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Bifurcation and chaos analysis of a supersonic slipper-track system

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ABSTRACT

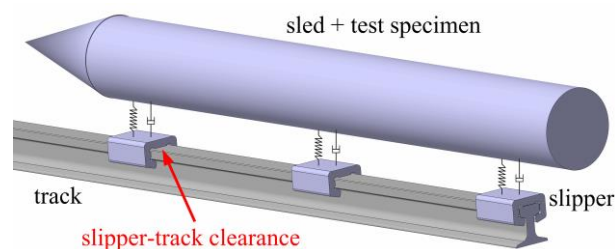
The slipper is the critical component of a supersonic rocket sled that is in contact with the track. Due to clearance and contact effects, the supersonic slipper-track system displays pronounced nonlinearities. A

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39 *comprehensive analysis, including bifurcation and chaos detection, is conducted on this system to predict*
 40 *the nonlinear behavior of the slipper. Kinematic and dynamic models of the system are established using the*
 41 *generalized coordinate and Lagrange multiplier methods. This model accounts for slipper-track clearances,*
 42 *track irregularities, and normal contact forces. The dynamic response of the slipper is examined both in time*
 43 *and frequency domain. The bifurcation analysis encompasses various parameters such as slipper velocity*
 44 *and length, and slipper-track clearance. Chaos identification is employed for both qualitative and*
 45 *quantitative assessments, utilizing phase diagrams, Poincaré sections, the trajectory of the slipper's center,*
 46 *and the largest Lyapunov exponent. The findings revealed significant nonlinear phenomena, including self-*
 47 *excited vibrations, super-harmonic responses, jumping phenomena, strange attractors, and combined*
 48 *frequencies. Notably, this study demonstrated the potential for leveraging chaotic response to mitigate the*
 49 *contact forces on the slipper. These insights contribute to the rationalization of control parameters and the*
 50 *optimization of slipper and track design.*

51 **1 Introduction**

52 A supersonic rocket sled is a large and high-precision ground test equipment used primarily to address
 53 testing challenges encountered by aircraft operating at high speeds and in high-load factor environments [1].
 54 Supersonic rocket sled tests utilize a rocket engine to propel the sled along a track at high velocities,
 55 concurrently evaluating the performance of a test specimen mounted on the sled. The component of the rocket
 56 sled in contact with the track is known as the “slipper”. The slipper encircles the track to prevent the sled
 57 from derailing as it moves [2]. To accommodate manufacturing tolerances and installation requirements, the
 58 slippers must be slightly oversized. This clearance between the slipper and the track enables successful
 59 traversal of multiple track sections with varying dimensions, allowing the slipper to move freely both
 60 vertically and laterally. Figure 1 is a schematic diagram of a rocket sled system.



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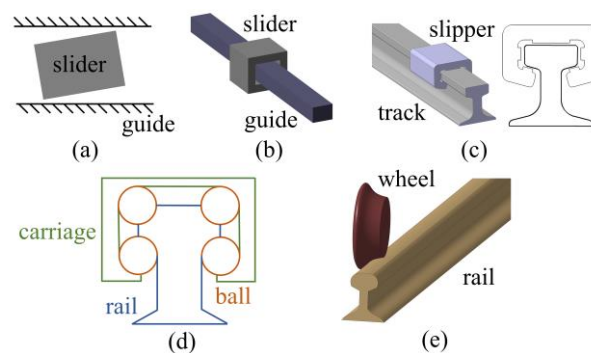
Fig. 1 Schematic diagram of rocket sled system

63 The presence of clearance between the slipper and the track results in a series of collisions and separations.
64 These discontinuous contact forces can lead to an unfavorable dynamic environment for the mechanism,
65 potentially causing the overall behavior to enter a chaotic state [3]. Consequently, the supersonic slipper-
66 track system exhibits strong nonlinearity. Clearance nonlinearity is a discontinuous and non-differentiable
67 function. Extensive nonlinear studies have demonstrated that even small clearances can introduce
68 unpredictability into the system's response, resulting in reduced mechanical reliability and stability [4].
69 Regardless of the clearance's size, it can induce complex dynamic behaviors in mechanical systems,
70 including bifurcation and even chaos [5]. In nonlinear systems, motion patterns can be categorized as
71 periodic, quasiperiodic, and chaotic. Chaos arises from the interplay of global stability and local instability
72 within the system. Local instability makes the system sensitive to initial conditions, while global stability is
73 responsible for the emergence of certain fractal structures in the phase space. Several methods, such as phase
74 space reconstruction, Lyapunov exponent analysis, and Poincaré section analysis, are employed to identify
75 chaos. Quantifying chaos in the supersonic slipper-track system not only enhances our understanding of its
76 nonlinear characteristics but also aids in rationalizing control parameters. Investigating the nonlinear
77 dynamics of the supersonic slipper-track system is essential for predicting slipper's motion and optimizing
78 slipper and track design, and chaos may even be harnessed to reduce contact forces on the slipper.

79 The supersonic slipper-track system can be essentially viewed as a specialized translational joint with
80 clearance. Over the past few decades, scholars have undertaken extensive research into joints with clearance,
81 encompassing the modeling of equivalent contact forces, the establishment of dynamic equations, and the
82 active control of clearance. Most of the research has focused on revolute clearance joints [6], cylindrical
83 clearance joints [7], and spherical clearance joints [8]. In contrast to these three types of joints with clearance,
84 there has been relatively limited exploration of translational clearance joints. This discrepancy may arise
85 from the complex contact modes associated with translational clearance joints [9]. As the system undergoes
86 motion, various contact modes appear randomly. This inherent complexity poses challenges to the study of
87 translational clearance joints.

88 In addressing the nonlinear dynamic equations of translational clearance joints, numerical methods are
89 commonly employed for their resolution. The primary advantage of this approach is its ability to provide a
90 comprehensive depiction of the system's dynamic response, encompassing main harmonic, super-harmonic,
91 sub-harmonic, and chaotic responses. Research in this field can be categorized into two main areas: planar

92 translational clearance joints [9-18] and spatial translational clearance joints [19-21]. Current studies
 93 predominantly model planar translational clearance joints in a configuration resembling Fig. 2(a). Stoenescu
 94 et al. [10] investigated the dynamics of planar rigid linkages incorporating sliding joint clearances and
 95 explored the influence of driving velocity and recovery coefficients on chaotic characteristics. Flores et al.
 96 [11] formulated dynamic equations incorporating single translational clearance, comparing the effects of four
 97 clearance sizes on the mechanism. Additionally, they [12] employed multiple friction unilateral constraints
 98 to model translational clearance joints and proposed a dynamic modeling approach for crank sliders with
 99 translational clearance joints. Chen et al. [13] established rigid dynamic equations encompassing both
 100 translational and revolute clearances using the Lagrange multiplier method. Wu et al. [14] introduced the
 101 combined impact of translational and rotational clearances on the dynamics of planar rigid crank slider
 102 mechanisms, investigating correlation dimensions and bifurcations. Xiao et al. [15] considered the coupling
 103 effects of revolute clearance pairs, translational clearance pairs, and the elastic deformation of components,
 104 accurately predicting the nonlinear behavior of rigid-flexible coupling multi-link mechanisms. Furthermore,
 105 some studies explored frictional behavior in planar translational clearance joints. Xiao et al. [9] examined the
 106 stability of a coupling rub-impact system with dual translational joints, observing chaotic phenomena in phase
 107 trajectories and Poincaré sections. Zhuang et al. [16] presented a modeling and simulation method for rigid
 108 multibody systems featuring frictional translational joints, where they considered a small clearance between
 109 a slider and guide. Some scholars also treated the slider within planar translational clearance joints as a
 110 flexible body. Zhang et al. [17] introduced and discussed a finite element method for the dynamic description
 111 of multibody systems with frictional translational joints. In Zheng et al.'s study [18], the slider was discretized
 112 into finite elements, and the distributed body forces and boundary stresses (contact forces) on the slider were
 113 equated to nodal forces.



114

115 **Fig. 2** Several models of systems traveling along guide rails: (a) planar translational clearance joint; (b)
116 spatial translational clearance joint; (c) slipper-track system; (d) linear guide slide platform; (e) vehicle
117 wheel-rail system

118 Spatial translational clearance joints are also referred to as prismatic clearance joints. When compared to
119 planar translational clearance joints, the model of spatial translational clearance joints is notably more
120 intricate. This complexity arises from the numerous contact surfaces within the components, and the contact
121 modes are influenced by the joint's structural parameters, resulting in a greater variety of contact modes.
122 Simultaneously, determining these contact modes under dynamic conditions presents a relatively complex
123 challenge. Existing research typically represents spatial translational clearance joints in a configuration
124 resembling Fig. 2(b). Wu et al. [19] introduced an enhanced model for assessing the contact forces generated
125 by spatial translational clearance and conducted numerical investigations involving a rigid-body double crank
126 mechanism with translational clearance. Qian et al. [20] developed a 3D model for translational joints with
127 clearance and investigated the motion between the guide rail and slider. Qi et al. [21] proposed a methodology
128 for the analysis of frictional contacts in rigid multibody systems featuring spatial prismatic joints. They
129 demonstrated that all types of contacts within the joint could be transformed into point-to-point contacts,
130 particularly suitable for cases where clearances are minimal.

