

Supplementary Materials

Reduced Graphene Oxide/Waste-Derived TiO₂ Composite Membranes: Preliminary Study of a New Material for Hybrid Wastewater Treatment

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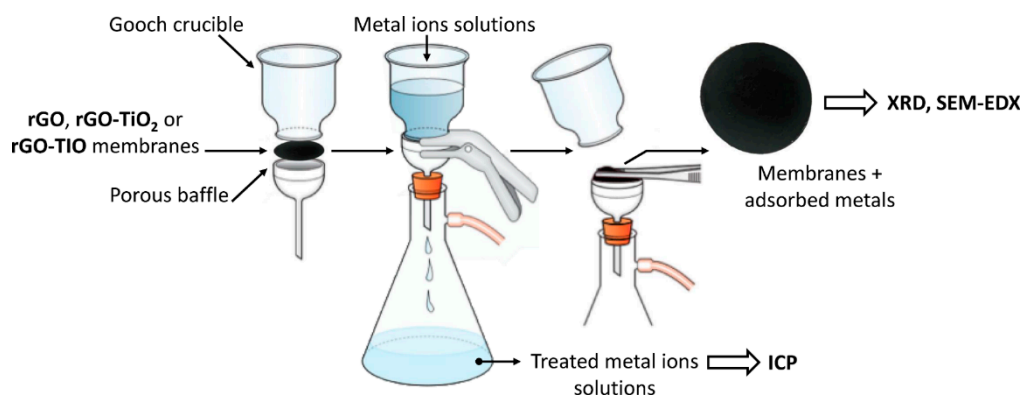


Figure S1. Metal adsorption procedure.

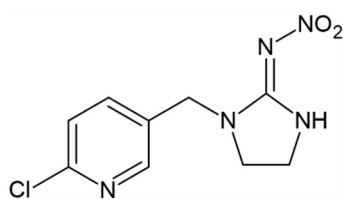


Figure S2. Structural formula of Imidacloprid®.

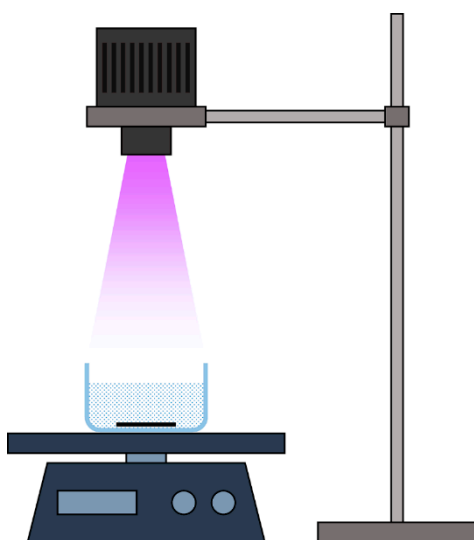


Figure S3. Experimental setup of photocatalysis tests.

