  $A_{\gamma} = 0.509 \text{ dm}^{1/2}/\text{mol}^{1/2}$  and  $B_{\gamma} = 3.286 \text{ dm}^{1/2}/(\text{mol}^{1/2} \cdot \text{nm})$ . The coefficient *a'* is a constant corresponding to the radius of the ion and *B*\* is a model parameter. The term *I* represents the ionic strength,  $I = (n_+ z_+^2 + n_- z_-^2)C/2$ , in which  $z_+$  and  $z_-$  are charge number of cations and anions, respectively,  $n_+$  and  $n_-$  are the ion identification number of cations and anions, respectively. Thus, the effect of chemical activity of pore solution on the electro-chemical potential is given by the coefficient  $f_{\gamma}$  that has the following expression

$$f_{\gamma} = 1 - 2.302 I \left[ \frac{A_{\gamma} |z_{+} z_{-}|}{2 \sqrt{I} \left( 1 + B_{\gamma} a' \sqrt{I} \right)^{2}} - B^{*} \right]$$
(17)

# 317 3.3. Effect of solution concentration

Chloride diffusion coefficients of concrete determined from the conventional diffusion or migration tests are not constant but are strongly dependent on the concentration [13, 64, 65, 66, 67, 68]. The flux of ionic species in concentrated solution is different from a flux in dilute solution because ions are very close to each other and that creates mechanical interactions or frictional effects between the moving ions. As the concentration increases, these effects become more important to consider. For a concentrated electrolytic solution the multi-component diffusion equation can be expressed as [13, 69]

$$C_i \nabla u_i = \sum_j K_{ij} (v_j - v_i) = RT \sum_j \frac{C_i C_j}{(\sum_i C_i) \mathcal{D}_{ij}} (v_j - v_i)$$
(18)

where  $u_i$  is the electro-chemical potential of species *i*,  $K_{ij}$  is friction coefficient of species *i* 325 with respect to the species j,  $v_i$  is the average velocity of species i,  $\mathcal{D}_{ij}$  is a diffusion coefficient 326 describing the interaction between the *i* and *j* species. Again, while this potential can be theoreti-327 cally represented, concrete pore solution is rich in multiple ionic species and their concentrations 328 have to be explicitly monitored so that the different ionic diffusion parameters can be calibrated. 329 Thus as a reasonable simplification, a binary solution is only considered here. For a binary elec-330 trolytic solution composed of anions, cations, and solvent, the Eq. 18 can be written for anions 331 (ions with negative charge) as 332

$$C_{-}\nabla u_{-} = K_{0-}(v_{0} - v_{-}) + K_{+-}(v_{+} - v_{-}) =$$

$$= RT \frac{C_{-}C_{+}}{(C_{-} + C_{+} + C_{0})\mathcal{D}_{-+}}(v_{+} - v_{-}) + RT \frac{C_{-}C_{0}}{(C_{-} + C_{+} + C_{0})\mathcal{D}_{-0}}(v_{0} - v_{-})$$
(19)

Here the subscript indices "-", "+" and "0" are used to refer to anions, cations and solvent respectively. So  $v_-$ ,  $v_+$  and  $v_0$  are the velocities and  $C_-$ ,  $C_+$  and  $C_0$  are the concentration of the anions, cations and solvent, respectively,  $\mathscr{D}_{-0}$  represents the diffusion coefficient of the anion in dilute solution. Setting  $\beta_v = v_+/v_-$  and  $f = \mathscr{D}_{-0}/\mathscr{D}_{-+}$ , considering a neutral NaCl salt solution, i.e.  $C_- = C_+ = C$ ,  $v_-$  being the velocity of chloride ions  $v_{Cl}$ , and  $\mathscr{D}_{-0}$  being the diffusion coefficient of chloride in dilute solution  $D_0$  and also considering fully saturated situation ( $v_0 = 0$ ), the Eq. 19 can be simplified as

$$C\nabla u = -RT \frac{Cf(1-\beta_{\nu}) + C_0}{(2C+C_0)D_0}(Cv_{Cl})$$
(20)

Since  $J_s = Cv_{Cl}$  by definition, then Eq. 20 can be rearranged as

$$J_{s} = -f_{s} \frac{D_{0}}{RT} C \nabla u \quad \text{with} \quad f_{s} = \frac{2C + C_{0}}{C f_{v} + C_{0}} \quad \text{and} \quad f_{v} = f(1 - \beta_{v})$$
(21)

where  $f_s$  represents the effect of solution concentration and  $f_v$  is the friction coefficient which is usually much greater than 2 [14]. Substituting Eq. 15 into Eq. 21 one gets the relation between the flux in the concentrated pore solution and the concentration gradient as

$$J_s = -f_{\psi}f_{\gamma}f_s D_0 \nabla C = -D_s \nabla C, \text{ with } D_s = f_{\gamma}f_{\psi}f_s D_0$$
(22)

# 344 3.4. Effect of age-dependent pore structure

The overall diffusion coefficient of chloride,  $D_c$ , in a cementitious material is also governed by porosity and pore characteristics such as shape, size, orientation, spatial distribution, connectivity, and size variation [55]. Moreover, the pore structure is not constant but changes as the material ages. To consider these features, the diffusion of chloride in the pore solution of porous materials can be expressed as  $D_c = f_{\phi}D_s$ , which implies that the flux of chloride in a cementitous material can be formulated as  $J_c = (J_0 f_s f_{\gamma} f_{\psi}) f_{\phi}$ , in which  $f_{\phi}$  is a coefficient that accounts for the porosity and its characteristics [5, 70] as

$$f_{\phi} = \frac{w_{cap}}{\rho_w} \frac{\delta}{\tau^2} q(\phi) = \frac{w_{cap}}{\rho_w} \tau_a q(\phi)$$
(23)

As shown in Fig. 1a,  $\tau$  is the tortuosity factor which is defined as the ratio of the effective length, 352  $L_{eff}$ , which is the shortest path that connect two points in the pore structure, to the length of the 353 straight line that connects the two points [55];  $\delta$  is the constrictivity factor which represents a 354 measure of the presence of bottlenecks in the pores path by relating the minimum pore diameter 355 to the maximum pore diameter. If the cross section of pores is constant, then the constrictivity 356 factor,  $\delta$  is equal to 1. If the pore structure becomes narrow at some point, then  $0 < \delta < 1$  or if 357 the pores are not connected, then  $\delta = 0$  [70], see Fig.1b. The coefficient  $\tau_a = \delta/\tau^2$  is the apparent 358 tortuosity factor and is assumed to be a free model parameter which lumps together the effect of 359 tortuosity and constrictivity since it is extremely difficult to identify separately the effect of  $\delta$  and 360  $\tau$ . In addition to that the pore volume has its own effect which is accounted for by introducing 361 the function  $q(\phi)$  based on Kozeny-Carman model [71] as 362

$$q(\phi) = \left(\frac{\phi}{\phi_0}\right)^3 \left(\frac{1-\phi_0}{1-\phi}\right)^2 \tag{24}$$

where  $\phi$  is the current porosity that changes over time and  $\phi_0$  is the initial porosity at the initial setting of the material. The effect of porosity is very important when trying to use accelerated lab experiments to predict long term behavior because concrete continues to hydrate and its pore structure densifies and becomes more tortuous.



Figure 1: Concrete porous microstructure showing a) tortuous path through pores, and b) different constrictivity conditions

As concrete ages, its internal structure changes due to many chemical and physical reactions that are also influenced by the curing conditions. In the presented model, the evolution of porosity and cement hydration is also obtained by employing the HTC model that, once the mix composition is given, provides the hydration degree  $\alpha_c$ , capillary water  $w_{cap}$  and non-evaporable water  $w_n$  at a specific time. The porosity can be calculated using capillary water content at full saturation as  $\phi = w_{cap}^{sat}/\rho_w$ , in which  $w_{cap}^{sat}$  is calculated with h = 1.

# 373 3.5. Effect of temperature

It is well known from thermodynamics that temperature plays a significant role in the diffusion process. Consequently, the diffusivity of ionic species in pure water varies under different temperatures. For this reason, the diffusivity is modified as  $f_T D_0$  to consider the effect of variable temperature, in which  $D_0$  is determined at the reference temperature  $T_0$  and  $f_T$  is a factor expressed as

$$f_T = \exp\left[\frac{U}{R}\left(\frac{1}{T_0} - \frac{1}{T}\right)\right]$$
(25)

where U is the activation energy of the diffusion process.