131 As previously mentioned, existing studies on nonlinear dynamics in translational clearance joints typically
132 represent them in the configurations depicted in Fig. 2(a) and (b). However, the model of the slipper-track
133 system is illustrated in Fig. 2(c). While these models share the presence of clearance between joint elements
134 and involve a collision contact mode, they differ in terms of the number of contact surfaces and the angles
135 between them. In strongly nonlinear systems, variations in structural parameters can yield entirely distinct
136 results. Consequently, it is not appropriate to study the slipper-track system as an equivalent to the models in
137 Fig. 2(a) and (b).

138 Much like the slipper-track system, two other systems that travel along guide rails are the linear guide slide
139 platform and the vehicle wheel-rail system. Linear guide slide platforms are commonly employed in machine
140 tool systems such as 3D printers and sliding doors. Research on the nonlinear dynamics of linear guide slide
141 platforms typically employs models resembling Fig. 2(d) [22-24]. Additionally, nonlinear dynamics
142 investigations into vehicle wheel-rail systems usually use models like those in Fig. 2(e) [25-28]. In contrast
143 to slipper-track systems, both systems lack clearances between joint elements. The contact mode in linear

144 guide slide platforms involves rolling between the carriage, ball, and rail, whereas the contact mode in vehicle
145 wheel-rail systems encompasses rolling and creeping between the wheel and rail. In conclusion, while other
146 systems traveling along guide rails can offer insights for the study of nonlinear dynamics in the slipper-track
147 system, the establishment of a dedicated nonlinear dynamic model for the slipper-track system remains
148 essential and irreplaceable.

149 Current dynamic research on supersonic slipper-track systems predominantly focuses on several key
150 aspects, encompassing motion prediction (positions and velocities) [29-32], assessment of vibration
151 accelerations and contact forces [30-37], and the analysis of slipper strength (stress and strain) [31,35,38,39].
152 This emphasis arises from the intermittent collisions between the supersonic slipper and the track during
153 motion. On one hand, these substantial collision forces induce vibrations in both the slipper and the sled. On
154 the other hand, they may result in slipper failures or track shear fractures. However, bifurcation analysis and
155 chaos identification in the context of the supersonic slipper-track system have thus far been overlooked,
156 despite their significance. The exploration of bifurcation and chaos phenomena in the supersonic slipper-
157 track system holds importance for predicting nonlinear behaviors of the slipper, understanding the intricate
158 interaction between the slipper and the track, and identifying key factors influencing the dynamic responses
159 of the slipper. These findings will serve as a theoretical foundation for stability analysis and optimal slipper
160 design, carrying scientific and engineering value. Therefore, the primary innovation of this study is to conduct
161 a nonlinear dynamic investigation of the supersonic slipper-track system with clearance, incorporating
162 bifurcation analysis and chaos identification to comprehend the dynamic responses of the slipper.

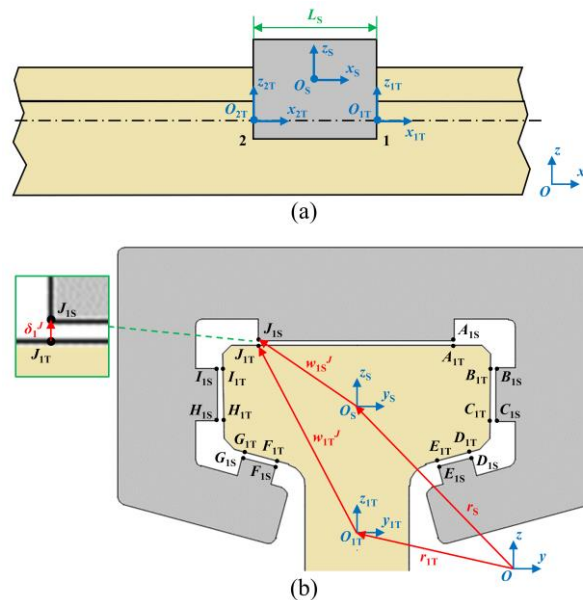
163

164 **2 Modeling the supersonic slipper-track system**

165 **2.1 Kinematic model of slipper-track system**

166 As the primary focus of this study centers on elucidating nonlinear phenomena arising from clearance and
167 understanding the interaction between the slipper and the track, we have opted not to establish an analysis
168 model for the rocket sled. Instead, we have devised a three-dimensional analysis model for the slipper-track
169 system, as depicted in Fig. 3. In this model, the slipper and the track are represented by subscript S and T
170 respectively. The length of the slipper is denoted as L_S . The slipper node, localized within its own coordinate
171 system $O_S-x_Sy_Sz_S$, possesses initial velocities in three directions and initial angular velocities in three
172 directions as well. Furthermore, the slipper's traveling velocity V_X remains constant throughout the

173 computational analysis. The slipper element is characterized by mass M and moments of inertia \mathbf{J} . To
 174 facilitate the modeling of the contact relationship between the slipper and the track, the concept of track nodes
 175 is introduced. Track nodes, which do not exist in actual track structures, are devoid of mass and inertia but
 176 possess motion properties. Two track nodes are positioned on both the front and rear sides of the slipper.
 177 These track nodes, both equipped with their own local coordinate system (O_{1T} - x_{1T} y_{1T} z_{1T} and O_{2T} - x_{2T} y_{2T} z_{2T}),
 178 are on the principal axis of the track and follow the traveling movement of the slipper node. All six degrees
 179 of freedom for the track nodes are constrained. Specifically, in the x direction, relative position constraints
 180 are imposed with respect to the slipper node, while in the y and z directions, and in the orientation along the
 181 x direction, constraints are anchored to track irregularities. The orientations in the y and z directions are
 182 constrained to the ground node, representing the global coordinate system O - xyz .



183
 184 **Fig. 3** Analysis model for slipper-track system: (a) xz -plane; (b) yz -plane

185 Both the slipper and the track are considered rigid. Consequently, when the slipper contacts the track, the
 186 contact points on the slipper inevitably encompass all 20 of its corners, specifically identified as A_{1S} to J_{1S}
 187 and A_{2S} to J_{2S} . This study exclusively employs point-to-point contact definitions and refrains from utilizing
 188 surface-to-surface contacts. This approach is adopted because, even if surface-to-surface contacts were to
 189 occur, all four corners of the slipper's contact surface engage with the track. Qi et al. [21] have demonstrated
 190 that all types of contacts within translational clearance joints can be effectively converted into point-to-point
 191 contacts, which is particularly well-suited for situations involving minimal clearances. Points A_{1T} to J_{1T} and

192 A_{2T} to J_{2T} represent the locations on the track nearest to the corners of the slipper. To provide a detailed
 193 modeling and analysis example, this study focuses on points J_{1S} and J_{1T} , as illustrated in Fig. 3(b). The global
 194 coordinates of points J_{1S} and J_{1T} are

$$195 \begin{cases} \mathbf{r}_{1S}^J = \mathbf{r}_S + \mathbf{R}_S \mathbf{w}_{1S}^J \\ \mathbf{r}_{1T}^J = \mathbf{r}_{1T} + \mathbf{R}_{1T} \mathbf{w}_{1T}^J \end{cases}, \quad (1)$$

196 where, \mathbf{r}_S and \mathbf{r}_{1T} are global coordinates of the slipper node O_S and the track node O_{1T} . \mathbf{w}_{1S}^J and \mathbf{w}_{1T}^J are
 197 position vectors of points J_{1S} and J_{1T} . \mathbf{R}_S and \mathbf{R}_{1T} are rotational transformation matrices of the slipper node
 198 O_S and the track node O_{1T} . Take \mathbf{R}_S as an example. \mathbf{R}_S is defined with Euler angles in three directions,
 199 namely the roll angle ϕ_S , the pitch angle φ_S , and the yaw angle γ_S , and is evaluated by

$$200 \mathbf{R}_S = \begin{pmatrix} \cos(\gamma_S) & -\sin(\gamma_S) & 0 \\ \sin(\gamma_S) & \cos(\gamma_S) & 0 \\ 0 & 0 & 1 \end{pmatrix} \begin{pmatrix} \cos(\varphi_S) & 0 & \sin(\varphi_S) \\ 0 & 1 & 0 \\ -\sin(\varphi_S) & 0 & \cos(\varphi_S) \end{pmatrix} \begin{pmatrix} 1 & 0 & 0 \\ 0 & \cos(\phi_S) & -\sin(\phi_S) \\ 0 & \sin(\phi_S) & \cos(\phi_S) \end{pmatrix}. \quad (2)$$

201 The position vector from point J_{1T} to point J_{1S} can be expressed as

$$202 \delta_1^J = \mathbf{r}_{1S}^J - \mathbf{r}_{1T}^J. \quad (3)$$

203 For points on the track surface, the position vector from point J_{1T} to point A_{1T} can be denoted as $(\mathbf{r}_{1T}^A - \mathbf{r}_{1T}^J)$
 204 , while the position vector from point J_{1T} to point J_{2T} can be denoted as $(\mathbf{r}_{2T}^J - \mathbf{r}_{1T}^J)$. Both vectors are
 205 orthogonal to the unit normal vector \mathbf{n}_1^J of the track surface, passing through point J_{1T} . Therefore, \mathbf{n}_1^J can be
 206 expressed as

$$207 \mathbf{n}_1^J = \frac{(\mathbf{r}_{1T}^A - \mathbf{r}_{1T}^J) \times (\mathbf{r}_{2T}^J - \mathbf{r}_{1T}^J)}{\|(\mathbf{r}_{1T}^A - \mathbf{r}_{1T}^J) \times (\mathbf{r}_{2T}^J - \mathbf{r}_{1T}^J)\|}. \quad (4)$$

208 The condition of collision between point J_{1S} and point J_{1T} can be denoted as

$$209 (\mathbf{n}_1^J)^T \cdot \delta_1^J \leq 0. \quad (5)$$

210 The normal contact force is determined by calculating the penetration depth and the relative normal
 211 velocity. Specifically, the penetration depth at point J_{1S} can be expressed as

$$212 \delta_1^J = \sqrt{(\delta_1^J)^T \cdot \delta_1^J}. \quad (6)$$

213 The global velocities of points J_{1S} and J_{1T} are

$$\begin{cases} \dot{\mathbf{r}}_{IS}^J = \dot{\mathbf{r}}_S + \dot{\mathbf{R}}_S \mathbf{w}_{IS}^J \\ \dot{\mathbf{r}}_{IT}^J = \dot{\mathbf{r}}_{IT} + \dot{\mathbf{R}}_{IT} \mathbf{w}_{IT}^J \end{cases}, \quad (7)$$

215 where the dot represents the time derivative.