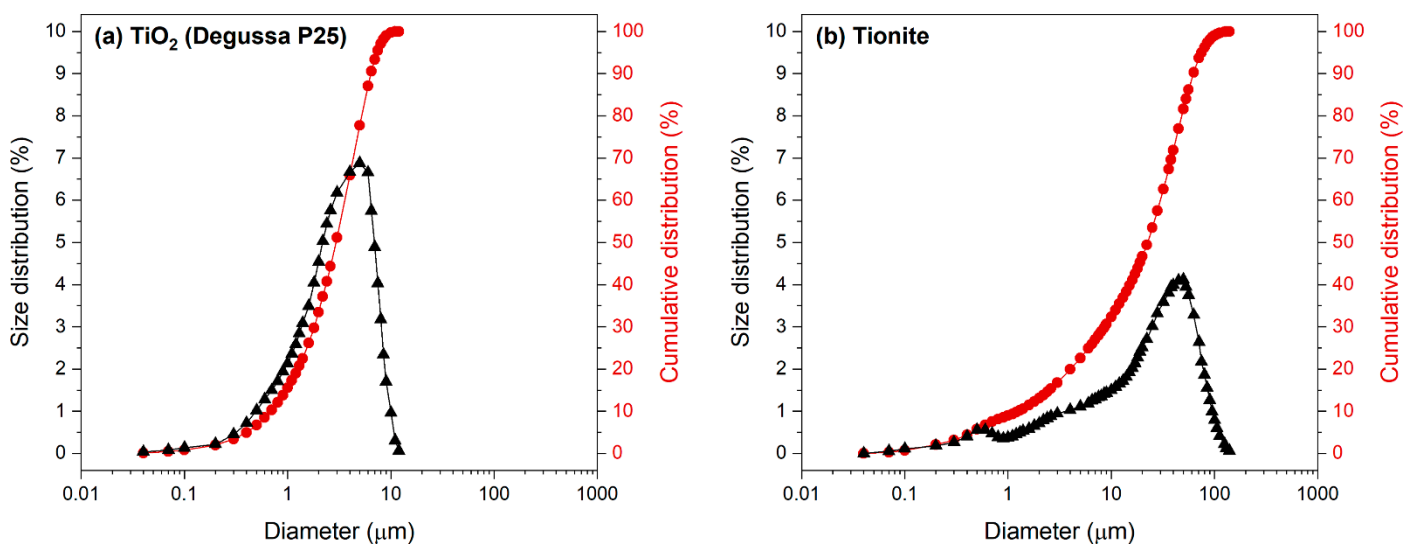
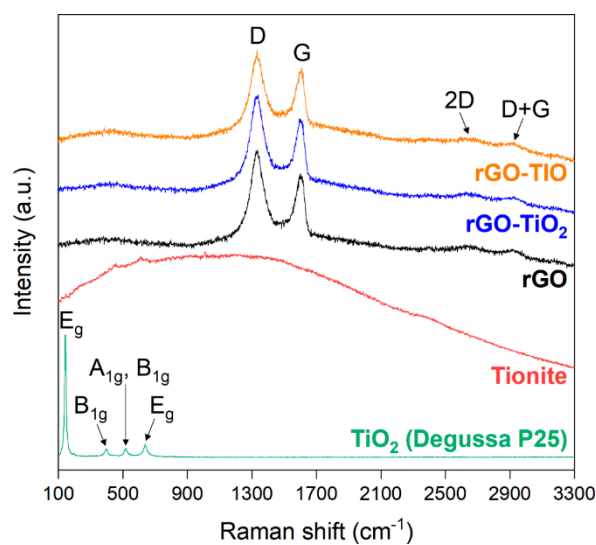


Figure S4. Particle size and cumulative distribution curves of (a) Degussa P25 TiO₂ and (b) Tionite.

Table S1. Chemical composition of Tionite, as supplied by Opigeo S.r.L.

Element	Amount (%)	Element	Amount (mg kg ⁻¹)
Al in Al ₂ O ₃	2.99	As	2.30
Ca in CaO	12.70	B	44
C in CO ₂	29.70	Ba	482
Fe in Fe ₂ O ₃	2.48	Be	< 0.01
K in K ₂ O	0.12	Cd	< 0.01
Mg in MgO	3.00	Co	< 0.01
P in P ₂ O ₅	< 0.01	Cu	61
Si in SiO ₂	16.50	Hg	0.27
Ti in TiO ₂	30.10	Mo	< 0.01
Mn in MnO	0.34	Ni	12
S in SO ₃	9.30	Pb	0.93
Cr	0.01	Sb	0.75
V	0.14	Se	0.28
Cl	< 0.01	Sn	< 0.01
		Zn	60

**Figure S5.** Raman spectra of Degussa P25 TiO₂ and Tionite in powder form, as well as of rGO, rGO-TiO₂, and rGO-TIO membranes.