Considering the effect of temperature, the diffusion flux of chloride ions and its divergence in a cementitious material in saturated conditions (where the fluid mass is stationary v = 0) can be written as

$$J_c = f_{\phi} f_{\gamma} f_{\psi} f_s f_T J_0 \qquad \text{and} \qquad \nabla \cdot J_c = -f_{\phi} f_{\gamma} f_{\psi} f_s f_T D_0 \nabla^2 C = -D_c \nabla^2 C \tag{26}$$

where  $D_c$  is the diffusivity coefficient of chloride in concrete,  $D_c = f_s f_{\phi} f_{\gamma} f_{\psi} f_T D_0$ . Combining Eqs. 2, 8, and 26, the transport of chloride in saturated conditions  $(\partial h/\partial t = 0)$  is governed by the following equation

$$\left(\frac{w_{cap}}{\rho_w} + \frac{w_s A_0 C_b}{C}\right) \frac{\partial C}{\partial t} + \frac{w_s U_b C_b}{RT^2} \frac{\partial T}{\partial t} = D_c \nabla^2 C - \frac{C\dot{\alpha}_c}{\rho_w} \frac{\partial w_{cap}}{\partial \alpha_c} - (c\dot{\alpha}_c + \dot{w}_n) \frac{C_b}{\rho_s}$$
(27)

For unsaturated condition the advection term must be considered in  $J_c$  (see Eq. 9). The fluid mass velocity, v, can be expressed as  $v = -J_w/\rho_w$  where  $J_w$  is the flux of water mass per unit volume. Following Di Luzio and Cusatis [38],  $J_w$  is proportional to the spatial gradient of h, thus one can write  $J_w = -D_h \nabla h$ , in which  $D_h$  is the moisture permeability that is a nonlinear function of T and h [38]. This gives  $v = -D_h \nabla h/\rho_w$  and consequently  $J_c = -D_c \nabla C - CD_h \nabla h/\rho_w$ . Then the previous Eq. 27 can be generalized for unsaturated conditions as

$$\left(\frac{w_{cap}}{\rho_{w}} + \frac{w_{s}A_{0}C_{b}}{C}\right)\frac{\partial C}{\partial t} + \frac{w_{s}U_{b}C_{b}}{RT^{2}}\frac{\partial T}{\partial t} + \frac{C}{\rho_{w}}\frac{\partial w_{cap}}{\partial h}\frac{\partial h}{\partial t} = D_{c}\nabla^{2}C + C\frac{D_{h}}{\rho_{w}}\nabla^{2}h - \frac{C\dot{\alpha}_{c}}{\rho_{w}}\frac{\partial w_{cap}}{\partial \alpha_{c}} - (c\dot{\alpha}_{c} + \dot{w}_{n})\frac{C_{b}}{\rho_{s}}$$
(28)

# **4.** Coupling with the HTC model

The spacial and temporal distributions of temperature, T, relative humidity, h, and the hydration degree,  $\alpha_c$ , are needed for the chloride diffusion model to define both environmental effects and concrete aging. These fields are obtained by employing the Hygro-Thermo-Chemical (HTC) model by Di Luzio and Cusatis [38, 39], which simulates the coupled heat and moisture transport with a good prediction of cement hydration process and its effects on generating heat sources and consuming moisture. Following [38, 39] the moisture mass and enthalpy balance equations read:

$$\nabla \cdot (D_h \nabla h) - \frac{\partial w_e}{\partial h} \frac{\partial h}{\partial t} - \frac{\partial w_e}{\partial \alpha_c} \dot{\alpha}_c - \dot{w}_n = 0$$
(29)
  
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$$\boldsymbol{\nabla} \cdot (\lambda_t \boldsymbol{\nabla} T) - \rho c_t \frac{\partial T}{\partial t} + \dot{\alpha_c} \ c \ \tilde{Q}_c^{\infty} = 0$$
(30)

where  $D_h$  is moisture permeability,  $w_e$  is evaporable water,  $\dot{w}_n = 0.253 \dot{\alpha}_c c$  is rate of nonevaporable water,  $\rho$  is the mass density of concrete,  $c_t$  is the isobaric heat capacity (specific heat),  $\lambda_t$  is the heat conductivity,  $\tilde{Q}_c^{\infty} \approx 450$  kJ/kg is the hydration enthalpy.

402 The moisture permeability is dependent on relative humidity h and temperature T, as

$$D_{h}(h,T) = \exp\left(\frac{E_{ad}}{RT_{0}} - \frac{E_{ad}}{RT}\right) D_{h1} \left[1 + \left(\frac{D_{h1}}{D_{h0}} - 1\right) (1-h)^{n}\right]^{-1}$$
(31)

where  $T_0 = 296$  K,  $E_{ad}/R \approx 2700$  K [38, 39],  $D_{h0}$  and  $D_{h1}$  represent moisture permeability for a completely dry situation (h = 0) and completely saturated situation (h = 1). The evaporable water content (the so-called sorption isotherm) can be assumed to be a function of relative humidity and degree of hydration [54, 38] as

$$w_e(h,\alpha_c) = k_{vg}^c \alpha_c c \left[ 1 - \frac{1}{e^{10(g_1 \alpha_c^{\infty} - \alpha_c)h}} \right] + K_1(\alpha_c) \left[ e^{10(g_1 \alpha_c^{\infty} - \alpha_c)h} - 1 \right]$$
(32)

where the first term represents the gel water (physically bound) whereas the second term represents the capillary water  $w_{cap}$ , and  $\alpha_c^{\infty}$  is the asymptotic degree of hydration. The coefficient  $K_1(\alpha_c)$  is given by

$$K_{1}(\alpha_{c}) = \frac{w_{0} - 0.188\alpha_{c}c - k_{vg}^{c}\alpha_{c}c\left[1 - e^{-10(g_{1}\alpha_{c}^{\infty} - \alpha_{c})}\right]}{e^{10(g_{1}\alpha_{c}^{\infty} - \alpha_{c})} - 1}$$
(33)

The material parameters are  $g_1$  and  $k_{vg}^c$  to be calibrated from experimental data or from multiscale analysis [72]. The moisture capacity is given by  $\partial w_e / \partial h$  (derivative of the sorption isotherm to respect to *h* that is needed in the first equation in Eq. 29.

The hydration degree,  $\alpha_c$ , that represents the fraction of Portland clinker fully reacted with water is used to characterize cement hydration [38, 73, 74, 75] and its evolution is expressed as

$$\dot{\alpha}_{c} = \frac{A_{c1}e^{-\eta_{c}\alpha_{c}/\alpha_{c}^{\infty}}e^{-E_{ac}/R(T-T_{0})}}{1 + (5.5 - 5.5h)^{4}} \left(\frac{A_{c2}}{\alpha_{c}^{\infty}} + \alpha_{c}\right) (\alpha_{c}^{\infty} - \alpha_{c})$$
(34)

where  $E_{ac}/R \approx 5000$  K,  $T_0 = 296$  K,  $\eta_c$ ,  $A_{c1}$ ,  $A_{c2}$  are material parameters to be calibrated from experimental data or from multi-scale analysis [72]. For details on the calibration and validation of this theory see [39]. This model was coupled in many research works with LDPM to successfully represent and predict concrete long term behavior under coupled shrinkage, creep, ASR degradation [76, 77, 34, 35, 36, 78, 79, 32, 33].

# 420 **5. Numerical implementation**

# 421 5.1. mesh generation

The proposed model for chloride transport in cementitious materials is implemented into a 422 discrete conduit network generated from the meso-scale geometry of the Lattice Discrete Par-423 ticle Modeling (LDPM) [80, 81] that constructs the discrete mesh considering the geometrical 424 characterization of concrete heterogeneity. As shown in Fig. 2, the coarse aggregates in con-425 crete are assumed to be spherical and then placed through try-and-reject random procedure into 426 the volume. Based on the Delaunay tetrahedralization from the centers of the considered aggre-427 gates a system of polyhedral cells (see Fig. 2) is created using a tessellation procedure. The 428 surfaces between polyhedral cells are located where the cement paste is likely to be and where 429 the diffusion/transport phenomena take place. 430



Figure 2: Mesh generation: (a) Concrete material;b) Supporting particles for grain generation; (c) Delaunay tetrahedralization (d) Tessellation (e) 2D idealization and 3D visualization of the conduit element connecting the centers of two tetrahedrons

These preferential diffusion paths are identified by the interconnected tetrahedrons (triangles in 2D) that create the transport lattice network, whose nodes coincide with the tessellation points and their connection generates the 1D transport conduits, see Fig. 2e. This network of 1D transport conduits previously presented by [82], is adopted here to simulate the transport of heat, moisture and chloride ions.

Compared with standard continuous finite element approaches, the advantage of the discrete 436 diffusion network is that it can simulate the transport process anchored in the heterogeneous 437 meso-scale structure of the material leading to transport paths of chloride ions that are neither 438 straightforward nor homogeneous even at the same depth from the side exposed to the chloride 439 solution. Thus the model can capture naturally the tortuosity at the meso-scale that is generated 440 by aggregate grain size distribution. However, the tortuosity at finer scales is then captured by 441 the apparent tortuosity parameter  $\tau_a$  introduced earlier in Sec. 3.4. Following our main idea 442 of keeping the formulation as simple as possible yet capturing as much physics with available 443 experimental data, in this study, due to the lack of information about the percentage concentra-444 tions of chlorides within the matrix and aggregate, the conduits represent their volume-averaged 445 properties. Nevertheless, the modeling framework is already capable of representing the more 446

<sup>447</sup> complex and realistic conditions if experimental data become available.