216 The relative normal velocity between point J_{IT} and point J_{IS} is given by

$$217 \quad \dot{\delta}_1^J = (\dot{\mathbf{r}}_{IS}^J - \dot{\mathbf{r}}_{IT}^J)^T \cdot \mathbf{n}_1^J. \quad (8)$$

218 The modeling approach for the remaining contact points is analogous to that of point J . For reference, the
219 relative positions of each contact point and the slipper node are detailed in Table 1.

220 **Table 1** Relative positions of each contact point and slipper node

Point	y / m	z / m
<i>A</i>	0.03	0.013
<i>B</i>	0.048	0.0055
<i>C</i>	0.048	-0.0145
<i>D</i>	0.0445	-0.0249
<i>E</i>	0.029	-0.029
<i>F</i>	-0.029	-0.029
<i>G</i>	-0.0445	-0.0249
<i>H</i>	-0.048	-0.0145
<i>I</i>	-0.048	0.0055
<i>J</i>	-0.03	0.013

221

222 As mentioned earlier, positions of track nodes in the y and z directions, as well as the rotational orientation
223 about the x -axis, are constrained due to track irregularities. These irregularities typically arise from
224 manufacturing and assembly errors, constituting the primary cause of contact between the slipper and the
225 track [38]. Given that track irregularities exhibit random patterns in the frequency domain, their energy
226 typically encompasses multiple frequency components. Consequently, the dynamic response of the slipper
227 comprises various frequency components and their nonlinear combinations. Isolating the influence of each
228 frequency of irregularities on the slipper's dynamic responses during analysis can be challenging. Therefore,
229 the conventional approach involves initially simplifying irregularities into a single-frequency simple
230 harmonic function and subsequently modeling them as functions containing dual frequencies or multiple
231 frequencies [29]. This study also adopts this approach, accounting for track irregularities in the y and z
232 directions, as well as rotational orientation about the x -axis. For rocket sled tracks, actual measured values of
233 the dominant irregularity wavelengths are generally in the range of 5 m to 30 m. The wavelength of these
234 track irregularities is denoted as L_x , leading to an expression for the frequency of track irregularities as

$$235 \quad f_T = V_x / L_x. \quad (9)$$

236 Irregularities of track node O_{1T} in the above three directions with respect to time t can be expressed as

$$237 \quad \begin{cases} P_Y^{1T} = \text{Amp} \cdot \sin(2\pi f_T t) \\ P_Z^{1T} = \text{Amp} \cdot \sin(2\pi f_T t) \\ E_X^{1T} = \text{Amp}_R \cdot \sin(2\pi f_T t) \end{cases}, \quad (10)$$

238 where Amp is the amplitude of track irregularities in the y and z directions, and Amp_R is the rotational
239 amplitude of track irregularity in the x direction. Track irregularities of track node O_{2T} can be expressed as

$$240 \quad \begin{cases} P_Y^{2T} = \text{Amp} \cdot \sin[2\pi f_T (t - L_S / V_X)] \\ P_Z^{2T} = \text{Amp} \cdot \sin[2\pi f_T (t - L_S / V_X)] \\ E_X^{2T} = \text{Amp}_R \cdot \sin[2\pi f_T (t - L_S / V_X)] \end{cases}, \quad (11)$$

241 where L_S is the length of slipper.

242

243 2.2 Dynamic model of slipper-track system

244 An ideal spatial translational joint reduces five degrees of freedom of a system, comprising translation in
245 two directions and rotation in three directions. However, the introduction of clearance eliminates these five
246 motion constraints on the slipper and introduces 20 point-to-point contact force constraints. There are two
247 primary approaches for modeling contact events: the non-smooth approach and the penalty method [40]. In
248 contrast to non-smooth methods, penalty methods are known for their simplicity, computational efficiency,
249 and ease of implementation [41]. Penalty models establish contact forces as continuous functions of the
250 relative penetration (and its temporal derivative) of the deformable contacting bodies [42]. In this study,
251 among the numerous penalty models available, we have adopted the method proposed by Flores et al. [43].
252 This contact force model bears similarities to the models proposed by Hunt and Crossley [44] and Lankarani
253 and Nikravesh [45]. However, in the latter two models, the hysteresis damping factors for a perfectly plastic
254 contact are not infinite, as might be expected. The model proposed by Flores et al. successfully addresses this
255 issue. Taking points J_{1S} and J_{1T} as examples, the normal contact force in the model proposed by Flores et al.
256 can be expressed as

$$257 \quad \begin{cases} F_{1j} = 0 & \delta_1^j \geq 0 \\ F_{1j} = K |\delta_1^j|^e \left[1 + \frac{8(1-c_r)}{5c_r} \frac{\dot{\delta}_1^j}{\dot{\delta}_1^{j(-)}} \right] & \delta_1^j < 0 \end{cases}, \quad (12)$$

258 where K represents the generalized stiffness parameter, and the exponent e is typically equal to 3/2. The
259 coefficient of restitution c_r quantifies the ratio of relative velocity between two colliding points after and

260 before impact, falling within the range $[0, 1]$. Additionally, $\delta_1^{J(-)}$ denotes the initial contact velocity between
 261 points J_{1S} and J_{1T} .

262 From Eq. (12), it is evident that the contact force exhibits nonlinearity concerning relative position and
 263 velocity. Consequently, the supersonic slipper-track system incorporates nonlinearity due to both clearance
 264 and contact, leading to the presence of significant nonlinearity in its dynamic equations. Furthermore, the
 265 contact force model considers energy dissipation during contact, which creates conditions for the nonlinear
 266 slipper-track system to exhibit self-excited behavior. In this system, the slipper's constant traveling velocity
 267 V_X serves as the sole parameter continuously supplying energy to the system, while contact between the
 268 slipper and the track results in energy dissipation. Under specific physical parameters, the system's inherent
 269 regulation can lead to energy alternation. When the input and dissipated energy reach equilibrium, the system
 270 can sustain vibrations with a constant amplitude, and the dynamic responses of the slipper can exhibit evident
 271 periodic behavior.

272 The dynamic modeling and computation of the supersonic slipper-track system are performed using
 273 MBDyn, a multibody/multiphysics analysis program developed at the Department of Aerospace Science and
 274 Technology, Politecnico di Milano [46,47]. Since the analysis of the supersonic slipper-track system involves
 275 solving an initial value problem (IVP), the constrained dynamic equations are formulated as

$$276 \quad \begin{cases} \mathbf{M}\dot{\mathbf{x}} - \boldsymbol{\beta} = \mathbf{0} \\ \dot{\boldsymbol{\beta}} + \boldsymbol{\Phi}_{/x}^T \boldsymbol{\lambda}_\Phi + \boldsymbol{\Psi}_{/x}^T \boldsymbol{\lambda}_\Psi = \mathbf{f}(\mathbf{x}, \dot{\mathbf{x}}, t) \\ \boldsymbol{\Phi}(\mathbf{x}, t) = \mathbf{0} \\ \boldsymbol{\Psi}(\mathbf{x}, \dot{\mathbf{x}}, t) = \mathbf{0} \end{cases}, \quad (13)$$

277 where \mathbf{M} represents the generalized mass matrix, \mathbf{x} stands for the vector of generalized coordinates, $\boldsymbol{\beta}$
 278 denotes the vector of generalized momenta, and $\boldsymbol{\Phi}_{/x}$ and $\boldsymbol{\Psi}_{/x}$ are the Jacobian matrices of the constraints.
 279 The operator $(\cdot)_{/x}$ indicates partial derivative with respect to \mathbf{x} , and $\boldsymbol{\lambda}_\Phi$ and $\boldsymbol{\lambda}_\Psi$ represent the Lagrange
 280 multipliers associated with holonomic and nonholonomic constraint equations. The vector \mathbf{f} encompasses
 281 generic forces and moments. The final two rows of Eq. (13) are algebraic equations that express the kinematic
 282 constraints of the supersonic slipper-track system. The detailed formulation of Eq. (13) is given in Appendix
 283 A1. Consequently, Eq. (13) can be formulated as a system of implicit Differential-Algebraic Equations
 284 (DAE)

$$285 \quad \mathbf{r}(\mathbf{x}, \dot{\mathbf{x}}, t) = \mathbf{0} \quad (14)$$

286 integrated in time using implicit A/L stable linear multistep integration schemes, which can be expressed as

$$287 \quad \mathbf{x}_k = \sum_{i=1}^2 a_i \mathbf{x}_{k-i} + h \sum_{i=0}^2 b_i \dot{\mathbf{x}}_{k-i}, \quad (15)$$

288 where a_i and b_i represent the coefficients, while h stands for the step size. The perturbation of Eq. (15) is