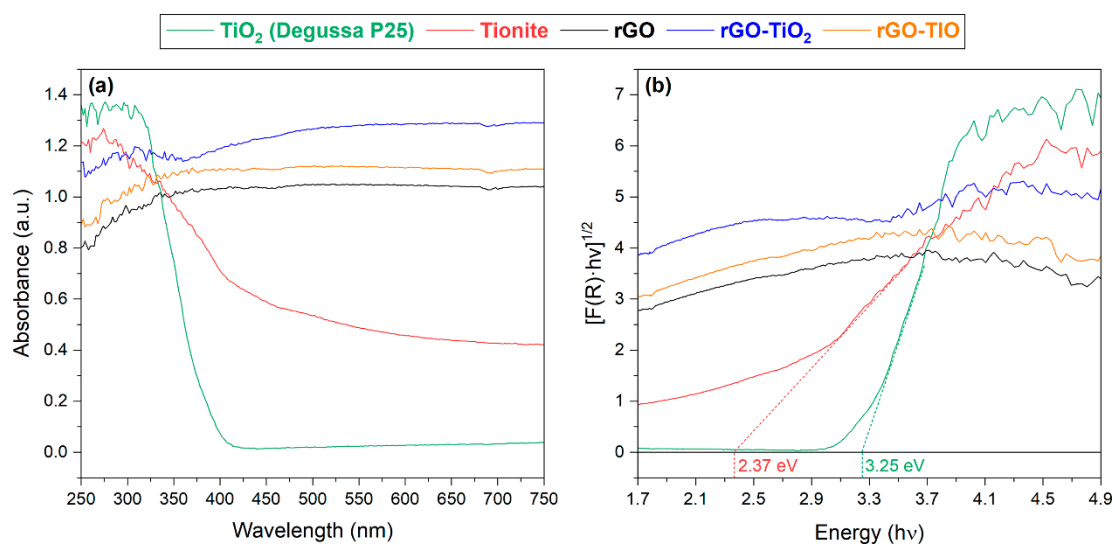


Figure S6. UV-Vis diffuse reflectance spectra of Degussa P25 TiO₂ and Tionite in powder form, as well as of rGO, rGO-TiO₂, and rGO-TiO membranes: (a) absorbance versus wavelength, (b) transformed Kubelka-Munk function versus light energy.

Table S2. Membranes composition as measured by EDX spectroscopy.

Membrane		Elements (%wt)							
		C	O	S	Ti	Al	Si	Fe	Cu
rGO	pristine	61.34	38.14	0.52	-	-	-	-	-
	after Fe	65.11	34.53	0.25	-	-	-	0.11	-
	after Cu	63.84	35.42	0.42	-	-	-	-	0.31
rGO-TiO ₂	pristine	29.75	37.43	0.23	32.60	-	-	-	-
	after Fe	24.66	39.82	0.26	33.95	-	-	1.31	-
	after Cu	33.33	41.20	0.26	24.48	-	-	-	0.72
rGO-TiO	pristine	53.89	39.00	0.37	5.06	0.32	1.36	-	-
	after Fe	57.64	33.96	0.51	4.78	0.35	1.54	1.22	-
	after Cu	56.03	34.68	0.44	5.96	0.35	1.37	-	1.18