The computational cost of the proposed diffusion network on a single processor is propor-448 tional to the number of adopted particles due to the explicit integration scheme. For example, 449 considering a cylinder of 200 mm high, 75 mm in radius, a discretization with 1934 particles 450 (coarse aggregate pieces) ends up with 30468 nodes, while a finer discretization of the same ge-451 ometry containing 4,549 particles will require 70,089 diffusion nodes. Consequently, the com-452 putational process becomes very time-consuming when a large number of particles are present. 453 This means that the particle size distribution should be carefully selected so as to achieve a bal-454 ance between computational cost and the geometrical representation of the meso-structure. The 455 particles size distribution depends on three parameters, maximum particle size, fuller coefficient, 456 and minimum particle size. The first can be obtained directly from the mix design and the sec-457 ond can be identified by fitting the concrete sieve curve. As for the last one, although a small 458 minimum particle size characterizes better the heterogeneity of the material, in the meanwhile 459 it leads to expensive computational cost. Hence in this study, as specified later in each studied 460 case, the minimum particle size is chosen as small as possible while keeping the computational 461 cost reasonable. 462

# 463 5.2. Numerical solution

To clarify the numerical solution of the proposed model it is worth rewriting the governing differential equation system for 1D case in the following general form

$$a_{11}\frac{\partial h}{\partial t} + a_{12}\frac{\partial T}{\partial t} + a_{13}\frac{\partial C}{\partial t} = \frac{\partial}{\partial x}(d_{11}\frac{\partial h}{\partial x}) + \frac{\partial}{\partial x}(d_{12}\frac{\partial T}{\partial x}) + \frac{\partial}{\partial x}(d_{13}\frac{\partial C}{\partial x}) + \kappa_{1}$$

$$a_{21}\frac{\partial h}{\partial t} + a_{22}\frac{\partial T}{\partial t} + a_{23}\frac{\partial C}{\partial t} = \frac{\partial}{\partial x}(d_{21}\frac{\partial h}{\partial x}) + \frac{\partial}{\partial x}(d_{22}\frac{\partial T}{\partial x}) + \frac{\partial}{\partial x}(d_{23}\frac{\partial C}{\partial x}) + \kappa_{2}$$

$$a_{31}\frac{\partial h}{\partial t} + a_{32}\frac{\partial T}{\partial t} + a_{33}\frac{\partial C}{\partial t} = \frac{\partial}{\partial x}(d_{31}\frac{\partial h}{\partial x}) + \frac{\partial}{\partial x}(d_{32}\frac{\partial T}{\partial x}) + \frac{\partial}{\partial x}(d_{33}\frac{\partial C}{\partial x}) + \kappa_{3}$$
(35)

Since the governing equations presented in the proposed model are not fully coupled, some of the coefficients in the previous Eq. 35 are null, i.e.  $a_{12} = a_{13} = a_{21} = a_{23} = 0$  and  $d_{12} = d_{13} = d_{21} = d_{23} = d_{32} = 0$ . The expressions of the other coefficients are  $a_{11} = \partial w_e / \partial h$ ,  $a_{22} = \rho c_t$ ,  $a_{31} = C/\rho_w (\partial w_{cap} / \partial h)$ ,  $a_{32} = w_s U_b C_b / R / T^2$ ,  $a_{33} = w_{cap} / \rho_w + w_s A_0 C_b / C$ ,  $d_{11} = D_h$ ,  $d_{22} = \lambda_t$ , 470  $d_{31} = CD_h/\rho_w, d_{33} = D_c, \kappa_1 = -(\partial w_e/\partial \alpha_c)\dot{\alpha}_c - \dot{w}_n, \kappa_2 = \dot{\alpha}_c C \tilde{Q}_c^{\infty}, \kappa_3 = -C\dot{\alpha}_c/\rho_w(\partial w_{cap}/\partial \alpha_c) -$ 471  $(c\dot{\alpha}_c + \dot{w}_n)C_b/\rho_s$ . Considering a 1D transport conduit, using the classical Galerkin method to 472 obtain the weak formulation of the differential problem and a finite element approximation of 473 the primary variables,  $T(x,t) \cong \sum_i^N T_i(t)N_i(x), h(x,t) \cong \sum_i^N h_i(t)N_i(x)$ , and  $C(x,t) \cong \sum_i^N C_i(t)N_i(x)$ 474  $(N_i(x) \text{ are linear 1D shape functions})$ , and assembling the total element level matrices, one can 475 obtain the global equation as following

$$\mathbf{M}\dot{\mathbf{u}} + \mathbf{K}\mathbf{u} = \mathbf{F} \tag{36}$$

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where **u** is the vector of nodal quantities  $\{h \ T \ C\}^T$ , the dot over **u** indicates temporal derivative, the matrices **M**, **K**, and the vector **F** are obtained by the global assemblage of element level matrices given by

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$$\mathbf{M}^{el} = \frac{A_e l_e}{6\delta} \begin{vmatrix} 2a_{11} & 0 & 0 & -a_{11} & 0 & 0 \\ 0 & 2a_{22} & 0 & 0 & -a_{22} & 0 \\ 2a_{31} & 2a_{32} & 2a_{33} & -a_{31} & -a_{32} & -a_{33} \\ -a_{11} & 0 & 0 & 2a_{11} & 0 & 0 \\ 0 & -a_{22} & 0 & 0 & 2a_{22} & 0 \\ -a_{31} & -a_{32} & -a_{33} & 2a_{31} & 2a_{32} & 2a_{33} \end{vmatrix}$$
(37)  
$$\mathbf{K}^{el} = \frac{A_e}{l_e} \begin{vmatrix} d_{11} & 0 & 0 & -d_{11} & 0 & 0 \\ 0 & d_{22} & 0 & 0 & -d_{22} & 0 \\ d_{31} & 0 & d_{33} & -d_{31} & 0 & -d_{33} \\ -d_{11} & 0 & 0 & d_{11} & 0 & 0 \\ 0 & -d_{22} & 0 & 0 & d_{22} & 0 \\ -d_{31} & 0 & -d_{33} & d_{31} & 0 & d_{33} \end{vmatrix}$$
(38)

$$\mathbf{F}^{el} = \frac{A_e l_e}{2\delta} \left[ \kappa_1 \kappa_2 \kappa_3 \kappa_1 \kappa_2 \kappa_3 \right]^T$$
(39)

where  $l_e$  is the conduit length,  $A_e$  is the conduit area at the interface between the two interacting

tetrahedrons (projection of the shaded area along the direction of  $l_e$ ). Since the conduit represents a volume defined by double pyramids (see Fig. 2e),  $\delta = 3$  is used to represent the correct element volume.

Temporal integration of Eq. 36 is performed by applying Crank-Nicolson method (a central difference method) which has been widely used as a numerical solution for partial differential equations due to its unconditional stability (for constant coefficients). For each time step, from  $t_n$  to  $t_{n+1} = t_n + \Delta t$ , Eq. 36 is solved using the Crank-Nicholson method as

$$\left(\mathbf{M}_{n+1/2} - \frac{1}{2}\Delta t \mathbf{K}_{n+1/2}\right) \mathbf{u}_{n+1}^{i} = \left(\mathbf{M}_{n+1/2} + \frac{1}{2}\Delta t \mathbf{K}_{n+1/2}\right) \mathbf{u}_{n} + \Delta t \mathbf{F}_{n+1/2}$$
(40)

This calculation is repeated updating the coefficients,  $\mathbf{M}_{n+1/2}$ ,  $\mathbf{K}_{n+1/2}$ , and  $\mathbf{F}_{n+1/2}$  using the mid time-step value,  $(\mathbf{u}_{n+1}^{i+1} + \mathbf{u}_{n+1}^{i})/2$ , until the convergence is achieved, i.e. the Euclidean norm of the difference of nodal values between two iterations is satisfactorily small,  $\|\mathbf{u}_{n+1}^{i+1} - \mathbf{u}_{n+1}^{i}\| < 10^{-4}$ .

Finally, the numerical calculation of the proposed formulation requires, at each discrete el-490 ement, the time integration of the internal variables, such as the hydration degree. Express-491 ing an internal variable as y the time-dependent evolution law can be generally written as  $\dot{y} =$ 492 f(y, h, T, C). It can be effectively integrated using the second order Runge-Kutta formula (mid-493 point method), in this way the value of the internal variable  $y_{n+1}$  at time  $t_{n+1}$  is evaluated as 494  $y_{n+1} \approx y_n + \Delta t_n f(y_{n+1/2}, h_{n+1/2}, C_{n+1/2})$ , in which  $y_n$  is the value of the internal vari-495 able at time  $t_n$ ,  $\Delta t_n$  is the time increment,  $y_{n+1/2} = (y_{n+1} + y_n)/2$ ,  $h_{n+1/2} = (h_{n+1} + h_n)/2$ , and 496  $T_{n+1/2} = (T_{n+1} + T_n)/2.$ 497

The proposed formulation is implemented in Mars, a multi-purpose computational software for the explicit dynamic simulation of structural performance [83].