289 denoted as

$$290 \quad \partial \mathbf{x}_k = hb_0 \partial \dot{\mathbf{x}}_k. \quad (16)$$

291 Therefore, the linearization of Eq. (13), which is necessary for the Newton-like iterative solution process,

292 yields

$$293 \quad \begin{bmatrix} \mathbf{M} & -hb_0 \mathbf{I} & \mathbf{0} & \mathbf{0} \\ -(hb_0 \mathbf{f}_{/x} + \mathbf{f}_{/\dot{x}}) & \mathbf{I} & \mathbf{\Phi}_{/x}^T & \mathbf{\Psi}_{/x}^T \\ \mathbf{\Phi}_{/x} & \mathbf{0} & \mathbf{0} & \mathbf{0} \\ \mathbf{\Psi}_{/x} & \mathbf{0} & \mathbf{0} & \mathbf{0} \end{bmatrix} \begin{Bmatrix} \partial \dot{\mathbf{x}} \\ \partial \dot{\boldsymbol{\beta}} \\ \partial \lambda_{\Phi} \\ \partial \lambda_{\Psi} \end{Bmatrix} = RHS. \quad (17)$$

294 To solve the dynamic model of the supersonic slipper-track system, MBDyn computes the derivatives of

295 the model's state initially and then proceeds with the first step and subsequent ones. The first step requires a

296 self-starting integration scheme, for which the Crank-Nicolson formula, as defined in Eq. (15) with $a_1 = 1$, b_0

297 $= b_1 = 1/2$, and $a_2 = b_2 = 0$, is utilized. It is important to note that this method is unconditionally stable and

298 offers second-order accuracy. However, it is not well-suited for the integration of DAEs as it does not

299 introduce any algorithmic dissipation. Nevertheless, in this specific context it is only employed for one step.

300 Subsequent steps are executed using an A/L stable linear multistep algorithm formulated according to Eq.

301 (15). The coefficients are chosen to ensure second-order accuracy and to align the asymptotic roots of the

302 characteristic polynomial

$$303 \quad (1 - h\lambda b_0)\rho^2 - (a_1 + h\lambda b_1)\rho - (a_2 + h\lambda b_2) = 0 \quad (18)$$

304 with $|h\lambda| \rightarrow \infty$, converging to a specified value $|\rho_{\infty}|$ when addressing a purely oscillatory problem

305 $\dot{x} = \lambda x = j\omega x$. This feature enables the adjustment of algorithmic dissipation, and the resulting coefficients

306 are denoted as

$$\begin{cases}
 a_1 = 1 - \beta \\
 a_2 = \beta \\
 b_0 = \chi / \alpha + \alpha / 2 \\
 b_1 = \beta / 2 + \alpha / 2 - (1 + \alpha) \chi / \alpha \\
 b_2 = \beta / 2 + \chi
 \end{cases} \quad (19)$$

with

$$\begin{cases}
 \alpha = \frac{t_k - t_{k-1}}{t_{k-1} - t_{k-2}} \\
 \beta = \alpha \frac{(2 + \alpha)(1 - |\rho_\infty|)^2 + 2(1 + \alpha)(2|\rho_\infty| - 1)}{2(1 + \alpha) - (1 - |\rho_\infty|)^2}, \\
 \chi = \frac{\alpha^2 (1 - |\rho_\infty|)^2}{2(2(1 + \alpha) - (1 - |\rho_\infty|)^2)}
 \end{cases} \quad (20)$$

where A-stability (unconditional stability) can be obtained by choosing $0 \leq |\rho_\infty| \leq 1$.

The parameters for the dynamic model are provided in Table 2. Specifically, f_T represents the frequency of track irregularities, which is associated with the traveling velocity V_X of the slipper according to Eq. (9). Consequently, in the calculations for different traveling velocities, the integral step size varies accordingly.

Table 2 Parameters for dynamic model

Parameter	Value
Initial slipper velocity V_Y	0.5 m s ⁻¹
Initial slipper velocity V_Z	0.5 m s ⁻¹
Initial slipper angular velocity ω_X	0.2 rad s ⁻¹
Initial slipper angular velocity ω_Y	0.3 rad s ⁻¹
Initial slipper angular velocity ω_Z	0.4 rad s ⁻¹
Mass of slipper M	14 kg
Inertia of slipper J_X	0.051 kg m ²
Inertia of slipper J_Y	0.060 kg m ²
Inertia of slipper J_Z	0.086 kg m ²
Contact stiffness K	10 ⁸ N m ^{-1.5}
Coefficient of restitution c_r	0.9
Wavelength of track irregularity L_X	8 m
Amplitude of track irregularity Amp	1 mm
Rotational amplitude of track irregularity Amp _R	0.2 degrees
Integral tolerance	10 ⁻⁶
Integral step	0.001/ f_T

315

316 3 Results and discussions

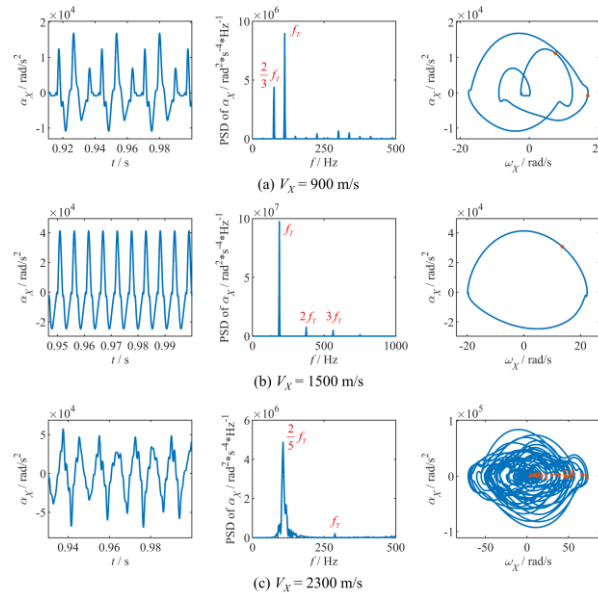
317 In this section, we explore the effects of various parameters on the nonlinear dynamic responses of the
 318 slipper. These parameters include the traveling velocity of the slipper V_X , slipper-track clearance value C ,

319 and length of the slipper L_S . We examine these effects individually when track irregularities are represented
320 as a single-frequency function. Our analysis involves bifurcation analysis of the responses resulting from
321 these parameters and quantitative chaos identification using the largest Lyapunov exponent (LLE).
322 Furthermore, we discuss the nonlinear dynamic responses of the slipper when track irregularities are
323 characterized as a dual-frequency function. It is important to note that in this study, when referring to the
324 rotations of the slipper in three directions, the roll direction corresponds to the x -axis, the pitch direction to
325 the y -axis, and the yaw direction to the z -axis.

326 **3.1 Traveling velocity of slipper**

327 We examine the dynamic responses of the slipper at different traveling velocities V_X – specifically, at 900
328 m s^{-1} , 1500 m s^{-1} , and 2300 m s^{-1} , while keeping slipper-track clearance value $C = 1$ mm and length of slipper
329 $L_S = 0.2$ m. We analyze the roll angular accelerations α_x over time, their power spectral density (PSD), and
330 present phase diagrams and Poincaré portraits (depicted as red points) in Fig. 4. From Fig. 4(a) and (b), it is
331 evident that the slipper-track system exhibits self-excited vibrations at stable traveling velocities of $V_X = 900$
332 m s^{-1} and 1500 m s^{-1} , displaying clear periodicity in its responses. It is worth noting that since the wavelength
333 of track irregularity, L_x , remains constant in this study, variations in the traveling velocity V_X of the slipper
334 are equivalent to changes in the frequency f_T of the track irregularity, as per Eq. (9). Figure 4(a) shows that
335 the time waveform repeats itself at intervals of $3/f_T$, reflecting that the energy of angular acceleration
336 concentrates at two distinct frequencies, f_T and $2f_T/3$. A super-harmonic response appears in the spectrum of
337 Fig. 4(b). In nonlinear systems, the amplitude corresponding to each frequency multiplication is influenced
338 by system damping. In this case, damping arises from the energy dissipation during slipper-track contact.
339 Consequently, the energy associated with frequency multiplications $2f_T$ and $3f_T$ is reduced, resulting in the
340 time waveform repeating at intervals of $1/f_T$. Moving on to Fig. 4(c), we observe chaotic behavior, where the
341 time domain plot loses its periodicity, and the frequency domain plot exhibits a continuous spectrum.
342 Interestingly, the main frequency of the response is no longer the frequency f_T of the track irregularity but
343 rather $2f_T/5$. Additionally, the qualitative determination of periodic or chaotic behavior can be made through
344 phase diagrams and Poincaré maps. Typically, to assess whether a system exhibits chaotic behavior through
345 the Poincaré section, we rely on the following criteria: (1) A Poincaré section with one or several discrete
346 fixed points suggests periodic motion; (2) A closed curve in the Poincaré section indicates quasiperiodic
347 motion; (3) A Poincaré section with a group of densely distributed points forming fractal structures suggests

348 chaotic behavior. Considering these criteria, Fig. 4(a) corresponds to period-2 motion, where the phase
 349 trajectory completes two loops and intersects the Poincaré section twice. As the slipper's traveling velocity
 350 increases, the phase trajectory changes. In Fig. 4(b), we observe period-1 motion, where the phase trajectory
 351 is approximately circular, and the Poincaré section has only one point. Finally, Fig. 4(c) illustrates chaotic
 352 motion, characterized by irregular phase trajectories and a Poincaré section displaying a two-dimensional
 353 fractal pattern. This fractal structure showcases limited range and infinite details.