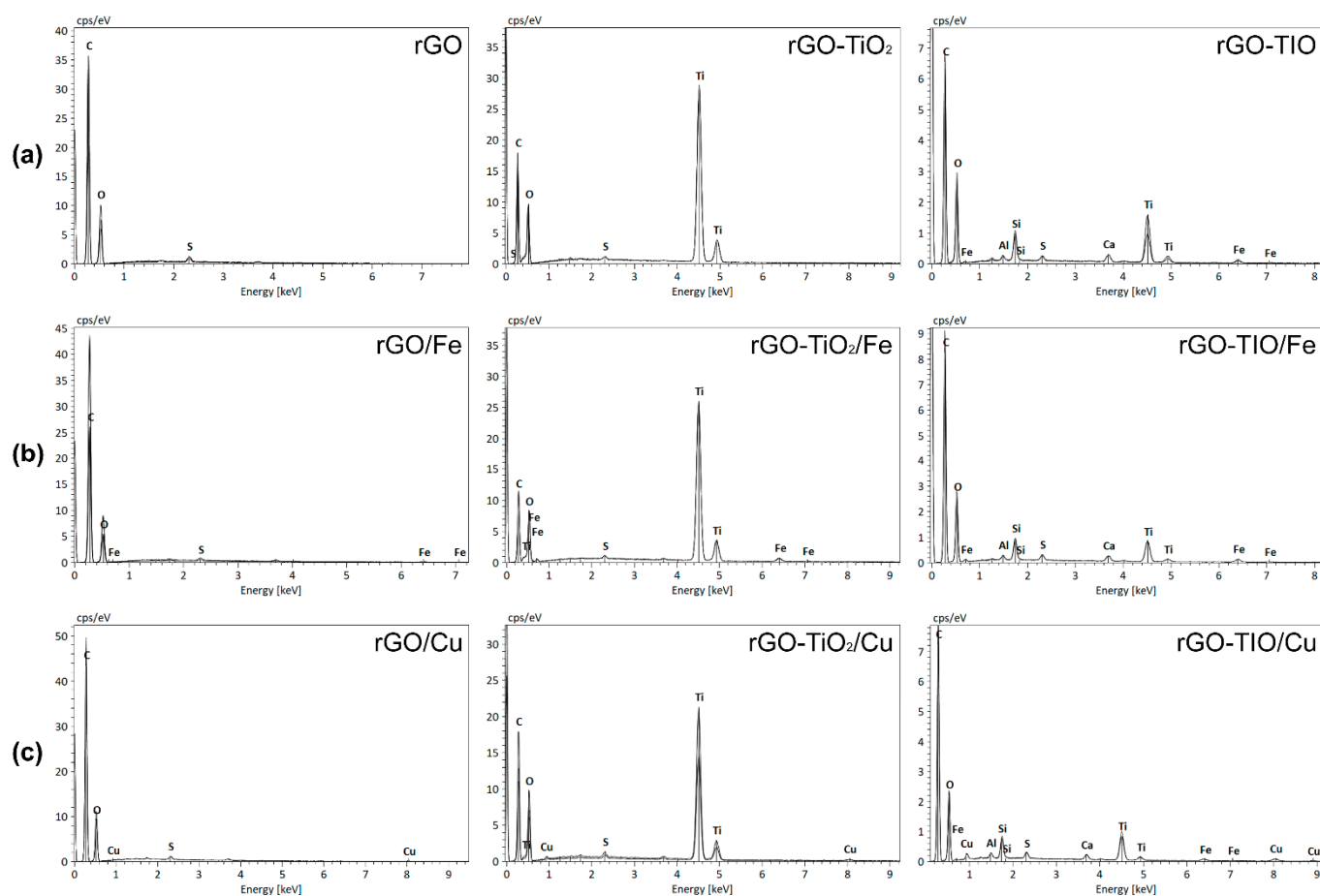


Figure S7. EDX spectra of rGO (left), rGO-TiO₂ (middle), and rGO-TiO (right) membranes: (a) pristine state, (b) after Fe capture, and (c) after Cu capture.

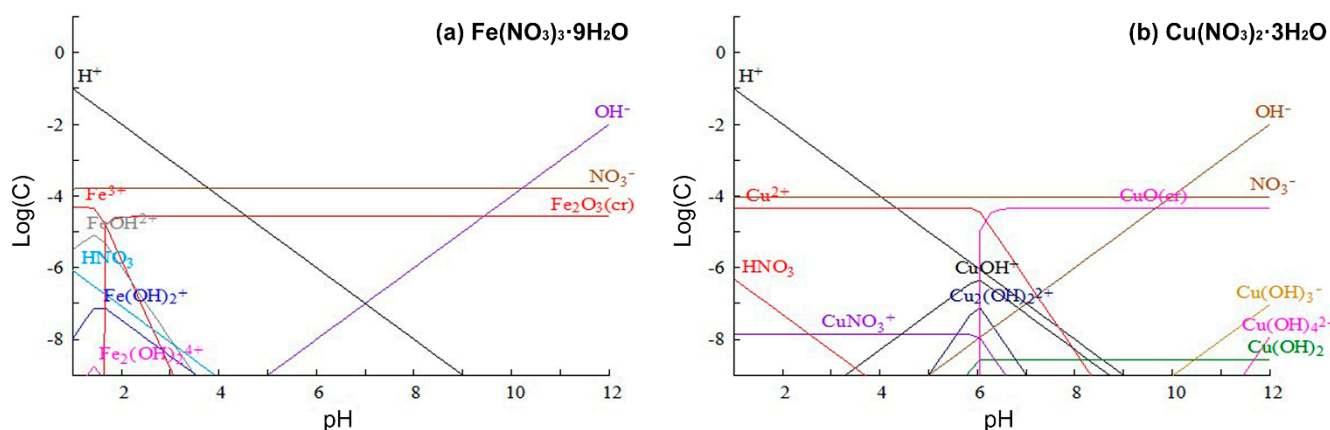


Figure S8. Chemical speciation in (a) iron nitrate and (b) copper nitrate solutions, computed as a function of pH by the Hydra-Medusa software.