# **500 6. Identification of model parameters**

As explained before, the model accounts for multiple physical phenomena yet, it uses literature published data regarding many of the physical quantities involved in representing such phenomena. Note that the chloride diffusion model also depends on the HTC model. To summarize all these model parameters (both the chloride diffusion and the HTC model parameters), Table 1 enlists each group of parameters that are used to represent a specific phenomenon. In the table, values and sources are listed for all independently measured or reasonably assumed parameters.

Modeled Phenomena	Parameter (unit)	Value [source]	Parameter (unit)	Value [source]
Cement hydration	$E_{ac}/R$ (K)	5000 [74]	$A_{c1}$ (h <sup>-1</sup> )	$1.50 \times 10^7$ [39]
	$A_{c2}(-)$	$1.0 \times 10^{-4}$ [39]	$\eta_c$ (-)	5.5 [39]
Sorption isotherm	$k_{vg}^c$ (-)	0.2 [39]	<i>g</i> <sub>1</sub> (-)	1.25 [39]
Moisture diffusion	$E_{ad}/R$ (K)	2700 [84]	$\lambda_t (W/m \circ C)$	2.3 [85]
and heat transfer	$c_t$ (J/kg/K)	1100 [86]	$Q_c^{\infty}(\mathrm{kJ/kg})$	450 [36]
	<i>T</i> <sub>0</sub> (K)	296 [defined]		
Concrete compo-	$\rho$ (kg/m <sup>3</sup> )	2400 [86]	$\rho_c  (\mathrm{kg}/\mathrm{m}^3)$	1800 [86]
nents densities	$\rho_s  (\mathrm{kg}/\mathrm{m}^3)$	2340 [87]		
Chloride chemical	$A_{\gamma} ({\rm dm}^{0.5}/{ m mol}^{0.5})$	0.509 [61]	<i>a</i> ' (nm)	0.4 [61]
activity	$B_{\gamma} (\mathrm{dm}^{0.5}/(\mathrm{mol}^{0.5}\cdot$	3.286 [61]	$B^*$ (dm/mol)	0.045 [61]
	nm))			
Pore solution	$K_{\tau 0}$ (-)	-0.207 [14]	<i>K</i> <sub>τm</sub> (-)	-0.402 [14]
chemistry	$D_0 ({ m m}^2/{ m s})$	$2.03 \times 10^{-9}$ [14]	$C_0 (\mathrm{mol}/\mathrm{m}^3)$	55000 [calcu-
				lated]
Charge and ion	Z+	+1 [60]	Z_	-1 [60]
identification	<i>n</i> <sub>+</sub>	1 [60]	<i>n</i> _	1 [60]

Table 1: Known or independently identified parameters used in different modeled phenomena

The rest of the model parameters need to be calibrated using specific experimental data relevant to them. Typically, there are two sets of parameters to be calibrated. The first set is relevant to the HTC model and is based on the concrete mix design, curing conditions and ageing. Since the chloride penetration model depends on  $\alpha_c$ , *h*, and *T* to capture various microstructural effects as well as thermal and hygral effects, HTC model parameters must be determined first so that their calibration process does not affect the robustness of the calibration of the chloride diffusion parameters. This condition is followed in all calibrations performed in this work. In some cases

though, chloride penetration tests are performed on samples that have already reach a significant 515 degree of hydration (old enough) and the tests are performed under isothermal and fully saturated 516 conditions. For such cases, the pore structure characteristics are fixed and no heat or moisture 517 sources/sinks are present. As a result, the pore structure effect is not changing. This means that 518 even if not enough data is present about the exact composition of the material, chloride penetra-519 tion parameters can be still calibrated after choosing appropriate values of the HTC parameters 520 from literature. In this case, one must notice that the identified parameter values will be sensitive 521 to the difference between assumed HTC parameters and the ones representing the actual material. 522 Yet, this is an acceptable approximation if experimental data to evaluate the hydration degree and 523 other HTC related phenomena are lacking. The detailed procedure regarding the calibration of 524 HTC parameters and the needed experiments to perform the calibration are described in [39] to 525 which the reader is directed for additional information. 526

Regarding the proposed chloride penetration model, the presented formulation has only four 527 basic free parameters under isothermal conditions that need to be identified from experimental 528 results: apparent tortuosity factor  $\tau_a$ , the friction coefficient  $f_{\nu}$ , and two material parameters re-529 lated to binding capacity,  $A_0$  and  $B_0$ . Typically, all parameters can be calibrated using chloride 530 penetration profiles data. The apparent tortuosity factor  $\tau_a$  plays an important role in the chloride 531 penetration depth. Parameters  $A_0$  and  $B_0$  determine the binding capacity and can be identified 532 by fitting the bound or total chloride concentration at the boundary, where the free chloride con-533 centration is always equal to the chloride concentration in the external solution. The friction 534 coefficient  $f_v$  represents the concentration dependence of chloride diffusion, and it influences the 535 curvature of the concentration-depth profile. Therefore, ideal identification of the four param-536 eters can be achieved using two chloride concentration-depth profiles relevant to two different 537 boundary concentrations. First,  $A_0$  and  $B_0$  are identified by matching the chloride concentration 538 at the surface, then  $\tau_a$  is calibrated by matching the chloride penetration depth, and finally  $f_v$ 539 is calibrated by fitting the curvature. Of course, due to experimental data scatter and the slight 540 dependence of the concentration-depth profile on each of the parameters, fine tuning is typically 541 inevitable but based on the calibrations performed in this work, fine tuning is very minimal if 542

Parameter	Symbol (unit)	Sec. 7.1	Sec. 7.2	Sec. 7.3	Sec. 7.4
Apparent tortuosity	$ au_a$ (-)	0.054	0.11	0.4	0.06
Material parameter for chloride binding	<i>A</i> <sub>0</sub> (-)	0.45	0.55	0.7	0.5
Material parameter for chloride binding	<i>B</i> <sub>0</sub> (-)	1.0	1.46	1.9	1.25
Friction coefficient	$f_v(-)$	400	600	600	500
Activation energy for chloride diffusion	U (J/mol)	-	22450	40000	-
Activation energy for chloride binding	$U_b$ (J/mol)	-	5810	33200	-

Table 2: Chloride diffusion model calibrated free parameters

two experimental curves are used. Note that all of these four parameters have to be identified at the same reference temperature  $T_0$  (typically room temperature).

To consider the effect of temperature variation, two additional parameters need to be cali-545 brated by fitting an additional chloride concentration-depth profile at a different temperature T: 546 the activation energy of the diffusion process U and the activation energy for the binding process 547  $U_b$ . The parameter U considers the effect of temperature on the diffusivity, so it can be calibrated 548 by matching the change in maximum penetration depth.  $U_b$  considers the effect of temperature 549 on binding capacity, so it can be calibrated by matching the bound or total concentration at the 550 boundary. Thus, for cases with thermal changes, a minimum of three chloride concentration-551 depth profiles are needed, two of them relevant to two different boundary concentrations and 552 one of them is at the same boundary concentration of either of the first two but at a different 553 temperature. 554

It is important to say that the aforementioned calibration procedure represents an ideal case in which, all the needed experimental data are available. For cases where parts of the data are not available, or if data is very scattered, one can slightly deviate from this procedure yet all efforts have to be made to follow it as closely as possible.

## **559 7.** Numerical simulations of experimental literature

The three-dimensional diffusion network, shown in Fig. 2e and presented in the previous section, is hereafter used to simulate chlorides diffusion in cementitious materials. The capability of the proposed model is verified through the numerical simulations on both cement paste and concrete. The numerical simulations are performed with reference to four experimental data sets

taken from the literature. The data were chosen to represent simple to complex cases, starting 564 with tests on cement paste at constant [88] and different temperatures [22], then tests on concrete 565 samples with different temperature and chloride concentration combinations [23]. These three 566 different tests cover all model functionality under fully saturated conditions. The last set of exper-567 iments is relevant to testing chloride penetration in partially saturated concrete [24] which attests 568 to effectiveness of the model since it does not postulate any phenomenological assumptions to 569 account for non-saturated flow conditions and it just covers it through the coupling between the 570 different physical processes. 571

# 572 7.1. Diffusion in saturated cement paste: Effect of exposure duration

The first experimental investigation considered in this study is reported in [88] in which they adopted X-ray scanning to measure iodide ions instead of chloride ions to quantify the chloride transport, based on the fact that although iodide and chloride ions have similar penetration depth the latter is much more convenient to detect. With a mixture proportion that comprised 850 g cement (US ASTM C150 Type I) and 340 g water, samples were cast and cured for 35 days immersed in water. All samples are 9.5 mm in diameter and 30 mm in height.

Later the samples were sealed at room temperature (23 °C) for 50 days. Following that, the top end of the sample was covered with 0.6 mol/L potassium iodide solution up to 14 days. The curing conditions and the experimental procedure are accurately modelled in the numerical analyses.