354

355 **Fig. 4** Dynamic responses of slipper at various traveling velocities: (a) $V_X = 900 \text{ m s}^{-1}$; (b) $V_X = 1500 \text{ m s}^{-1}$;

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(c) $V_X = 2300 \text{ m s}^{-1}$

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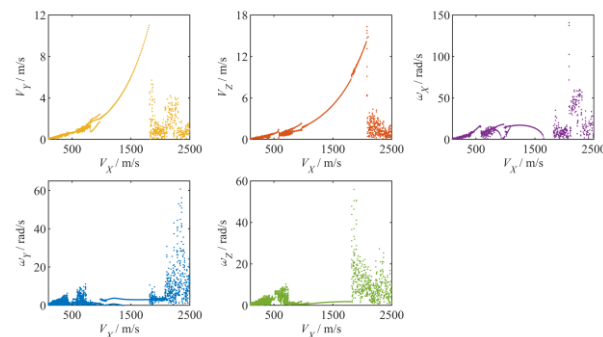
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To analyze the chaotic characteristics of the slipper-track system in relation to the traveling velocity V_X , we conducted a bifurcation analysis, illustrated in Fig. 5. The horizontal axis of Fig. 5 represents 241 traveling velocities ranging linearly from 100 m s^{-1} to 2500 m s^{-1} , while the vertical axis represents the velocities or angular velocities corresponding to the Poincaré section at each traveling velocity. These include lateral velocity V_Y , vertical velocity V_Z , roll angular velocity ω_X , pitch angular velocity ω_Y , and yaw angular velocity ω_Z . As per Eq. (9), the traveling velocity V_X of the slipper and the frequency f_T of track irregularity are linearly and positively correlated. Thus, the linear increase in slipper traveling velocity is equivalent to a forward linear frequency sweep due to track irregularities, with the sweep speed approaching zero. In the bifurcation diagram of lateral velocity V_Y , it can be observed that at traveling velocity $V_X = 820 \text{ m s}^{-1}$, the lateral motion of the slipper transitions from chaotic to period-3 behavior. This period-3 motion shifts to

367 period-1 as traveling velocity increases to 980 m s^{-1} and remains in that state until $V_X = 1810 \text{ m s}^{-1}$. Within
 368 this range, the lateral velocity continues to rise with traveling velocity, indicating this range is the resonance
 369 zone within the system. However, at $V_X = 1810 \text{ m s}^{-1}$, a jumping phenomenon occurs, causing the lateral
 370 velocity to drop sharply, and the lateral motion shifts from self-excited vibration to attenuated vibration. This
 371 jump corresponds to a phase space transformation from an unstable focus accompanied by a limit cycle to a
 372 stable focus, known as Hopf bifurcation. This discontinuous jump demonstrates the system's nonlinearity.
 373 The bifurcation diagram for vertical velocity V_Z exhibits similar characteristics to lateral velocity. However,
 374 within the range of $V_X = 820 \sim 980 \text{ m s}^{-1}$, the vertical motion of the slipper is period-2. As the traveling
 375 velocity increases, the slipper transitions through chaotic, period-1, chaotic, period-2, period-1, and chaotic
 376 motion in the roll direction. Notably, within the $V_X = 1660 \sim 1810 \text{ m s}^{-1}$ range, the roll angular velocity ω_X
 377 does not intersect with the selected Poincaré section (roll angle $\phi_s = 0$ degrees), indicating that the slipper
 378 consistently tilts to one side of the track. This could potentially lead to tilting or derailling of the rocket sled
 379 during tests. The bifurcation patterns for pitch angular velocity ω_Y and yaw angular velocity ω_Z are similar
 380 to that of roll angular velocity ω_X . All three exhibit the possibility of very large angular velocities when the
 381 traveling velocity V_X of the slipper exceeds 1810 m s^{-1} .



382

383 **Fig. 5** Bifurcation diagrams concerning traveling velocity of slipper

384 To quantitatively assess the chaotic responses of the slipper, we conducted chaos identification using the
 385 LLE. Among various numerical characteristics used to identify chaotic motion, the Lyapunov exponent
 386 serves as an indicator of the average exponential divergence rate of adjacent trajectories within the phase
 387 space. For a one-dimensional system

$$388 \quad x_{n+1} = f(x_n), \quad (21)$$

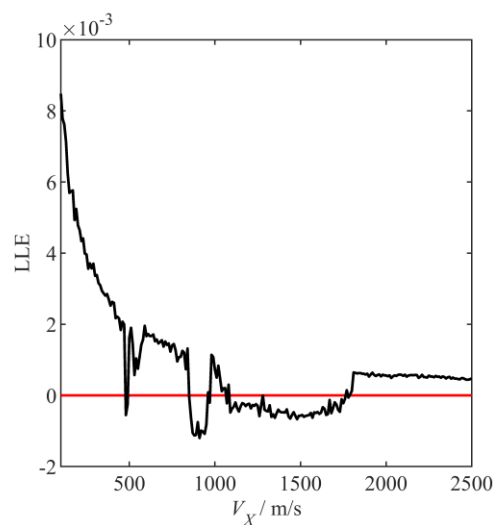
389 the Lyapunov exponent can be expressed as [48]

390
$$\lambda = \lim_{n \rightarrow \infty} \frac{1}{n} \sum_{n=0}^{n-1} \ln \left| \frac{df(x_n)}{dx} \right|, \quad (22)$$

391 where n denotes the number of iterations. For an m -dimensional phase space, there are m Lyapunov
 392 exponents. The LLE can be represented as

393
$$\text{LLE} = \max(\lambda_1, \lambda_2, \dots, \lambda_m). \quad (23)$$

394 In assessing the chaotic nature of a system, the presence of at least one positive Lyapunov exponent
 395 indicates chaos. The LLE is a useful metric for determining the system's behaviors: when LLE is greater than
 396 zero, the system exhibits chaotic motion; when LLE equals zero, the system is stable; when LLE is less than
 397 zero, the system displays periodic motion. Furthermore, a higher LLE value corresponds to a greater degree
 398 of chaos within the system. Figure 6 depicts the relation between the LLE and the slipper's traveling velocity
 399 V_X . When the traveling velocity is below 850 m s⁻¹, the system predominantly exhibits chaotic behavior.
 400 Within the narrow range of $V_X = 480 \sim 490$ m s⁻¹, periodic motion occurs. At $V_X = 850$ m s⁻¹, LLE reaches
 401 zero. At this point, the system's attractor transitions to a limit cycle, and the ensuing periodic motion is solely
 402 determined by the physical parameters of the system, independent of the initial conditions of the slipper. As
 403 the traveling velocity continues to increase, the slipper alternates between periodic and chaotic motion. For
 404 traveling velocities exceeding 1810 m s⁻¹, the system consistently demonstrates chaotic behavior.

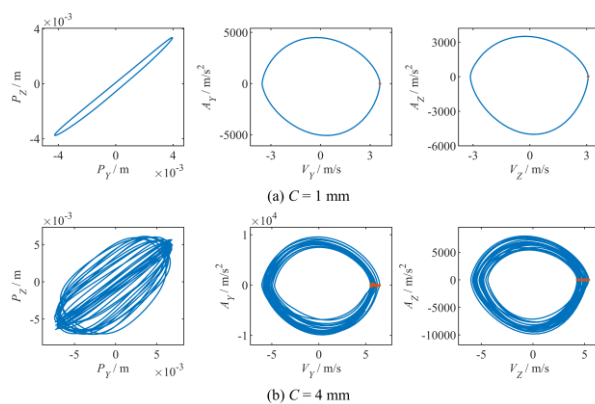


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Fig. 6 LLE vs. traveling velocity of slipper

408 3.2 Slipper-track clearance value

409 We examined the dynamic responses of the slipper for two different slipper-track clearance values: 1 mm
 410 and 4 mm, while keeping traveling velocity of slipper $V_X = 1250 \text{ m s}^{-1}$ and length of slipper $L_S = 0.2 \text{ m}$. In
 411 Fig. 7, we present the trajectories of the slipper's center in the yz -plane, along with phase diagrams and
 412 Poincaré portraits for the y and z directions. For a clearance value of $C = 1 \text{ mm}$, the trajectory of the slipper's
 413 center exhibits periodic behavior. Conversely, when $C = 4 \text{ mm}$, the periodicity is lost, but the trajectory
 414 maintains a similar shape to the former case. By analyzing the system's dynamic responses in discrete phase
 415 space, we can further explore the impact of clearance size on the system. In Fig. 7(a), both the y and z phase
 416 trajectories form closed loops, and isolated Poincaré points are observed, indicating period-1 motion. Even
 417 when we vary the initial conditions of the slipper, the phase trajectories and Poincaré sections remain
 418 consistent, reflecting the self-excited vibration characteristics of the system. This behavior is expected in
 419 self-excited vibrations, as the frequency and amplitude are primarily determined by the system's physical
 420 parameters and remain independent of initial conditions. In Fig. 7(b), the phase trajectories exhibit patterns
 421 similar to period-1 motion, suggesting that the slipper exhibits similar dynamic characteristics across
 422 different clearance values. However, with a clearance value of $C = 4 \text{ mm}$, the phase trajectories no longer
 423 form closed loops; instead, they become separated and entangled with a finite width. The attractors shift from
 424 fixed points to strange attractors. As the clearance value increases, the phase diagram areas expand, and the
 425 corresponding Poincaré maps diffuse. The points on the Poincaré sections form lines, indicating that the
 426 system undergoes quasiperiodic motion.