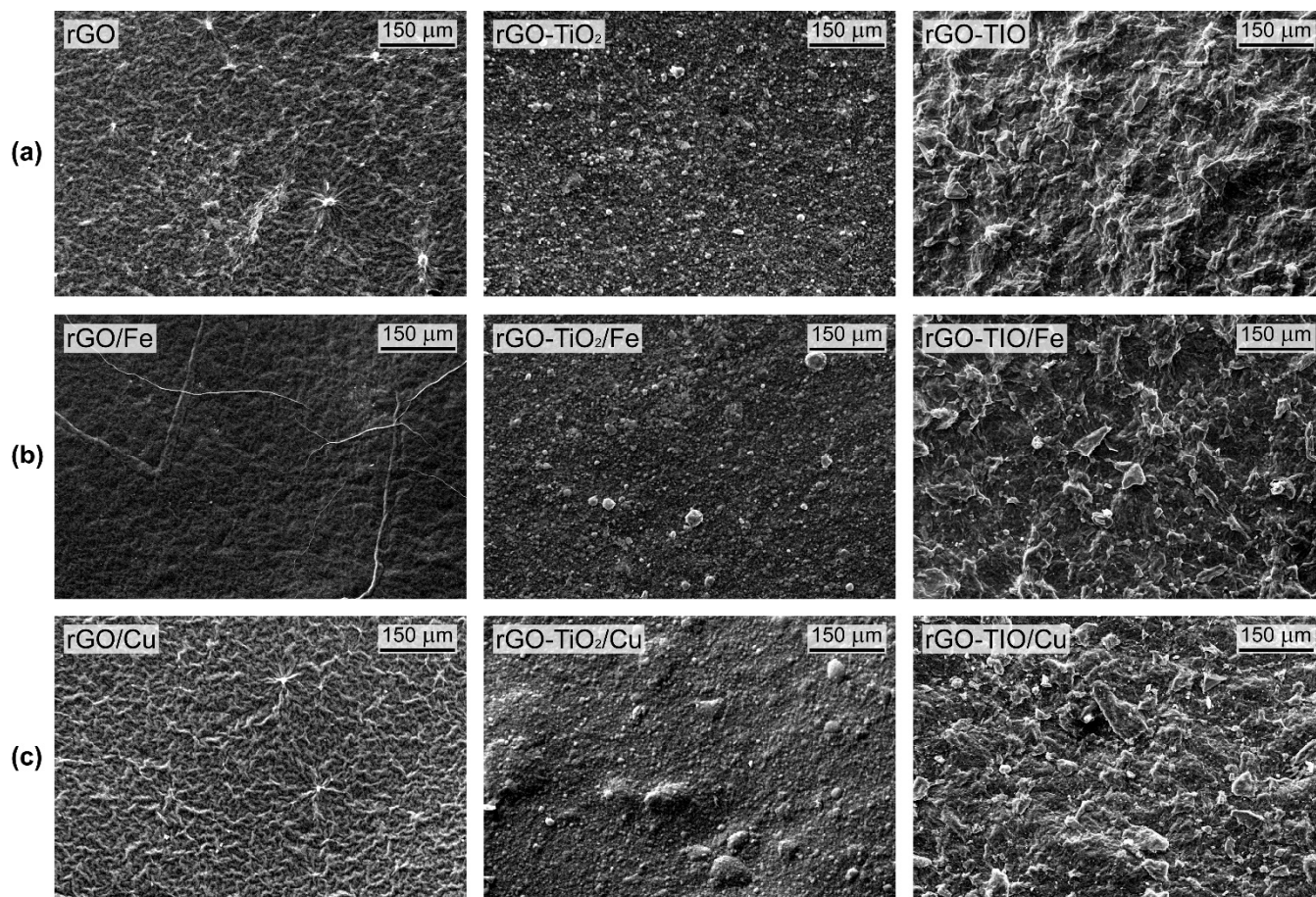


Figure S9. Secondary-electrons SEM pictures of rGO (left), rGO-TiO₂ (middle), and rGO-TiO (right) membranes: (a) pristine state, (b) after Fe capture, and (c) after Cu capture.