Figure 3: Experimental [88] and numerical results of iodine penetration for different ponding durations: a) 5 days; b) 8 days; c) 14 days



Figure 4: Contour of iodine concentration for different ponding durations

The test results after 14-day ponding are used for calibration (see Fig. 3c). In performing the calibrations, since only one chloride concentration is used, the ideal calibration procedure couldn't be followed. Nevertheless, by assuming an initial reasonable value for  $A_0$  and  $B_0$ , they were easily fine tuned by matching the surface concentration at 14 days (Fig. 3c). Next, the extent was matched by calibrating  $\tau_a$  and then the curvature was matched by calibrating  $f_v$  following the ideal calibration procedure.

The calibrated parameters values are shown in Table 2 (column 1). It should be noted that, although KI solution was used in the experiment the calibration is based on NaCl since the anions in the two solutions have similar diffusion coefficient in concrete [88, 89] and the experiment <sup>592</sup> used iodide ions to study chloride diffusion because Iodine has higher fluorescence and thus, <sup>593</sup> easier to measure using X-ray techniques. So, by using the calibrated parameters, simulations <sup>594</sup> of the profiles at 5 and 8 days are used as validations (see Fig. 3a and Fig. 3b). By examining <sup>595</sup> the surface concentrations at 5 and 8 days, it is clear that the chosen values for  $A_0$  and  $B_0$  seem <sup>596</sup> reasonable since the surface concentrations match exactly the same surface concentration at 14 <sup>597</sup> days.

Note that due to the discrete heterogeneous geometry of the diffusion network, the numerical 598 value of the chloride concentration varies even at the same cutting section. Therefore, in all the 599 plots in Fig. 3, the simulated scatter is reported (grey area) together with the average value of the 600 numerical chloride concentration results that can be compared with the experimental data. This 601 comparison shows a very good match since the numerical simulations capture pretty well the 602 growth of the chloride concentration as the ponding time increases. It is important to notice here 603 that the mesh used was generated using a fictitious aggregate size distribution with a maximum 604 aggregate size of 0.9 mm and a minimum of 0.45 mm with 0.6 Fuller coefficient. This guarantees 605 simulating 34% of the coarse aggregate as typically recommended in LDPM literature [80, 81, 606 90, 91]. The maximum aggregate size was chosen to be no more than 10% of the minimum 607 sample dimension (9.5 mm) in order to reduce the scatter. Nevertheless, due to the discrete nature 608 of the model, there will always be a small scatter but to keep the computational cost reasonable, 609 the chosen maximum aggregate size was slightly lower than 10% of the minimum dimension. 610 Yet, our preliminary simulations show that if a coarser mesh is used, the scatter will increase but 611 the average line stays almost the same which validates the acquired results and proves that the 612 scatter is not an artifact but it represents a meso-scale measure of heterogeneity. The resulting 613 conduit transport networks are shown in Fig. 4 and are colored based on the weight percentage 614 of iodine in the cement paste. 615

#### 616 7.2. Diffusion in saturated cement paste: Effect of ponding temperature

The second experimental investigation considered is described in [22]. They casted cylindrical specimens with ordinary Canadian Type 10 portland cement (diameter= 70 mm, height = 200 mm, cement content =  $380 \text{ kg/m}^3$ , w/c = 0.6). After three months of curing in 100% 31

relative humidity fog room, the samples were cut into 50-mm disks and were sealed on the bot-620 tom and on the lateral surface and then immersed for 100 days in 0.5 mol/L NaCl solution at 621 different temperatures, 4 °C, 23 °C and 38 °C. Similarly here, only the profiles relevant to a 622 single chloride concentration are available, thus, the same procedure as specified in the previous 623 section is used. First, the chloride penetration profile at room temperature, 23 °C, is used to cal-624 ibrate the 4 basic parameters, and then the experimental results at 4 °C are used to calibrate the 625 two activation energies, U and  $U_b$ . All the calibrated parameters values are reported in Table 2 626 (column 2). Figure 5 shows the comparisons between numerical solutions and experimental data, 627 in which the agreement is very good. As temperature grows from 4  $^{\circ}$ C to 23  $^{\circ}$ C, the chloride 628 concentration increases and is captured by the model. Nevertheless, at 38 °C, the concentration 629 of chloride ions near the top end is slightly lower than the concentration for 23 °C, contrary to 630 what one would expect. Despite this small inconsistency in the experimental data, the numerical 631 values of the chloride concentration present the expected trend near the top end and match pretty 632 well the experimental data at deeper depth. It is important to note here that the provided exper-633 imental data represents an average value of chloride contents determined using ASTM C1556 634 [92] layer-by-layer acid dissolution procedure at 2-3 mm depth increments. Therefore, experi-635 mental scatter and resolution inaccuracy is expected, and thus, the observed slight deviation of 636 the expected increasing trend of chloride concentration at the surface with increased temperature 637 is very well acceptable. Similarly, here also, the conduit transport network is generated using 638 an aggregate size range of 3 mm to 6 mm with the maximum aggregate size slightly lower than 639 10% of the minimum dimension (70 mm). Again, the gray area representing simulation scatter 640 is also very narrow. The distribution of chloride ions within the transport network in the three 641 concrete samples is presented in Fig. 6 at the different exposure temperatures. Note that in all 642 figures since the chloride ions did not diffuse through the whole depth, only the active part is 643 shown. 644



Figure 5: Experimental [22] and numerical results of chloride penetration at different temperatures: a) 4 °C; b) 23 °C; c) 38 °C



Figure 6: Contour of chloride concentration at different temperatures from simulation

# 645 7.3. Diffusion in saturated concrete

Ordinary concrete is a multi-phase composite material in which the aggregate pieces are 646 relatively impermeable and any diffusion process takes place mostly in the cement paste and 647 interfacial transition zone. Many researchers [16, 20, 93] investigated the influence of aggregate 648 content on chloride ingress and concluded that the addition of aggregate does influence chloride 649 diffusion due to the different overall porosity of concrete as compared to that of cement paste. 650 In the proposed model the porosity of concrete  $\phi$  is analyzed based on the HTC model and the 651 influence of aggregate on the diffusion path of chloride is considered by tortuosity parameter  $\tau_a$ 652 in Eq. 23. 653



Figure 7: Experimental investigation from [23] (a) Testing series and experimental parameters (b) Experimental setup

In the previous sections, the effect of aggregate is not considered since the numerical analyses 654 concern only cement paste. Herein the effectiveness of the model in simulating concrete is 655 analyzed with reference to a complete experimental study conducted by Isteita and Xi [23]. 656 They performed ponding tests, summarized in Figure 7a, that comprised three series exposed to 657 different temperature gradients and chloride concentrations. There were three specimens of the 658 same mix in all three series and all of them were cylinders with 150 mm in diameter and 200 659 mm in height. The first and second series used a mix that contains 356 kg/m<sup>3</sup> of cement (ASTM 660 C150 Type I) with 0.65 w/c and 5.28 aggregate to cement ratio. The third series used a mix that 661 contains 380 kg/m<sup>3</sup> of cement (ASTM C150 Type I) with 0.55 w/c and 4.24 aggregate to cement 662 ratio. For both mixes, aggregate size distribution data was not reported so, a maximum aggregate 663 size of 19 mm, a minimum aggregate size of 5 mm, and a fuller coefficient of 0.5 are assumed in 664 the simulation for such a typical concrete mixture. Using these data one can construct the LDPM 665 mesh and then create the conduit mesh as explained before. Note here that all coarse aggregate 666 volume was represented since the chosen minimum aggregate size is the typical limit between 667

coarse and fine aggregate. This guarantees that the generated conduit network is rich enough so
 that the conduits are passing throughout mortar only.

After twenty-eight-day curing all samples were immersed in distilled water (see Fig.7b) and 670 ponding tests were performed from the top ends with a solution of 3%, 5% and 3% chloride 671 concentration (mass fraction) for the three series, respectively, at three constant temperatures 672 of 23 °C, 35 °C and 50 °C in each series. The chloride concentration at different depths was 673 evaluated for five different durations of ponding: 3 days, 6 days, 12 days, 24 days, and 48 days. 674 Since the temperature of the distilled water is relatively constant, 20 °C, the ponding tests were 675 thus performed under a temperature gradient. More details on the experimental investigation can 676 be found in [23]. 677

In the numerical simulation to accurately impose the temperature boundary conditions, the 678 temperature of the top surface of the specimen is set as the corresponding temperature of the 679 chloride solution whereas the temperature of the other external surfaces is set at the initial en-680 vironmental temperature of 20 °C and then kept constant. Different from previous experimen-681 tal investigations which are strictly 1-D transport, the setup in this experiment might cause a 682 non-uniform transport of chloride ions along a cross-section due to the temperature difference 683 between the side surface and the inside core. As the penetration goes on, a temperature gradient 684 along the cross section of the cylinder is created. Chloride ions near the core concrete transport 685 faster due to a higher temperature, compared with those near the side surface. As the ponding test 686 continues, the differences accumulate gradually, resulting in a non-uniform chloride distribution 687 along the cross section. To visualize this profile, the chloride concentration field was interpolated 688 from the diffusion network on a tetrahedral mesh sharing the same diffusion network nodes and 689 then the volume was colored by the field values as shown in Fig. 8. One can see the slice taken 690 at 13 mm depth showing clearly the higher chloride concentrations in the middle. Note also the 691 ability of the model to scatter the concentrations across the specimen. As opposed to any other 692 continuum model, while there is an obvious concentration gradient from the center towards the 693 edge (See Fig. 8a), the gradient is not axisymmetric but rather shows irregular variations. These 694 variations are due to the scatter of the diffusion network around the aggregate. It is also impor-695

tant to mention that in the experiments, concrete powder was collected by drilling a small hole at the center of the sample then, this powder was used to determine the chloride concentration using ASTM C1152/C1152M-04(2012) [92]. To mimic the experiments numerically, only the numerical results within an inner core with one third of the original radius are considered when analyzing the chloride concentration profile. The one third value was chosen by best guess since the drilling diameter was not reported in the experiments.