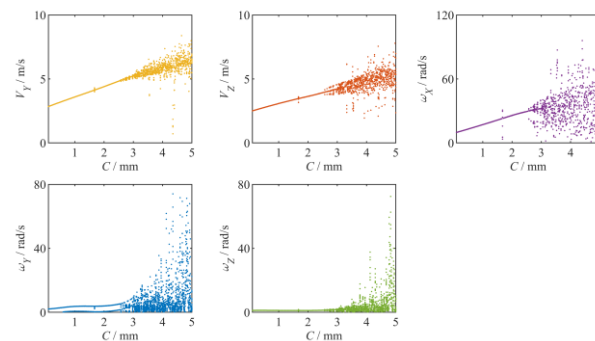


427

428 **Fig. 7** Dynamic responses of slipper at various clearance values: (a) $C = 1 \text{ mm}$; (b) $C = 4 \text{ mm}$

429 We employed the bifurcation diagrams to investigate the impact of the slipper-track clearance value C on
 430 the chaotic responses of the slipper, as illustrated in Fig. 8. The horizontal axis encompasses 197 clearance

431 values, linearly ranging from 0.1 mm to 5 mm, while the vertical axis represents the velocities and angular
 432 velocities corresponding to each clearance value in the Poincaré sections. For a specific clearance value, we
 433 characterized 10 end periods, reflecting steady-state behaviors, in the bifurcation diagrams. From Fig. 8,
 434 when the clearance value C is less than 2.575 mm, all the velocities and angular velocities of the slipper
 435 increase as the clearance value rises, indicating that larger clearances intensify collisions between the slipper
 436 and the track. Therefore, for the purpose of vibration reduction, it is advisable to design a smaller slipper-
 437 track clearance. Within this range, the system's responses predominantly exhibit periodic behaviors.
 438 However, a notable exception occurs at $C = 1.675$ mm, where the slipper's responses bifurcate momentarily
 439 but then return to periodicity. Furthermore, it is noteworthy that the pitch angular velocity ω_y transitions
 440 from period-1 motion to period-2 motion at a clearance value of $C = 0.6$ mm, while other dynamic responses
 441 maintain period-1 motion. In summary, the system experiences bifurcation at $C = 2.575$ mm and remains in
 442 a chaotic state thereafter. As the clearance value increases, the number of bifurcations gradually rises,
 443 indicating a growing prevalence of chaotic behavior in the system. Notably, the dense distribution area of the
 444 roll angular velocity ω_x extends progressively towards the horizontal axis.



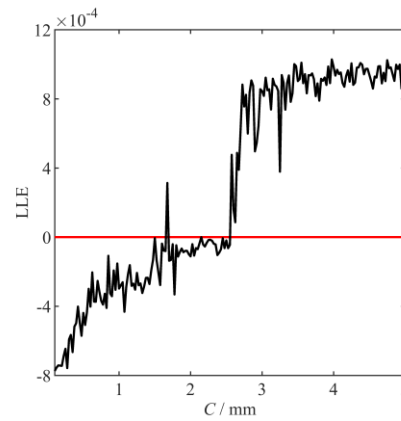
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446

Fig. 8 Bifurcation diagrams concerning slipper-track clearance value

447 The range of chaotic responses influenced by the slipper-track clearance value C is determined through
 448 LLE, as depicted in Fig. 9. LLE generally increases with the clearance value, albeit with some fluctuations.
 449 This trend indicates that a larger clearance corresponds to a less periodic response of the system, aligning
 450 with the results of the bifurcation analysis. Notably, when the clearance value is $C = 1.675$ mm, a local
 451 positive LLE emerges, signifying an unstable motion state of the slipper. At $C = 2.15$ mm, LLE equals zero.
 452 At this specific clearance value, the phase trajectory of the slipper forms an isolated closed loop, indicative
 453 of a limit cycle. However, at $C = 2.575$ mm, LLE increases sharply, reaching a positive value, and the system

454 exhibits chaotic characteristics. At this clearance value, the behavior of the supersonic slipper-track system
 455 becomes uncertain, non-repetitive, and unpredictable. Therefore, from a predictability standpoint, it is also
 456 advisable to design a smaller slipper-track clearance.

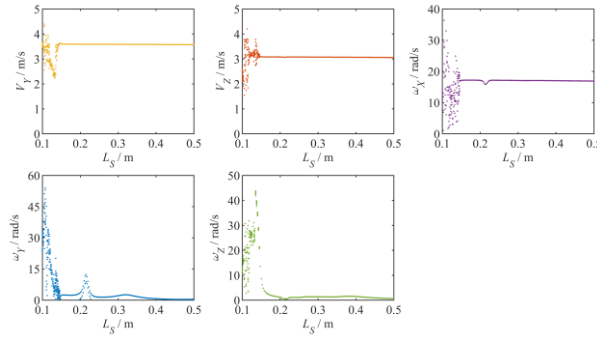


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 458 **Fig. 9** LLE vs. slipper-track clearance value
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460 3.3 Length of slipper

461 The length of the slipper is another critical bifurcation factor that requires careful consideration. This study
 462 explores 161 slipper lengths linearly distributed in the range from 0.1 m to 0.5 m to examine the system's
 463 periodicity, while keeping traveling velocity of slipper $V_X = 1250 \text{ m s}^{-1}$ and slipper-track clearance value C
 464 $= 1 \text{ mm}$. The bifurcation diagrams concerning the slipper's length L_S are presented in Fig. 10. Five velocities
 465 or angular velocities of the slipper exhibit a consistent bifurcation pattern at a length of 0.15 m. When the
 466 slipper's length L_S is less than 0.15 m, the system's dynamic behavior becomes unpredictable. However,
 467 when slipper's length L_S exceeds 0.15 m, clustered points indicate that the dynamic responses of the slipper
 468 become periodic. Furthermore, the lateral velocity V_Y and vertical velocity V_Z of the slipper remain stable
 469 within this range and do not vary with the slipper's length. Regarding the roll angular velocity ω_x , it remains
 470 mostly stable except for a slight dip in the range of $L_S = 0.1975 \text{ m}$ to 0.2275 m . From a broader perspective,
 471 during chaotic motion, the pitch angular velocity ω_y and yaw angular velocity ω_z of the slipper are
 472 considerably higher than during periodic motion. Additionally, unlike other responses, the pitch angular
 473 velocity ω_y shifts from period-1 motion to period-2 motion in the range of $L_S = 0.1975 \text{ m}$ to 0.2275 m .



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475

Fig. 10 Bifurcation diagrams concerning length of slipper

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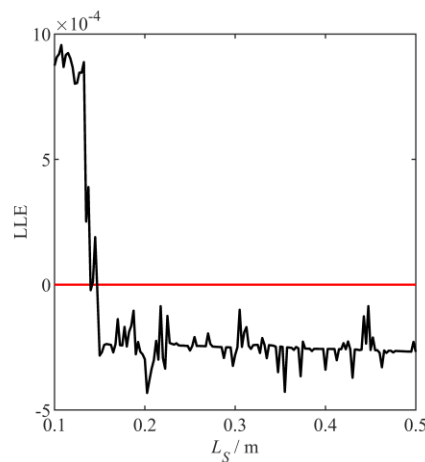
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To confirm the chaotic characteristics observed in Fig. 10, the LLE method is employed, as illustrated in Fig. 11. When the slipper's length L_S is less than 0.15 m, the LLE is greater than zero. This signifies that, regardless of how slight the system is perturbed at its initial state, the distance between the new motion trajectory and the original one increases exponentially over time, rendering it unpredictable. At an L_S of 0.15 m, the LLE experiences a sharp decline, transitioning the system from a chaotic state to a periodic one. For slipper's length L_S exceeding 0.15 m, the LLE consistently remains negative, albeit with fluctuations. This implies that the corresponding system's motion state stabilizes over time and becomes insensitive to its initial conditions. In summary, both the bifurcation diagram and the LLE method yield concordant results in determining whether the system is chaotic or periodic. However, the LLE value offers the added advantage of quantifying the degree of chaos within the system.



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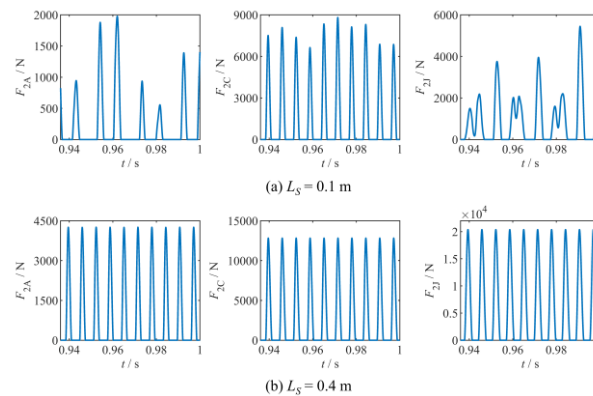
Fig. 11 LLE vs. length of slipper

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The normal contact forces on the slipper are also factors that need to be considered, as excessive contact forces may damage the slipper. Figure 12 displays the time history of normal contact forces for slipper lengths

490 of $L_S = 0.1$ m and $L_S = 0.4$ m, respectively. The contact points shown are A_{2S} , C_{2S} , and J_{2S} . As per the earlier
 491 analysis, slipper motion is chaotic at $L_S = 0.1$ m, resulting in non-periodic contact forces at each point.
 492 Conversely, the slipper motion is periodic at $L_S = 0.4$ m, leading to periodic contact forces. In Fig. 12(a), the
 493 maximum contact force values at the three points are 1977 N, 8807 N, and 5447 N, respectively. However,
 494 Fig. 12(b) reveals maximum contact force values of 4256 N, 12824 N, and 20365 N at the same three points.
 495 A comparison shows that the normal contact forces on the slipper when its length is $L_S = 0.1$ m are
 496 considerably smaller than those when its length is $L_S = 0.4$ m. This pattern extends to other contact points not
 497 shown. The underlying reason why contact forces on the slipper during chaotic motion are smaller than those
 498 during periodic motion lies in the fact that the periodic motion of the slipper stems from the self-excited
 499 vibration of the supersonic slipper-track system, and its energy dissipation rate is not as rapid as that of the
 500 slipper in chaotic motion. Therefore, while maintaining strength, designing the slipper to be as short as
 501 possible can utilize chaos to reduce the normal contact forces on the slipper.



502

503 **Fig. 12** Normal contact forces at various lengths of slipper: (a) $L_S = 0.1$ m; (b) $L_S = 0.4$ m

504

505 3.4 Dual-frequency track irregularities

506 In the above study, the simplification of track irregularities into a single-frequency function aimed to
 507 facilitate an intuitive analysis of the impact of a specific frequency on the slipper-track system. However,
 508 real track irregularities typically comprise multiple frequency components. In this section, building upon the
 509 prior research, track irregularities are modeled as a dual-frequency function to investigate the dynamic
 510 responses of this nonlinear system under dual-frequency excitations. Assume that the track irregularities
 511 possess two distinct wavelengths, L_{X1} and L_{X2} . Consequently, at the slipper's traveling velocity V_X , the
 512 frequencies of track irregularities can be expressed as

513
$$f_{T_i} = V_X / L_{X_i} \quad (i = 1, 2). \quad (24)$$

514 Irregularities of track node O_{1T} in three directions with respect to time t can be expressed as

515
$$\begin{cases} P_Y^{1T} = \text{Amp} \cdot \sum_{i=1}^2 \sin(2\pi f_{T_i} t) \\ P_Z^{1T} = \text{Amp} \cdot \sum_{i=1}^2 \sin(2\pi f_{T_i} t) \\ E_X^{1T} = \text{Amp}_R \cdot \sum_{i=1}^2 \sin(2\pi f_{T_i} t) \end{cases} \quad (25)$$

516 In addition, track irregularities of track node O_{2T} can be expressed as

517
$$\begin{cases} P_Y^{2T} = \text{Amp} \cdot \sum_{i=1}^2 \sin[2\pi f_{T_i} (t - L_S / V_X)] \\ P_Z^{2T} = \text{Amp} \cdot \sum_{i=1}^2 \sin[2\pi f_{T_i} (t - L_S / V_X)] \\ E_X^{2T} = \text{Amp}_R \cdot \sum_{i=1}^2 \sin[2\pi f_{T_i} (t - L_S / V_X)] \end{cases} \quad (26)$$

518 In Eqs. (25) and (26), it is observed that the two frequencies f_{T1} and f_{T2} of the track irregularities share the
 519 amplitude, Amp, and the rotational amplitude, Amp_R . **It is worth noting that modeling the two (rotational)**
 520 **amplitudes as equivalent is primarily for mathematical simplification purposes, since real track irregularities**
 521 **may exhibit varying (rotational) amplitudes across different frequencies.**

522 Except for track irregularities, the modeling methods remain consistent with those outlined in Section 2.
 523 All simulation parameters are provided in Table 3, and parameters not listed here are identical to those in
 524 Table 2. According to Eq. (24), the frequencies of track irregularities are denoted as $f_{T1} = 150$ Hz and $f_{T2} =$
 525 125 Hz, respectively. Following simulation, the PSD of vertical acceleration A_Z , roll angular acceleration α_X
 526 , and pitch angular acceleration α_Y of the slipper are presented in Fig. 13, with a frequency analysis range
 527 spanning from 0 to 520 Hz. Due to the introduction of two frequencies in the track irregularities, the inherent
 528 dynamic characteristics of the supersonic slipper-track system undergo alterations. Figure 13 clearly
 529 illustrates that the energy of each dynamic response of the slipper predominantly concentrates at discrete
 530 frequencies, resulting in multiple spikes within the curves. This study identifies the frequencies
 531 corresponding to relatively prominent spikes in Fig. 13. In the spectrum of the three responses, all of them
 532 exhibit harmonic components at frequencies f_{T1} and f_{T2} , with the highest spikes aligning with the frequency
 533 f_{T1} of the track irregularity. This signifies that within each response, the frequency of the harmonic component

534 with the greatest amplitude is f_{T1} . The frequency spectrum of pitch angular acceleration α_y reveals the
 535 presence of harmonic frequencies that include integer multiples of frequencies f_{T1} or f_{T2} , such as $2f_{T1}$, $3f_{T2}$,
 536 and $4f_{T2}$. These high-order harmonics arise due to nonlinear factors within the system, including clearances
 537 and contacts. Moreover, among the harmonic frequencies within the three dynamic responses, there exist
 538 combined frequencies involving mf_{T1} and nf_{T2} (where m and n are integers), such as $2f_{T2} - f_{T1}$, $2f_{T1} - f_{T2}$, $f_{T1} +$
 539 f_{T2} , $3f_{T1} - f_{T2}$, $4f_{T2} - f_{T1}$, $f_{T1} + 2f_{T2}$, $2f_{T1} + f_{T2}$, and $4f_{T1} - f_{T2}$. This phenomenon of frequency coupling,
 540 fundamentally deviating from the superposition principle of linear systems, represents another crucial
 541 characteristic of nonlinear systems. The aforementioned harmonic components, corresponding to the
 542 frequencies of the track irregularities, their integer multiples, and the combined frequencies, collectively
 543 contribute to the formation of the nonlinear dynamic responses exhibited by the supersonic slipper-track
 544 system. Considering the above analysis, it is advisable to minimize the presence of periodic track
 545 irregularities during track installation, as the frequency corresponding to this periodicity will inevitably
 546 manifest in the dynamic responses of the slipper. Additionally, if the frequencies linked to high-amplitude
 547 harmonic components in the track irregularities have been measured and determined, it is prudent to design
 548 the rocket sled in a manner that ensures its natural frequencies are sufficiently distant from these frequencies.
 549 Simultaneously, efforts should be made to prevent the natural frequencies of the rocket sled from coinciding
 550 with integer multiples or nonlinear combinations of these frequencies.

551 **Table 3** Parameters for analysis of dual-frequency track irregularities

Parameter	Value
Traveling velocity of slipper V_x	1500 m s ⁻¹
Slipper-track clearance value C	1 mm
Length of slipper L_s	0.2 m
Wavelength of track irregularity L_{X1}	10 m
Wavelength of track irregularity L_{X2}	12 m
Integral step	10 ⁻⁶ s

552

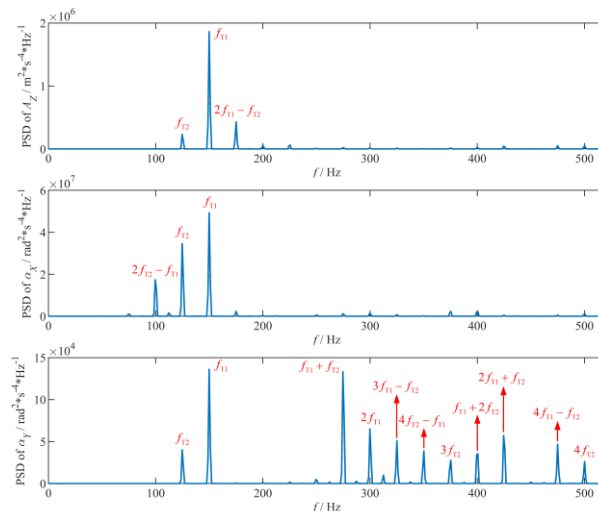


Fig. 13 PSD of slipper accelerations

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556 4 Conclusions

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The dynamic model of the supersonic slipper-track system was developed, considering essential factors such as slipper-track clearance, track irregularities, and the influence of normal contact forces. To comprehensively understand the system's dynamic responses, an examination was conducted from both time and frequency domain perspectives. This investigation led to the discovery of notable phenomena, including self-excited vibrations and super-harmonic responses within the supersonic slipper-track system. Furthermore, when the track irregularities were approximated as a dual-frequency function, the responses revealed harmonic components corresponding to nonlinear combined frequencies.

The bifurcation analysis encompassed a wide range of parameters, including slipper's traveling velocity, slipper-track clearance value, and slipper length. Notably, the bifurcation points of the system under various parameter settings were identified. Among these findings, the presence of jumping phenomena in the bifurcation diagrams concerning slipper's traveling velocity was intriguing. From both a vibration reduction and predictability perspective, the evidence pointed towards the benefits of designing smaller slipper-track clearances. In the analysis focused on the length of the slipper, an intriguing revelation emerged, suggesting that chaos could be harnessed effectively to reduce the normal contact forces exerted on the slipper.

For chaos identification, a multifaceted approach was adopted, including qualitative and quantitative assessments employing phase diagrams, Poincaré sections, tracking the trajectory of the slipper's center, and calculating the largest Lyapunov exponent. The combination of these various parameters yielded a diverse

574 array of nonlinear behaviors for the slipper, including period-1, period-2, period-3, quasiperiodic, and chaotic
575 motions. The type of attractor transitioned between fixed points, limit cycles, and strange attractors,
576 underscoring the complexity of the system's behavior.