Figure 8: Numerical results of chloride distribution of sample C3 after 48-day ponding. cross section at depth = 13 mm, vertical section along central axis.

To perform a more accurate calibration, the four basic parameters  $\tau_a$ ,  $A_0$ ,  $B_0$  and  $f_v$  were 702 calibrated by fitting the 3-day and the 48-day ponding curves obtained under room temperature, 703 23 °C, in series 1 and 2 (with 3% and 5% chloride concentrations, respectively). The corre-704 sponding best fitting plots are shown in Figs. 9a and 9e and Figs. 10a and 10e. Then activation 705 energy U and  $U_b$  are calibrated by fitting the 48-day experimental data under temperature of 706 35 °C in series 1, as shown in Fig. 9e. In this calibration, five curves were used instead of the 707 ideal three curves mentioned in the calibration procedure. This was because of the large scatter 708 of the experimental data. 709



Figure 9: C1 ~ C3 experimental [23] and numerically simulated chloride penetration for different ponding durations, w/c = 0.65, NaCl concentration = 3%: (a) 3 days; (b) 6 days; (c) 12 days; (d) 24 days; (e) 48 days.



Figure 10: C4 ~ C6 experimental [23] and numerically simulated chloride penetration for different ponding durations, w/c = 0.65, NaCl concentration = 3%: (a) 3 days; (b) 6 days; (c) 12 days; (d) 24 days; (e) 48 days.



Figure 11: C7 ~ C9 experimental [23] and numerically simulated chloride penetration for different ponding durations, w/c = 0.65, NaCl concentration = 3%: (a) 3 days; (b) 6 days; (c) 12 days; (d) 24 days; (e) 48 days.

It should be noted that although series 3 has different w/c from series 1 and 2, it is assumed 710 that the pore structure was shaped with similar tortuosity since the w/c are close (0.55 and 0.65). 711 Thus, the effect of w/c was totally lumped in the porosity (acquired from the HTC model) and the 712 same apparent tortuosity factor is employed for series 3. Additionally, the values of the material 713 parameters  $A_0$  and  $B_0$  are are kept unchanged according to the findings in [45], which shows 714 that the bound chloride in relation to the free chloride could be considered independent from the 715 water-cement ratio if the amount of bound chloride is re-scaled per cement content. By using the 716 same parameter values in all the series, it is shown that the proposed model is capable of capturing 717 automatically the influence of different w/c. Nevertheless, if the w/c varies significantly, it is 718 expected that the pore structure characteristics may be more noticeably different and thus, the 719 apparent tortuosity factor may need to be recalibrated. All calibrated values are listed in Table 2 720

(column 3). As a strong validation of the model, all simulations of the remaining experimental
 results serve as validations.

The validation of the model is presented in Fig.  $9 \sim 11$  by comparing experimental and 723 numerical results. The agreement is overall excellent, which proves that the proposed model 724 is able to predict the chloride ingress in concrete. Fig. 9 ~11 show, for various temperature 725 gradients, the chloride penetration after ponding for 3, 6, 12, 24, and 48 days. As it can be 726 observed in the plots, the higher the temperature gradient is, the faster the chloride ions ingress 727 and the more chloride ions get bound into the gel. This proves that the temperature effect has to 728 be considered using two different activation energies as proposed by the model for the diffusion 729 and binding through the exponential coefficient presented in Eq. 5 and Eq. 25. 730

Fig. 10 shows the chloride profile in series 2 test, which had higher concentration of NaCl on the boundary (5%) than series 1 and the same other boundary conditions. So, as expected, the three samples of series 2 present an higher chloride concentration profile than the corresponding samples in series 1 for each ponding duration. This feature is well captured by the numerical simulation using the same parameters as in series 1.

Finally, Fig. 11 shows the chloride penetration profile of series 3 for the samples C7~C9 736 with a lower water-cement ratio of 0.55 and the same boundary conditions as in series 1. Also 737 in this case the numerical analyses are performed using the same parameters as discussed be-738 fore without any changes. Comparing the experimentally measured chloride profiles in series 1 739 (Fig. 9) and series 3 (Fig. 11), the chloride concentration near the top surface of samples are 740 relatively higher in series 3 than that in series 1. This can be caused by the increase of hydrated 741 cement content in series 3, which increases the amount of chloride ions bound to the matrix, 742 although the lower w/c produces a relatively smaller porosity that reduces the chloride diffu-743 sivity. This difference reaches its maximum at the top surface that is immersed in the external 744 chloride solution with the free chloride content almost constant. This behavior is fully captured 745 by the proposed the model as shown by Fig. 12 in which the free (Fig. 12a) and bound (Fig. 12b) 746 chloride contents in the two series are compared. As shown in the Fig. 12, close to the exposed 747 surface, both free and bound chloride concentrations in sample C8 are higher than that in sample 748

C2. Considering the fact that the concentration of bound chloride is higher than free chloride by about an order of magnitude, the increased total chloride concentration in sample C8 is mainly attributed to the binding process. Farther away from the exposed external surface, bound chloride and free chloride concentration in sample C2 and C8 become nearly the same, implying that the chloride penetration front is not substantially affected by the change of pore structure due to w/cdifference. This observation also supports the use of a constant tortuosity factor for all series samples.



Figure 12: Comparison of free and bound chloride: (a) Free chloride in sample C2 and C8. (b) Bound chloride in sample C2 and C8

To summarize the observations from the simulation of this large set of experiments, the en-756 velops between 6 and 48 days of ponding of both experimental and numerically simulated chlo-757 ride concentration profiles for the three series at all three temperatures are shown in Fig. 13. 758 Note that only the data from C1 (Fig. 13d), C4 (Fig. 13g) and C2 (Fig. 13e) are used for model 759 calibration. As it can be seen, the maximum range of concentrations in these data doesn't exceed 760 1.5% Cl concentration by concrete weight, however, the model is able to predict values as high 761 as 3.6% Cl concentration by concrete weight for C6 (Fig. 13i). It is clear that the model can 762 capture the effects of increasing temperature (going from left to right in Fig. 13) and increase in 763 w/c as well as chloride boundary concentrations (going from top to bottom in Fig. 13). It is also 764 interesting to notice that the experimental value closest to the top surface of the sample at 48 days 765 seems to be higher than the predicted numerical one. As discussed before, that can be due to the 766 increased errors in evaluating the concentration at the surface since it is in direct contact with 767

the solution, but also, another reason can be due to the small cracks that may have developed on the sample surface during early age before demolding and full saturation. Nevertheless, the rest of the envelop points are in very good agreement with the numerical simulations which shows that the model is not a mere extrapolation but actually captures mechanisms beyond the ranges of data it was calibrated with.



Figure 13: Envelop of experimental [23] and numerically simulated chloride concentration profiles for Series 3 a) to c), Series 1 d) to f), and Series 2 g) to i)

# 773 7.4. Diffusion in unsaturated concrete

For unsaturated concrete, the advection effect contributes to the transport of chloride ions,

<sup>775</sup> leading to different chloride concentration profiles comparing with the saturated condition, as

clearly shown in [24]. To verify that the proposed formulation is also capable of characterizing 776 the transport of chloride ions in unsaturated conditions, the numerical simulations of the exper-777 iments in [24] are carried out and the results are compared with the experimental output. As 778 summarized in Table 3, two groups of specimens made of the same mixture were adopted in the 779 study. The mix contained 380 kg/m<sup>3</sup> of cement (ASTM C150 Type I) with 0.55 w/c and 4.24 780 aggregate to cement ratio. Maximum and minimum aggregate size are assumed to be 19 mm and 781 5 mm, respectively and a fuller curve coefficient of 0.5 is used, similarly to the previous section. 782 After 28 days of curing, the first group of samples was immersed in water for 30 days to reach 783 full saturation, while the second group of samples was exposed to air in laboratory environment, 784 with a temperature of 22.8 °C and relative humidity of 32%. Then both groups were exposed to 785 3% and 5% NaCl solution at the top surface and distilled water at the bottom surface. Relative 786 humidity of samples in group 2 was monitored at depth of 1 in (25.4 mm) and 2 in (50.8 mm). 787

To calibrate the model, first, the HTC model parameters relevant to moisture diffusion have 788 to be calibrated since in this experimental campaign, moisture will move under the humidity 789 gradients. These parameters are  $D_{h0}$ ,  $D_{h1}$  and n. For all other campaigns these parameters 790 are not effective since no moisture diffusion is occurring at full saturation. These parameters 791 were calibrated by using the humidity profiles from group 2. Note that for full calibration of the 792 other HTC parameters, more experimental data would have been needed and thus, the calibration 793 started by assuming all other HTC model parameters to be the same as those listed in Table 1. 794 Calibration results give  $D_{h0} = 8.05 \times 10^{-8} \text{m}^2/\text{h}$ ,  $D_{h1} = 2.37 \times 10^{-6} \text{m}^2/\text{h}$  and n = 5.0. As it can 795 be seen from Fig. 14, the HTC model can capture very well the changes in the moisture content 796 of the unsaturated concrete and its evolution over time. 797

Group	1		2	
Sample number	SC1	SC2	UC1	UC2
Saturation condition	saturated unsaturate		urated	
Cl concentration at the boundary	3%	5%	3%	5%

Table 3: Testing series and experimental data of [23]



Figure 14: Experimental [24] and numerically simulated relative humidity evolution. (a) Depth = 1 in., NaCl concentration = 3%, (b) Depth = 2 in., NaCl concentration = 3%, (c) Depth = 1 in., NaCl concentration = 5%, (d) Depth = 2 in., NaCl concentration = 5%

As shown in Fig. 14a, the experimental relative humidity being obviously higher than the 798 simulated one might be caused by measurements errors because after 15 days the recorded ex-799 perimental relative humidity is above 100%. In addition, typically, relative humidity sensors have 800 large errors close to saturation that can reach up to 5% errors. Another reason for this difference 801 is the fact that the concrete was put in a very dry condition (only 32% relative humidity) to speed 802 up the moisture removal, as a result, some surface drying cracks must have formed and that 803 would have increased the relative humidity close to the surface which explains why the model 804 predictions at 1 in depth are slightly below the experimental values (see Fig. 14a,c). 805

Once the HTC model parameters are calibrated, the chloride penetration profile of the saturated specimen exposed to 3% and 5% NaCl solution for 30 days (see Fig. 15a,c) is then adopted to calibrate the chloride diffusion parameters following the ideal calibration procedure. Since <sup>809</sup> no temperature gradients exist in this set, the activation energies can not be calibrated and their <sup>810</sup> effects are not considered (since  $T = T_0$ ). Calibrated parameters are displayed in Table 2 (col-<sup>811</sup> umn 4). Similarly here, all the remaining experimental data serve as validation including the two <sup>812</sup> other penetration curves at full saturation and the four penetration curves at partial saturation.

The effects of the humidity gradients are clearly captured by the model. When the concrete is unsaturated, the gradient of relative humidity causes advection and contributes to the flux speed, leading to a faster transport of chloride than that in saturated concrete, which is a fact that can be easily observed by comparing Fig. 15 and Fig. 16. Note also here that the model captures the scatter again within the concrete sample which is an important feature that is lacking in macroscopic continuum models.

As in the previously considered cases, the proposed model captures very well the chloride 819 transport under different chloride concentrations and for different ponding durations (Fig. 15). 820 More importantly, for unsaturated concrete, with the same parameter values, the proposed model 821 is capable of predicting quantitatively the chloride transport under different chloride concentra-822 tions and for different ponding durations too (see Fig. 16). This emphasizes the fact that the 823 model is correctly representing the physical transport processes within the pore solution and 824 therefore, it predicts the concentration correctly by just adding the convective part without the 825 need to adjust the chloride diffusion coefficient  $D_c$ . In other words,  $D_c$  as predicted by the model 826 accounts correctly for all physical phenomena that occur within the concentrated concrete pore 827 solution as it moves through the porous structure and links them correctly to a single constant 828 chloride diffusion coefficient in dilute solution  $D_0$ . 829



Figure 15: Experimental [24] and numerically simulated chloride penetration for fully saturated specimens at different ponding days. (a) and (b): Specimens exposed to 3% NaCl solution (SC1), (c) and (d): Specimens exposed 5% to NaCl solution (SC2)



Figure 16: Experimental [24] and numerically simulated chloride penetration for unsaturated specimens at different ponding days. (a) and (b): Specimens exposed to 3% NaCl solution (UC1), (c) and (d): Specimens exposed to 5% NaCl solution (UC2)

# 830 7.5. Discussion of calibration and simulation results

Here, the postulated benefits (see Sec.2) of the modeling approach are discussed based on the numerical analyses of the considered experimental results and their corresponding calibrated parameters.

# <sup>834</sup> 7.5.1. Representation of inherent physics with limited model parameters

As shown in the simulation results, the presented model can simulate accurately a wide variety of experimental data relevant to two cement pastes and two concrete mixes with a maximum aggregate size of 19 mm. The w/c varied from 0.4 to 0.6. Chloride concentrations varied between 3% and 5% at the boundaries. Variable ponding durations, thermal gradients, and hygral gradients were also considered. This means that a wide variety of microstructure characteristics

and exposure conditions are covered (not mentioning the variation in curing conditions too). For 840 all these varieties, only four basic parameters are calibrated for isothermal conditions and only 841 two additional parameters are calibrated to capture thermal effects. In addition, no extra param-842 eters are used to capture the unsaturated conditions and just the correct inclusion of coupling 843 between the thermal and hygral processes with the chloride diffusion process accounts for the 844 unsaturated conditions differences. All other physics are considered in the modeling framework 845 by using comprehensive formulations from literature with predefined fixed material parameters. 846 This shows that the model successfully strikes a good balance between physics and simplicity. 847

# 848 7.5.2. Robustness of the calibrated model parameters

Parameter	Concentration	Variation	Depth of Pene-	Variation		
	at 15 mm	$(\Delta C/C)$	tration (mm)	$(\Delta d_p/d_p)$		
	Temperature = 23 °C					
$\tau_a(+10\%)$	0.75%	5.63%	36.34	3.80 %		
$\tau_a(-10\%)$	0.66%	-7.04%	32.83	-6.22%		
A <sub>0</sub> (+10%)	0.67%	-5.63%	37.80	7.97%		
$A_0(-10\%)$	0.76%	7.04 %	32.11	-8.28%		
$B_0(+10\%)$	0.78%	9.86%	30.37	-13.25%		
$B_0(-10\%)$	0.63%	-11.27%	40.32	15.17%		
$f_v(+10\%)$	0.67%	-5.63%	34.56	-1.29%		
$f_v(-10\%)$	0.66%	-7.04 %	35.36	1.00%		
Temperature = 38 °C						
U(+10%)	0.99%	0.02 %	45.89	3.10%		
U(-10%)	0.95%	-0.02%	43.86	-1.46%		
$U_b(+10\%)$	0.97%	0.00%	44.57	0.13%		
$U_b(-10\%)$	0.96%	-0.01%	45.02	1.15%		

Table 4: Sensitivity analysis based on the simulation in Sec. 7.2

As shown in Table 2, three of the four basic parameters of the chloride diffusion model 849 have values that vary within the same order of magnitude:  $A_0$  is between 0.45 and 0.7,  $B_0$  is 850 between 1.0 and 1.9, and  $f_v$  varies from 400 to 600. Only the apparent tortuosity  $\tau_a$  shows a 851 larger range (one order of magnitude difference). By studying  $\tau_a$  in light of the experimental 852 data, one could infer some explanations. First, comparing the two cement pastes, the differences 853 are not that large and are very acceptable since they were made using two different cements, 854 a US ASTM C150 Type I cement (Sec. 7.1) compared to a Canadian CSA T10 cement (Sec. 855 7.2). So, the slight difference between the two general purpose cements may be the reason for 856 such range. Additionally, controlling bleeding is very challenging when making cement paste 857 especially when w/c is high. Therefore, the increased diffusivity identified by a higher  $\tau_a$  in 858 the second set (Sec. 7.2) could be a result of some bleeding that was inevitable in making the 859 paste. Note that this does not affect the concrete and this is why, the same  $\tau_a$  represented well 860 all samples in the third experimental campaign (Sec. 7.3). As for the two concrete experiments, 861 the difference in  $\tau_a$  is relatively large although they have similar w/c (0.55 and 0.65). Here one 862 must consider the contribution of multiple factors. By comparing the two sets and especially 863 Series 3 in Sec. 7.3 with SC1 in Sec. 7.4, both have identical mix designs and are exposed 864 to the same chloride concentrations yet, the surface chloride% content is significantly different: 865 C7 (from Series 3 at room temperature) has about 1% content (see Fig. 11), while SC1 has a 866 Cl% of 0.32 (see Fig. 15a and b) which is almost one third that of C7. Therefore it is expected 867 that the preparation and/or curing of the two experimental campaigns is the reason for such an 868 observed difference in their experimental results. This observed difference explains why  $A_0$  and 869  $B_0$  are higher for Sec. 7.3 (to account for the higher surface concentration) and also provides 870 some explanation to why  $\tau_a$  is also higher. In addition, by comparing the extent of the chloride 871 concentration-depth profiles for C7 at 48 days (see Fig. 11e in Sec. 7.3) and SC1 at 60 days (see 872 Fig. 15b in Sec. 7.4), it can be seen that the penetration went beyond 40 mm after only 48 days 873 for C7 and was less than 36 mm for SC1 after 60 days. Thus the depth of penetration is clearly 874 larger in C7 and this requires a larger  $\tau_a$  as previously explained. So, this proves that the model 875 parameters are robust since within one experimental campaign Sec. 7.3) a single set of model 876

parameters is used but it does cover a wide range of penetration profiles under varying w/c, chloride concentrations at the boundaries and temperature conditions even with a nonuniform diffusion profile.