577 In summary, this study provided insights into the prediction of nonlinear behaviors within the slipper-track
578 system. Additionally, it contributed to enhancing our understanding of control parameter rationalization and
579 optimizing the design of both the slipper and the track. Moreover, this research serves as a foundational
580 reference for future bifurcation analysis and chaos identification within the broader context of supersonic
581 rocket sled and track systems.

582

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587

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590

591 **Data Availability Statement**

592 The datasets generated and supporting the findings of this article are obtainable from the corresponding
593 author upon reasonable request.

594

595 **Competing Interests**

596 The last author, Pierangelo Masarati, is an Associate Editor of ASME Journal of Computational and
597 Nonlinear Dynamics. The authors have no relevant financial or non-financial interests to disclose.

598

599 **Appendix**

600 **A.1 Detailed dynamic equations of the supersonic slipper-track system.**

601 In the first row of Eq. (13), the generalized mass matrix \mathbf{M} can be expressed as

602
$$\mathbf{M} = \text{diag} \{M, M, M, J_X, J_Y, J_Z, \mathbf{0}_{1 \times 6}, \mathbf{0}_{1 \times 6}\} \quad (\text{A1})$$

603 where the first six terms represent the mass and inertia of the slipper node, and the last two terms correspond
 604 to two track nodes. ~~Since positions and orientations of the two track nodes with respect to time are~~
 605 ~~determined, there is no need to give them mass and inertia.~~ The vector of generalized coordinates \mathbf{x} can be
 606 expressed as

607
$$\begin{aligned} \mathbf{x} = & [P_X^S(t), P_Y^S(t), P_Z^S(t), E_X^S(t), E_Y^S(t), E_Z^S(t), \\ & P_X^{1T}(t), P_Y^{1T}(t), P_Z^{1T}(t), E_X^{1T}(t), E_Y^{1T}(t), E_Z^{1T}(t), \\ & P_X^{2T}(t), P_Y^{2T}(t), P_Z^{2T}(t), E_X^{2T}(t), E_Y^{2T}(t), E_Z^{2T}(t)]^T \end{aligned} \quad (\text{A2})$$

608 where P_i^j and E_i^j are the position and Euler angle of node j ($j = S, 1T, 2T$) in the i direction ($i = X, Y, Z$).
 609 The vector of generalized momentum $\boldsymbol{\beta}$ can be expressed as

610
$$\boldsymbol{\beta} = \begin{bmatrix} \boldsymbol{\beta}_s(t) \\ \boldsymbol{\gamma}_s(t) \\ \mathbf{0}_{12 \times 1} \end{bmatrix} \quad (\text{A3})$$

611 where $\boldsymbol{\beta}_s$ and $\boldsymbol{\gamma}_s$ are the momentum and momenta moment vectors of the slipper node in three directions,
 612 respectively. Since the two track nodes do not have mass and inertia, their momentum and momenta moment
 613 are considered meaningless. The detailed formulation of the second row of Eq. (13) can be expressed as

614
$$\begin{aligned} \dot{\boldsymbol{\beta}}_s(t) = & \mathbf{F}_{1A}(t) + \mathbf{F}_{1B}(t) + \mathbf{F}_{1C}(t) + \mathbf{F}_{1D}(t) + \mathbf{F}_{1E}(t) + \mathbf{F}_{1F}(t) + \mathbf{F}_{1G}(t) + \mathbf{F}_{1H}(t) + \mathbf{F}_{1I}(t) + \mathbf{F}_{1J}(t) + \\ & \mathbf{F}_{2A}(t) + \mathbf{F}_{2B}(t) + \mathbf{F}_{2C}(t) + \mathbf{F}_{2D}(t) + \mathbf{F}_{2E}(t) + \mathbf{F}_{2F}(t) + \mathbf{F}_{2G}(t) + \mathbf{F}_{2H}(t) + \mathbf{F}_{2I}(t) + \mathbf{F}_{2J}(t) \end{aligned} \quad (\text{A4a})$$

615
$$\begin{aligned} \dot{\boldsymbol{\gamma}}_s(t) = & \mathbf{w}_{1S}^A(t) \times \mathbf{F}_{1A}(t) + \mathbf{w}_{1S}^B(t) \times \mathbf{F}_{1B}(t) + \mathbf{w}_{1S}^C(t) \times \mathbf{F}_{1C}(t) + \mathbf{w}_{1S}^D(t) \times \mathbf{F}_{1D}(t) + \\ & \mathbf{w}_{1S}^E(t) \times \mathbf{F}_{1E}(t) + \mathbf{w}_{1S}^F(t) \times \mathbf{F}_{1F}(t) + \mathbf{w}_{1S}^G(t) \times \mathbf{F}_{1G}(t) + \mathbf{w}_{1S}^H(t) \times \mathbf{F}_{1H}(t) + \\ & \mathbf{w}_{1S}^I(t) \times \mathbf{F}_{1I}(t) + \mathbf{w}_{1S}^J(t) \times \mathbf{F}_{1J}(t) + \mathbf{w}_{2S}^A(t) \times \mathbf{F}_{2A}(t) + \mathbf{w}_{2S}^B(t) \times \mathbf{F}_{2B}(t) + \\ & \mathbf{w}_{2S}^C(t) \times \mathbf{F}_{2C}(t) + \mathbf{w}_{2S}^D(t) \times \mathbf{F}_{2D}(t) + \mathbf{w}_{2S}^E(t) \times \mathbf{F}_{2E}(t) + \mathbf{w}_{2S}^F(t) \times \mathbf{F}_{2F}(t) + \\ & \mathbf{w}_{2S}^G(t) \times \mathbf{F}_{2G}(t) + \mathbf{w}_{2S}^H(t) \times \mathbf{F}_{2H}(t) + \mathbf{w}_{2S}^I(t) \times \mathbf{F}_{2I}(t) + \mathbf{w}_{2S}^J(t) \times \mathbf{F}_{2J}(t) - \\ & \dot{\mathbf{r}}_s(t) \times \boldsymbol{\beta}_s(t) \end{aligned} \quad (\text{A4b})$$

616 where \mathbf{F}_{ij} is the normal contact force vector at point j_{is} , which is computed through Eq. (12) and relevant to
 617 \mathbf{x} and $\dot{\mathbf{x}}$, and \mathbf{w}_{1S}^j is the position vector from the slipper node O_s to point j_{is} ($i = 1$ or $2, j = A \sim J$).

618 The detailed formulation of the third row of Eq. (13) can be expressed as

$$\begin{cases}
 P_X^{1T}(t) - P_X^S(t) - L_S / 2 = 0 \\
 P_Y^{1T}(t) - \text{Amp} \cdot \sin(2\pi f_T t) = 0 \\
 P_Z^{1T}(t) - \text{Amp} \cdot \sin(2\pi f_T t) = 0 \\
 E_X^{1T}(t) - \text{Amp}_R \cdot \sin(2\pi f_T t) = 0 \\
 E_Y^{1T}(t) = 0 \\
 E_Z^{1T}(t) = 0 \\
 P_X^{2T}(t) - P_X^S(t) + L_S / 2 = 0 \\
 P_Y^{2T}(t) - \text{Amp} \cdot \sin[2\pi f_T (t - L_S / V_X)] = 0 \\
 P_Z^{2T}(t) - \text{Amp} \cdot \sin[2\pi f_T (t - L_S / V_X)] = 0 \\
 E_X^{2T}(t) - \text{Amp}_R \cdot \sin[2\pi f_T (t - L_S / V_X)] = 0 \\
 E_Y^{2T}(t) = 0 \\
 E_Z^{2T}(t) = 0
 \end{cases} \quad (\text{A5})$$

620 The detailed formulation of the last row of Eq. (13) can be expressed as

$$621 \quad \dot{P}_X^S(t) - V_X \equiv 0 \quad (\text{A6})$$

622

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- 764
- 765

Figure Captions List

- Fig. 1 Schematic diagram of rocket sled system
- Fig. 2 Several models of systems traveling along guide rails: (a) planar translational clearance joint; (b) spatial translational clearance joint; (c) slipper-track system; (d) linear guide slide platform; (e) vehicle wheel-rail system
- Fig. 3 Analysis model for slipper-track system: (a) xz-plane; (b) yz-plane
- Fig. 4 Dynamic responses of slipper at various traveling velocities: (a) $V_X = 900 \text{ m s}^{-1}$; (b) $V_X = 1500 \text{ m s}^{-1}$; (c) $V_X = 2300 \text{ m s}^{-1}$
- Fig. 5 Bifurcation diagrams concerning traveling velocity of slipper
- Fig. 6 LLE vs. traveling velocity of slipper
- Fig. 7 Dynamic responses of slipper at various clearance values: (a) $C = 1 \text{ mm}$; (b) $C = 4 \text{ mm}$
- Fig. 8 Bifurcation diagrams concerning slipper-track clearance value
- Fig. 9 LLE vs. slipper-track clearance value
- Fig. 10 Bifurcation diagrams concerning length of slipper
- Fig. 11 LLE vs. length of slipper
- Fig. 12 Normal contact forces at various lengths of slipper: (a) $L_S = 0.1 \text{ m}$; (b) $L_S = 0.4 \text{ m}$
- Fig. 13 PSD of slipper accelerations

Table Caption List

- Table 1 Relative positions of each contact point and slipper node
- Table 2 Parameters for dynamic model

Table 3 Parameters for analysis of dual-frequency track irregularities

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