In regards to the thermal effect parameters U and  $U_b$ , the fact that only one additional curve is used to calibrate them in the third experimental set (Sec. 7.3) and the results are valid for 40 other curves prove the robustness of these two parameters too. Note that 9 test cases C1 to C9 with 5 different ponding durations are simulated (45 curves) after calibration by using only 5 curves with 4 curves to calibrate the 4 basic parameters and fine tune them, then only 1 curve to calibrate U and  $U_b$ , and then (45 - 5 =) 40 curves for validation.

To further study the robustness and sensitivity of the calibrated parameters, a sensitivity anal-886 ysis of the parameter values is performed based on the numerical simulation of the second exper-887 imental investigation (Sec. 7.2). The chloride penetration model parameters in Table 2 (column 888 2) are separately varied by  $\pm$  10%. Simulations of the effects of varying the 4 basic parameters 889 are performed using the case at room temperature. The activation energy parameters have to be 890 investigated at a temperature other than  $T_0$ , which is assumed to be the room temperature and 891 thus, they are tested using the simulation at 38 °C. The results of these numerical simulations 892 are then compared with the corresponding previous ones, i.e. based on the calibrated parame-893 ters. The comparison has been done based on two quantities: (1) the total chloride concentration 894 (weight percentage) C at a clear cover of 15 mm (typical cover for stirrups in RC beams); (2) the 895 depth of penetration  $d_p$  measured from the exposure surface at which, the chloride concentration 896 drops below a threshold of 0.01% (typical for fresh water). The numerical analysis results are 897 shown in Table 4 together with their variations with respect to the results of the original simu-898 lations: at room temperature, C = 0.71% and  $d_p = 35.01$  mm, while at 38 °C, C = 0.97% and 899  $d_p = 44.51$  mm. In general, all parameters show reasonable robustness, presenting mild changes 900 as the parameters vary without any chaotic behavior. It is expected though that the response 901 would be most sensitive to  $B_0$  since it is the exponent of 10 in the Freundlich isotherm (Eq. 4). 902 Nevertheless, the change in the concentration from the variation of  $B_0$  is still within an accept-903 able range. This is a very important feature of this model making it very dependable despite the 904

# <sup>905</sup> fact that it uses a limited number of free parameters.

#### 906 7.5.3. Representation of the discrete meso-scale features

The importance of implementing this model in a discrete approach with a conduit transport network has its own clear merits. As it was shown in all simulation results, a small scatter around the average numerical simulation curve exists, which is due to the random geometry of the model representing the meso-scale heterogeneity of the material.

As shown in the slice in Fig. 8, chloride concentration is not radially varying in uniform 911 contours yet it is very well representative of the experimental data and their scatter. To further 912 explain this feature, Fig. 17 shows a vertical slice cut from the top of the modeled cylinder repre-913 senting C6 at 50 °C after 48 days which corresponds to the chloride penetration profile shown in 914 Fig. 10e. The location of the cut is schematically shown on the top right corner of the figure. The 915 conduits (straight colored lines) are shown in Fig. 17a around the aggregate pieces (gray spheres) 916 connecting the matrix space centers (colored small spheres). Colors show the Cl% concentration 917 along the conduits and inside the matrix spaces. Note that the color ranges are spaced on a log 918 scale (see right color bar). By removing the aggregate (see Fig. 17b) concentration bands can be 919 clearly seen and one can see the variations in colors along any horizontal line. To better see this 920 variation, three zoomed locations are presented in Fig. 17c that clearly show the presence of two 921 different chloride concentrations at the same depth (see orange and red in the middle picture) or 922 even a lower concentration exiting above a higher concentration (yellow above orange in the left 923 picture and dark blue above light blue in the right picture). Again, such local heterogeneity is an 924 important feature of this model that can not be replicated with classical macroscopic continuum 925 models which do not differentiate aggregate and matrix and treat concrete as a homogeneous 926 material. Here the model is capable of representing the meso-scale tortuosity induced by relative 927 aggregate sizes and spatial locations. It has to be noted here though that this only represents 928 part of the heterogeneity since the conduit constitutive laws represent volume-averaged values 920 of the matrix and aggregate properties, yet, once experimental data are made available in which 930 chloride concentrations in both matrix and aggregate are differentiated, the model can be easily 931 modified to account for this additional source of heterogeneity. 932



c) Matrix centers at same depth with different chloride concentrations

Figure 17: Conduit transport network ability to capture meso-scale heterogeneity in Cl% concentration by concrete weight (a) Network between matrix space around aggregate (b) Aggregate removed, and (c) Zoomed locations within the network showing concentration differences

# 933 8. Potential extension of the model

Mimicking the internal meso-structure pathways makes it possible for the model to capture additional physics of the transport process if relevant comprehensive experimental data are available. First, the model can replicate the effects of meso-scale constrictivity if the volume assigned to each discrete conduit represents the matrix volume only (assuming impermeable aggregate), or if the different diffusivities are used for the aggregate and matrix. This will enable more accurate prediction of the local chloride concentration which is essential for explicit prediction of the location and size of anodic and cathodic areas on the rebar surface during early stages of
 chloride-induced corrosion.

A natural second extension of the model is to consider the effects of cracking on the diffu-942 sion process, and how that accelerates ingress of corrosive agents into the RC member which 943 accelerates corrosion and then creates more cracking. In addition to corrosion, other sources of 944 cracking found in the field include load application as well as drying and wetting or freeze/thaw 945 cycles. Without accurate prediction of such processes, chloride penetration rates derived from 946 controlled lab experiments would not predict accurately the actual field conditions. The pro-947 posed model has the potential to solve this problem through physical representation of cracking 948 effects on diffusion rather than empirical representation and extrapolation. Note that the conduit 949 network is located along the preferential locations for cracking and damage between aggregate 950 pieces. This enables very realistic coupling between damage and diffusion where diffusivity can 951 be updated based on the crack opening that is resolved explicitly down at the meso-scale, as done 952 in modeling concrete thermal spalling during fire exposure [30] and moisture diffusion behavior 953 of self-healing concrete [31]. 954

# 955 9. Conclusions

This study presents a comprehensive multi-physics model calibrated and validated through experimental data to simulate the chloride transport in saturated and unsaturated cementitious materials. From the previous sections, the following main conclusions can be drawn:

(1) The proposed model can predict efficiently the chloride penetration in cementitious materials from cement paste to concrete under varying thermal, hygral and chloride concentration
 exposure conditions. Only 4 basic parameters are to be calibrated under isothermal conditions and only two additional parameters are needed to account for thermal effects. This
 is achieved by considering the main electro-chemical and physical processes in chloride
 transport as embedded mechanisms with predetermined parameters taken from previous
 experiments in the literature.

- (2) Coupling the chloride penetration with moisture diffusion, heat transfer and evolution of
   the cementitious material hydration reactions enables the framework to accurately represent effects of aging of the pore structure, effects of thermal gradients, and effects of hygral
   gradients (in unsaturated concrete).
- (3) Ionic transport within the pore solution is represented by accounting for both pore solution
   chemistry (ionic activity and counter ion potentials) and pore solution concentration (ionic
   frictional/mechanical interactions).
- (4) Effects of the pore structure on ionic transport are modeled by considering the effects of
   pore electric potential as well as the pore volume, tortuosity and constrictivity.
- (5) Representing tortuosity and constrictivity as functions of the pore volume change is an
   effective simplification of model parameters that still enables the model to capture aging
   effects.
- (6) Changes in pore structure due to aging are significant and important to consider when
   trying to correlate lab scale experiments done at young material ages to the behavior over
   prolonged time periods.
- (7) By introducing thermal dependence into both chloride binding and diffusivity in pore solution, the model can capture the effect of temperature on chloride penetration in cementitous
   materials. The presented model is shown to be robust given its ability to represent a wide
   variety of conditions without significantly unexplained parameter variations, achieving a
   good balance between modeled physics and simplicity.
- (8) Using a discrete conduit transport network enables capturing the meso-scale tortuosity
   which represents a part of the meso-scale heterogeneity effects on varying the chloride
   concentration. This is a very important feature for predicting the initiation and formation
   of micro-cell corrosion of reinforcement, which cannot be replicated using any classical
   macroscopic continuum model.

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